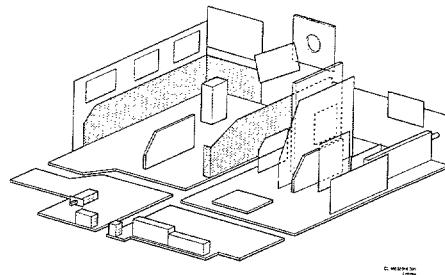


**Service  
Service  
Service**



**FL2.24  
FL2.26  
FL4.27**

**AA**

# Service Manual

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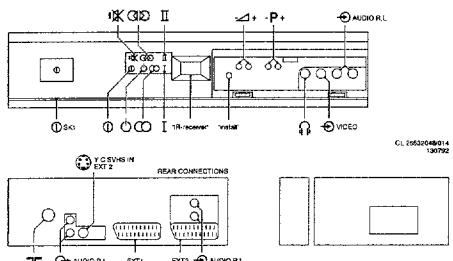
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## 1. Technical data

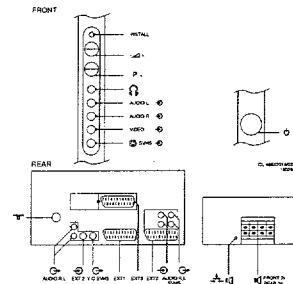
Mains voltage	: 220 - 240 V ( $\pm 10\%$ )
Aerial input impedance	: 50 Hz - 60 Hz ( $\pm 5\%$ )
Minimum aerial voltage	: 75 $\Omega$ - coaxial
Maximum aerial voltage VHF/S/UHF	: 30 $\mu$ V (VHF), 40 $\mu$ V (UHF)
	: 180 mV
Programmes	: 0 - 99
VCR programmes	: 0, 50 - 99

## 2. Connection facilities and Chassis overview

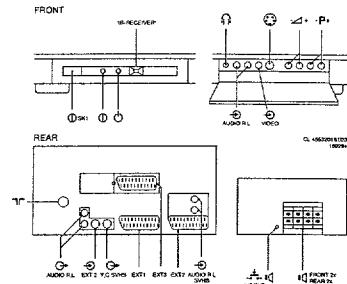
FL1



FL2



FL4



### Specification of the connectors

#### EXT1 (AUX): RGB+CVBS

1	-Audio $\oplus$ R(0,5VRMS $\leq$ 1k $\Omega$ )
2	-Audio $\ominus$ R(0,2-2VRMS $\geq$ 10k $\Omega$ )
3	-Audio $\oplus$ L(0,5VRMS $\leq$ 1k $\Omega$ )
4	-Audio $\perp$
5	-Blue $\perp$
6	-Audio $\oplus$ L(0,2-2VRMS $\geq$ 10k $\Omega$ )
7	-Blue (0,7V <sub>pp</sub> /75 $\Omega$ )
8	-CVBS-status $\ominus$ 0-2V: INT 4,5-7V: EXT 16:9 9,5-12V: EXT 4:3
9	-Green $\perp$
10	--
11	-Green (0,7V <sub>pp</sub> /75 $\Omega$ )
12	--
13	-Red $\perp$
14	-RGB-status
15	-Red (0,7V <sub>pp</sub> /75 $\Omega$ )
16	-RGB-status (0-0,4V: INT) (1-3V: EXT/75 $\Omega$ )
17	-CVBS $\perp$
18	-CVBS $\perp$
19	-CVBS $\oplus$ (1V <sub>pp</sub> /75 $\Omega$ )
20	-CVBS $\ominus$ (1V <sub>pp</sub> /75 $\Omega$ )
21	-Earthscreen

#### EXT2 (VCR): Y/C+CVBS

1	-Audio $\oplus$ R(0,5VRMS $\leq$ 1k $\Omega$ )
2	-Audio $\ominus$ R(0,2-2VRMS $\geq$ 10k $\Omega$ )
3	-Audio $\oplus$ L(0,5VRMS $\leq$ 1k $\Omega$ )
4	-Audio $\perp$
5	--
6	-Audio $\oplus$ L(0,2-2VRMS $\geq$ 10k $\Omega$ )
7	--
8	-CVBS-status $\ominus$ 0-2V: int 4,5-7V: EXT 16:9 9,5-12V: EXT 4:3 $\ominus$ 4,5: EXT 16:9
9	--
10	--
11	--
12	--
13	-CHROMA $\perp$
14	--
15	-CHROMA $\ominus$ (1V <sub>pp</sub> /75 $\Omega$ )
16	--
17	-CVBS $\perp$
18	-CVBS $\perp$
19	-CVBS $\oplus$ (1V <sub>pp</sub> /75 $\Omega$ )
20	-CVBS/Y $\ominus$ (1V <sub>pp</sub> /75 $\Omega$ )
21	-Earthscren

#### EXT3: CVBS

1	--
2	-Audio $\ominus$ R(0,2-2VRMS $\geq$ 10k $\Omega$ )
3	--
4	-Audio $\perp$
5	--
6	-Audio $\oplus$ L(0,2-2VRMS $\geq$ 10k $\Omega$ )
7	--
8	--
9	--
10	--
11	--
12	--
13	--
14	--
15	--
16	--
17	--
18	-CVBS $\perp$
19	--
20	-CVBS $\ominus$ (1V <sub>pp</sub> /75 $\Omega$ )
21	-Earthscreen

#### EXT2 (SVHS) (rear)

SVHS	1	$\perp$
	2	$\perp$
	3	Y $\ominus$ ( 1V <sub>pp</sub> ; 75 $\Omega$ )
	4	C $\ominus$ (0,3V <sub>pp</sub> ; 75 $\Omega$ )
	5	CINCH Audio $\ominus$ L(0,5VRMS; $\geq$ 10k $\Omega$ )
	6	CINCH Audio $\ominus$ R(0,5VRMS; $\geq$ 10k $\Omega$ )

#### EXT3 (front)

④	CINCH Video $\ominus$ 300mV <sub>pp</sub> /75 $\Omega$
④	CINCH Audio $\ominus$ L(0,5VRMS; $\geq$ 10k $\Omega$ )
④	CINCH Audio $\ominus$ R(0,5VRMS; $\geq$ 10k $\Omega$ )
④	3.5mm $\ominus$ 32-2000 $\Omega$ $\geq$ 10mW

#### Audio out (rear)

- ④ CINCH Audio  $\ominus$  L(0,5VRMS;  $\leq$  1k $\Omega$ )
- ④ CINCH Audio  $\ominus$  R(0,5VRMS;  $\leq$  1k $\Omega$ )



In this reprinted service manual the following diagrams have been replaced:

Diagram	Page
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Block diagram	4
Source Select (Diagram C)	7
Synchronisation FLx.26/.27 (Diagram B)	8
Video processing (Diagram D)	9
Synchronisation FLx.24 (Diagram B)	10
Sound Processing (Diagram F)	11
Power supply FLx.26/.27 (Diagram A)	12
SCAVERM (Diagram Z)	18
PIP (Diagram J)	21
LFR box (Diagram M)	22

The following Service Informations are included:

FL 94.03  
FL 94.05

## Corrections to Chapter 7

### Paragraph 3.2 and 3.4

Actual	Must be
(fig. 7.9) 7.64μs	(fig. 7.4) 6.4μs

Figure 7.4  
 $744\mu s \pm 175\text{ns}$        $6.4\mu s \pm 175\text{ns}$

## Corrections to Chapter 8

### Paragraph 5

In some versions it is not possible to re-route the signal path after removing the PIP module because of the use of different connectors.

### Paragraph 8.4.1 and 8.4.2

Error message 99 (software protection) is not indicated by the LED's any more.  
In case of hardware protection the set switches to stand-by and back on again, once in every few seconds.  
Just before switching to stand-by, in case of protection, both red and green LED's light up.

(D)

In diese Nachdruck der Service Manual sind die folgende Schaltbilder geändert worden.

**Schaltbild**

Blockschaltbild	4
Quellenwahl	7
Synchronisierung FLx.26/.27	8
Video Verarbeitung	9
Synchronisierung FLx.24	10
Ton Verarbeitung	11
Stromversorgung FLx.26/.27	12
SCAVERM	18
Bild im Bild	21
LFR box	22

**Seite**

Die folgenden Service Informationen sind Beigeliefert:

FL 94.03  
FL 94.05

**Korrekturen zur Kapitel 7***Paragraph 3.2 und 3.4*

Jetzt	Muß sein
(Abb. 7.9)	(Abb. 7.4)
7.64µs	6.4µs

Abbildung 7.4  
 $744\mu s \pm 175ns$        $6.4\mu s \pm 175ns$

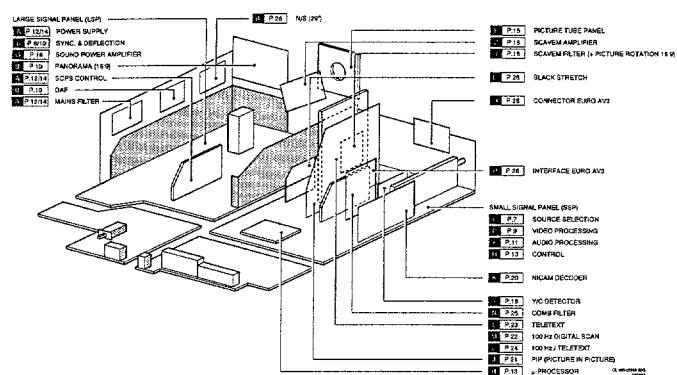
**Korrekturen zur Kapitel 8***Paragraph 5*

In manche Versionen ist es nicht möglich um das Signal durch zu führen, wenn das Bild im Bild Modul entfernt ist, weil unterschiedliche Stecker gebraucht worden sind.

*Paragraph 8.4.1 und 8.4.2*

Fehlermeldung 99 (Software-Schutz) wird nicht mehr angezeigt von der LED's.  
 Wenn die Hardware-Schutz aktiv ist, schaltet das Gerät zu Stand-by und wieder ein, mit einer Frequenz von einmal in einige Sekunden.  
 Kurz bevor das Gerät zu Stand-by geschaltet wird, leuchten beide LED's gleichzeitig auf.

## Chassis overview



## 3. Warnings and Notes

### Warnings

1. Safety regulations require that the unit should be returned in its original condition and that components identical to the original components are used. The safety components are indicated by the symbol .

2. In order to prevent damage to ICs and transistors, all high-voltage flashovers must be avoided. In order to prevent damage to the picture tube, the method shown in Fig. 3.1 should be used to discharge the picture tube. Use a high-voltage probe and a multimeter (position DC-V). Discharge until the meter reading is OV (after approx. 30s).

### ESD

All ICs and many other semiconductors are sensitive to electrostatic discharges (ESD). Careless handling during repair can drastically shorten the life. Make sure that during repair you are connected by a pulse band with resistance to the same potential as the earth of the unit. Keep components and tools also at this same potential.

4. When repairing a unit, always connect it to the mains voltage via an isolating transformer.

5. Be careful when taking measurements in the high-voltage section and on the picture tube.

6. Never replace modules or other components while the unit is switched on.

7. It is recommended that safety goggles are worn when replacing the picture tube.

8. When making settings, use plastic rather than metal tools. This will prevent any short circuits and the danger of a circuit becoming unstable.

9. After repair the wiring should be fastened once more in the cable clamps for this purpose.

10. In order to prevent measuring errors, the heat sinks should not be used as reference points for measurements. The heat sink for the sound output amplifier is connected to the -16/-11 volts.
11. On this unit the 140 volt supply voltage is not supplied via an interconnection on the deflection yoke to the line output transformer. When the deflection cable is detached, the +140 volt supply remains loaded. In order to unload the +140 volts, coil 5511 should be removed.
12. Together with the deflection unit and any multipole unit, the flat square picture tubes used form an integrated unit. The deflection and the multipole units are set optimally at the factory. Adjustment of this unit during repair is therefore not recommended.

### Notes

1. The direct voltages and oscilloscopes should be measured with regard to the tuner earth () or hot earth () as this is called.
2. The direct voltages and oscilloscopes shown in the diagrams should be measured in the **Service Default Mode** (see chapter 8) with a colour bar signal and stereo sound (L: 3 kHz, R: 1 kHz unless stated otherwise) and picture carrier at 475.25 MHz.
3. Where necessary, the oscilloscopes and direct voltages are measured with () and without aerial signal () Voltages in the power supply section are measured both for normal operation () and in standby () These values are indicated by means of the appropriate symbols.
4. The picture tube PCB has printed spark gaps. Each spark gap is connected between an electrode of the picture tube and the Aquadag coating.
5. The semiconductors indicated in the circuit diagram and in the parts lists are completely interchangeable per position with the semiconductors in the unit, irrespective of the type indication on these semiconductors.
6. The connectors used for the modules (board to board) are gold-plated and should only be replaced by the same type.

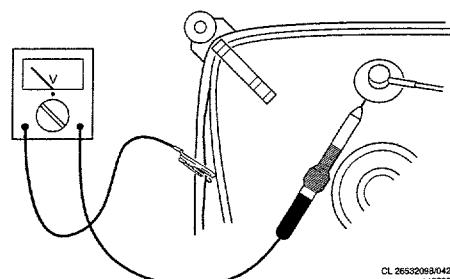


Fig. 3.1

## 3 4. Mechanical instructions

It is extremely important that following disassembly all cables are replaced in their original positions in order that safety and sound and picture quality may be guaranteed.

### 1. Model overview (fig. 1)

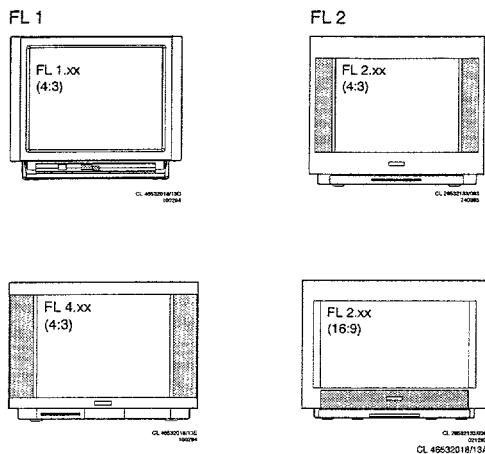


Fig. 4.1

### 2. Removing the rear panel (fig. 2 + 3)

Before the rear panel is removed the connection to the subwoofer should first be disconnected:

FL1: Open the flap in the rear panel. Disconnect the subwoofer cable. (connector L36)

FL2: Remove the three screws A with which the grille is fixed. Tap the grille downwards as indicated by arrow 1, so that the grille becomes loose. Remove the grille from the rear panel by pulling it in the direction indicated by arrow 2.

Disconnect the cable from the subwoofer as indicated by arrow 3. Remove screws B and C, and also screws D if present or lugs E for FL4.

Remove the rear panel from the set.

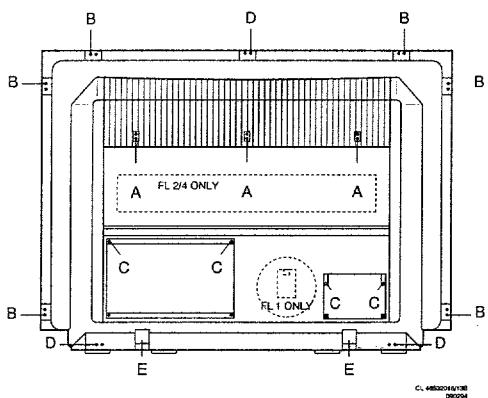


Fig. 4.2

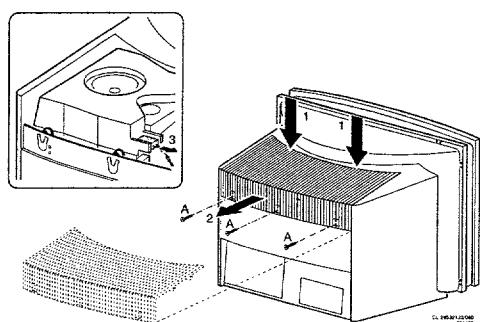


Fig. 4.3

### 3. Service positions FL1

FL1 can be placed in two service positions. (Fig. 4) Remove the rear panel. Remove the screw behind the flap on the front side of the set.

#### Service position 1:

If present, press down the lugs with which the chassis is secured and pull both panels simultaneously to the rear, removing any hindering cables from the cable ties if necessary. Place the panels vertically behind the set as illustrated in figure 4a.

#### Service position 2:

Disconnect connectors L01, L02 and L03 that connect the small (SSP) and large signal panel (LSP) together. Pull the panel concerned backwards out of the set. Using extension cable set 4822 320 20209 (fig.5) reconnect both panels together. Place the panel concerned behind the set as illustrated in figure 4b.

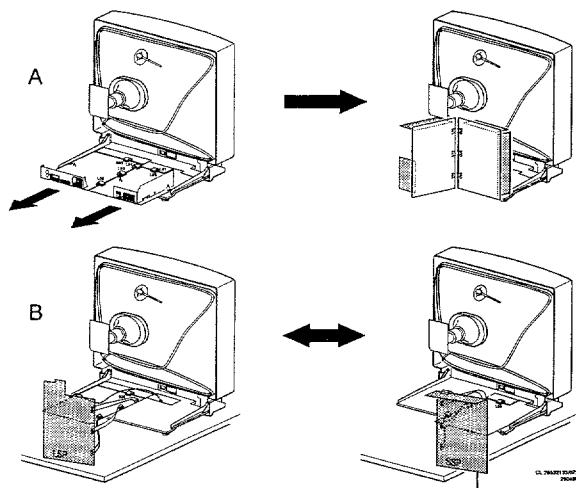


Fig. 4.4

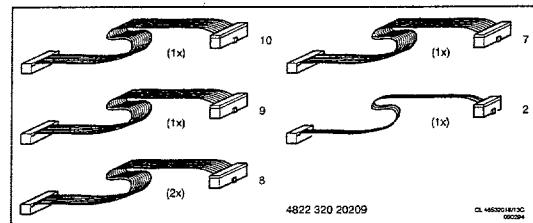


Fig. 4.5

### 4. Service positions FL2 (fig. 6)

FL2 can be placed in two service positions. (fig.6) Remove the rear panel.

#### Service position 1:

Disconnect connectors E47 and E48. These connectors are located on the side of the set and connect the chassis with the audio, video and headphone connections (FRONT).

Lift the chassis frame at the rear and remove it from the cabinet, removing any hindering cables from the cable ties if necessary. Place the frame one position to the rear, taking care to ensure that the chassis frame lugs are located into the correct recesses.

#### Service position 2:

Place the chassis in service position 1. Click the infra-red receiver (IR) out of the retainer located under the picture tube. Remove the cables to the panel with buttons for

local operation from their ties and then click the operating panel out of its holder. Disconnect the cable to the degaussing coil on the picture tube from the mains filter panel. Remove the cables from and to the mains filter from their cable ties. Click the two service legs loose and place them vertically in the holes as indicated in the diagram. Tilt the entire chassis frame and place the entire unit on both service legs so that the solder side is accessible.

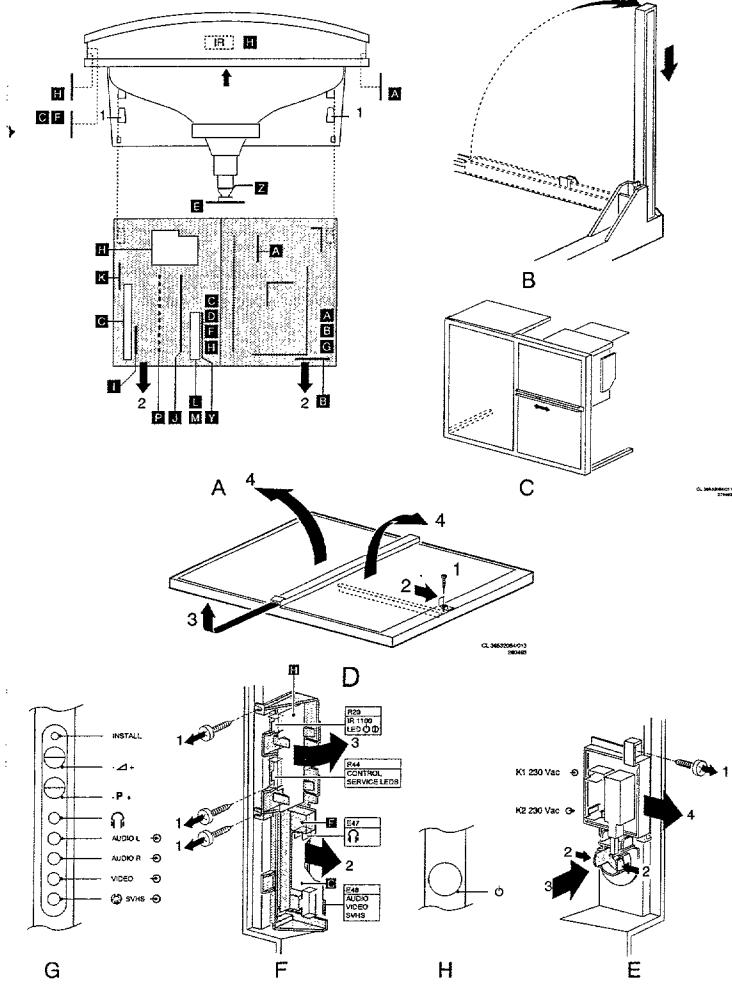


Fig. 4.6

##### 5. Service position FL4 (fig. 7)

An FL4 model can be put into service position 1 in the same manner as an FL2 model. Service position 2 is accomplished by tilting the whole frame once the cabling has been disconnected (the cable to the front connectors (E47, E48) may be disconnected). A stud on the frame and a hook on the case ensure a stable service position.

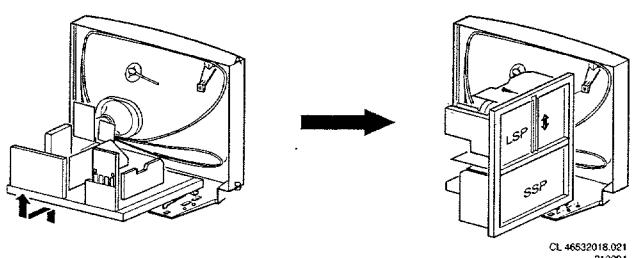


Fig. 4.7

##### 6. Removing the mask from FL2 (fig. 8)

Remove the rear panel. Remove the chassis frame with the chassis from the cabinet. Remove screws E as indicated in the diagram. Loosen the snap connection under the picture tube. Remove the masker in the manner illustrated in the diagram.

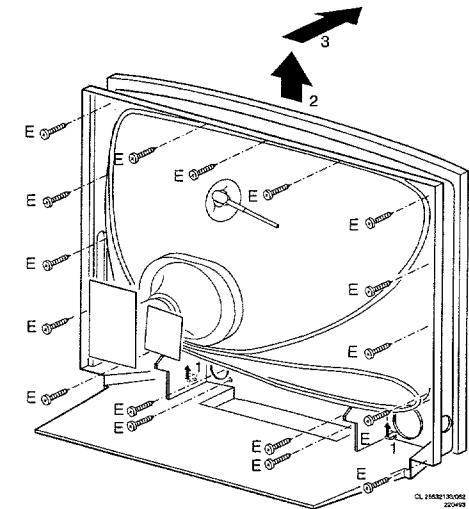


Fig. 4.8

##### 7. Replacing the picture tube.

Remove the rear panel.

Discharge the picture tube in the manner described in chapter 3. Remove the chassis, or the chassis with the chassis frame from the cabinet. Disconnect all cabling to the picture tube. Tilt the set so that the front of the picture tube is pointing downwards, taking care that the picture tube comes to rest on a soft and clean surface. Loosen the four bolt on the picture tube corners and drop the cabinet gently down onto the work surface. The picture tube can now be removed from the cabinet.

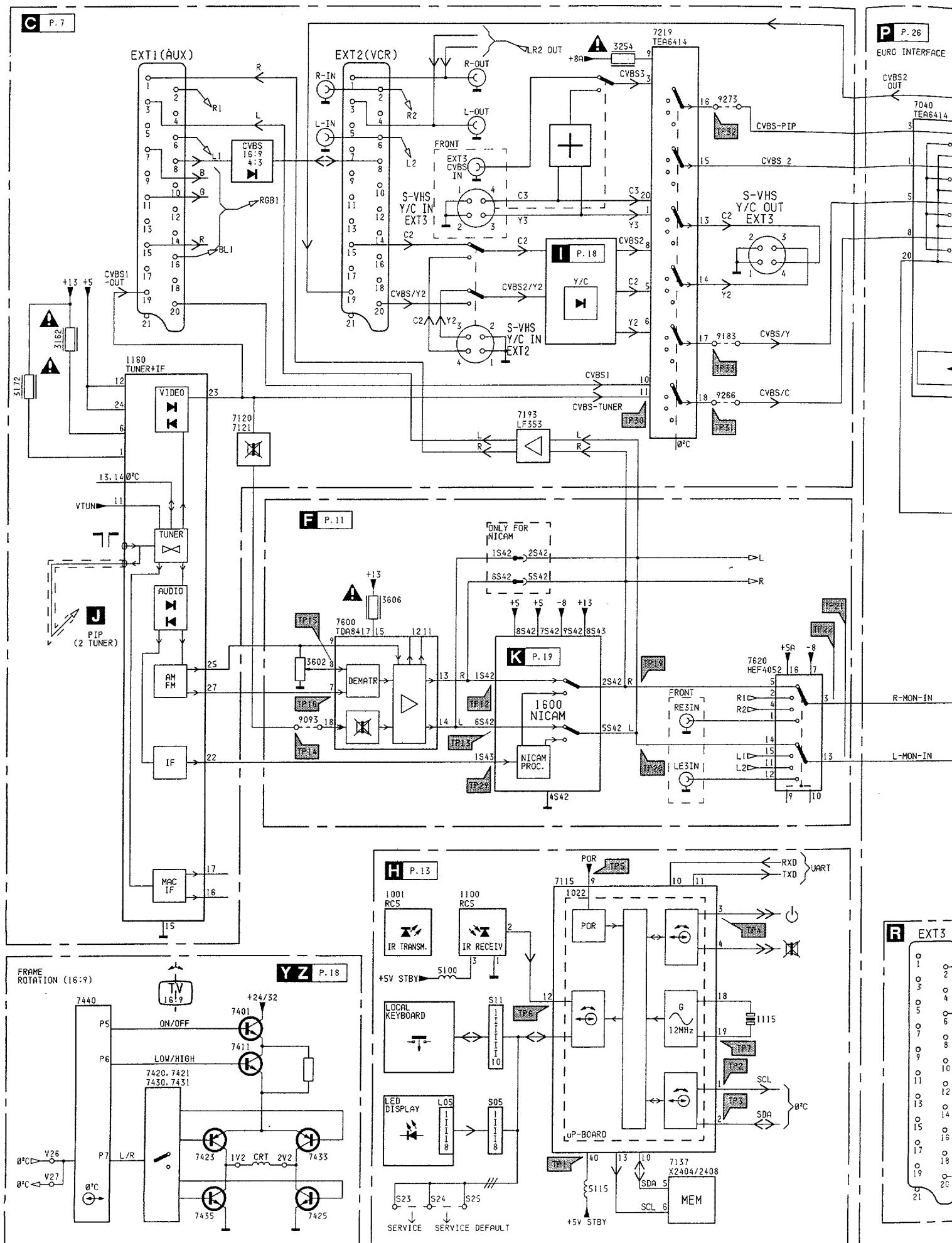
In FL2 special nylon picture tube tubular rivets have been applied. In order to guarantee optimum strength these should not be re-used. Take care to fit correctly when replacing. Tighten the picture tube screws one-by-one until a torque of approximately 1kgm (10Nm) is achieved. The picture tube tubular rivets are obtainable under code numbers:

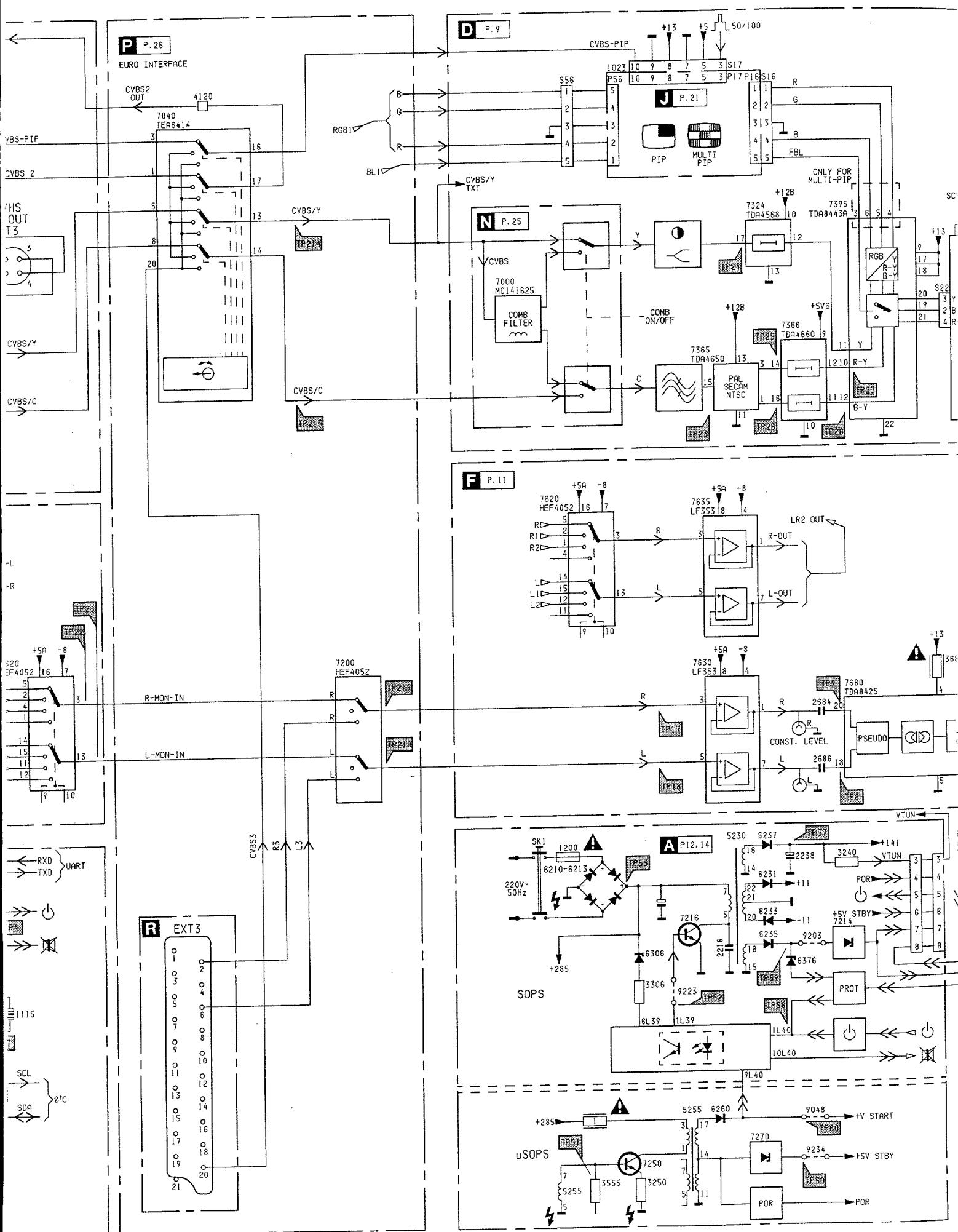
For 28" picture tubes and smaller: 4822 532 12243  
(≤ 28")

For 29" picture tubes and larger: 4822 404 31294  
(≥ 29")

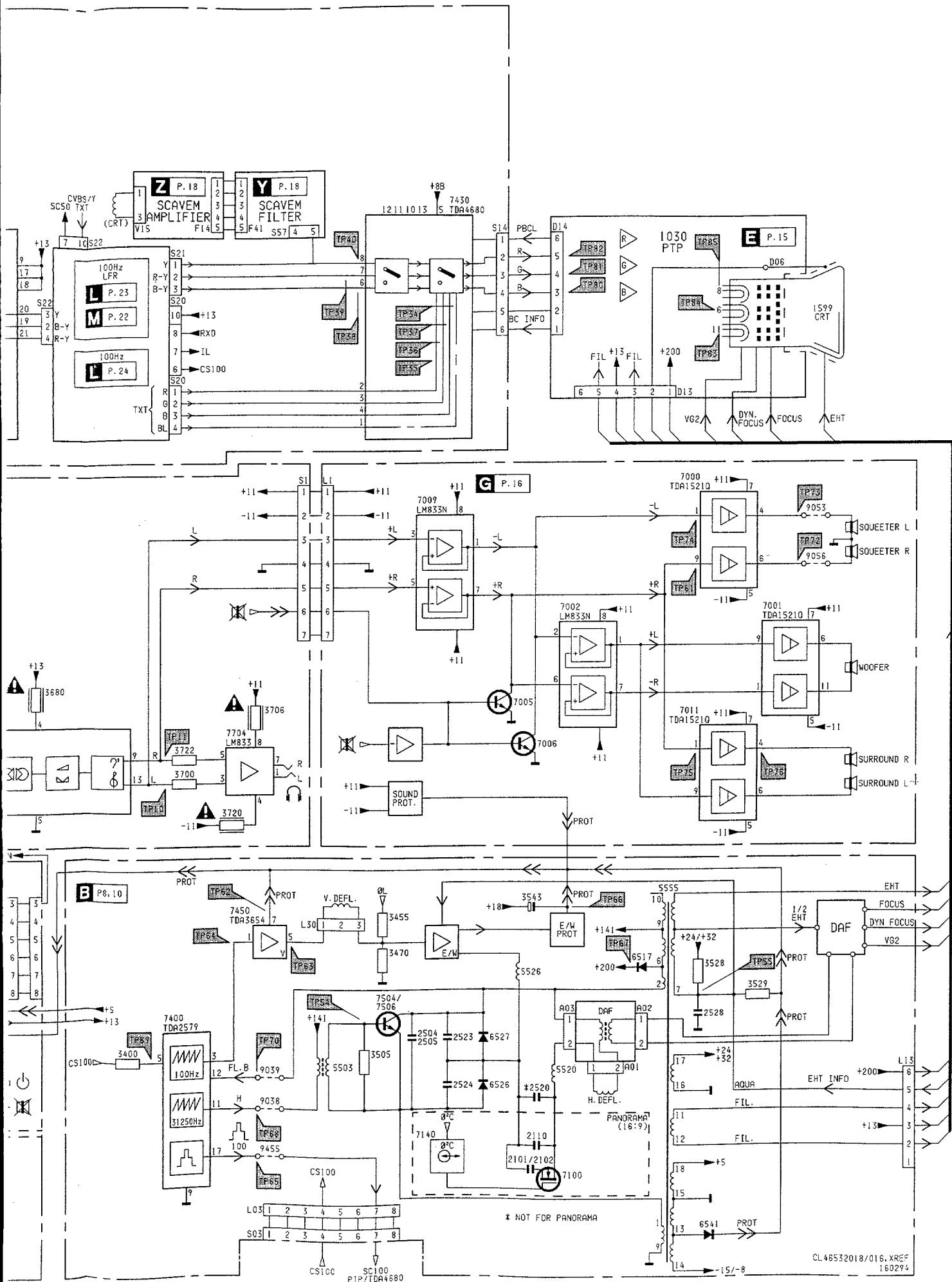
Four tubular rivets are required per picture tube.

# Blockdiagramm / Blockschaltbild /



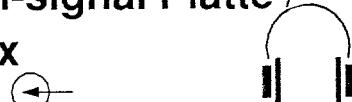


# Diagramme schématique

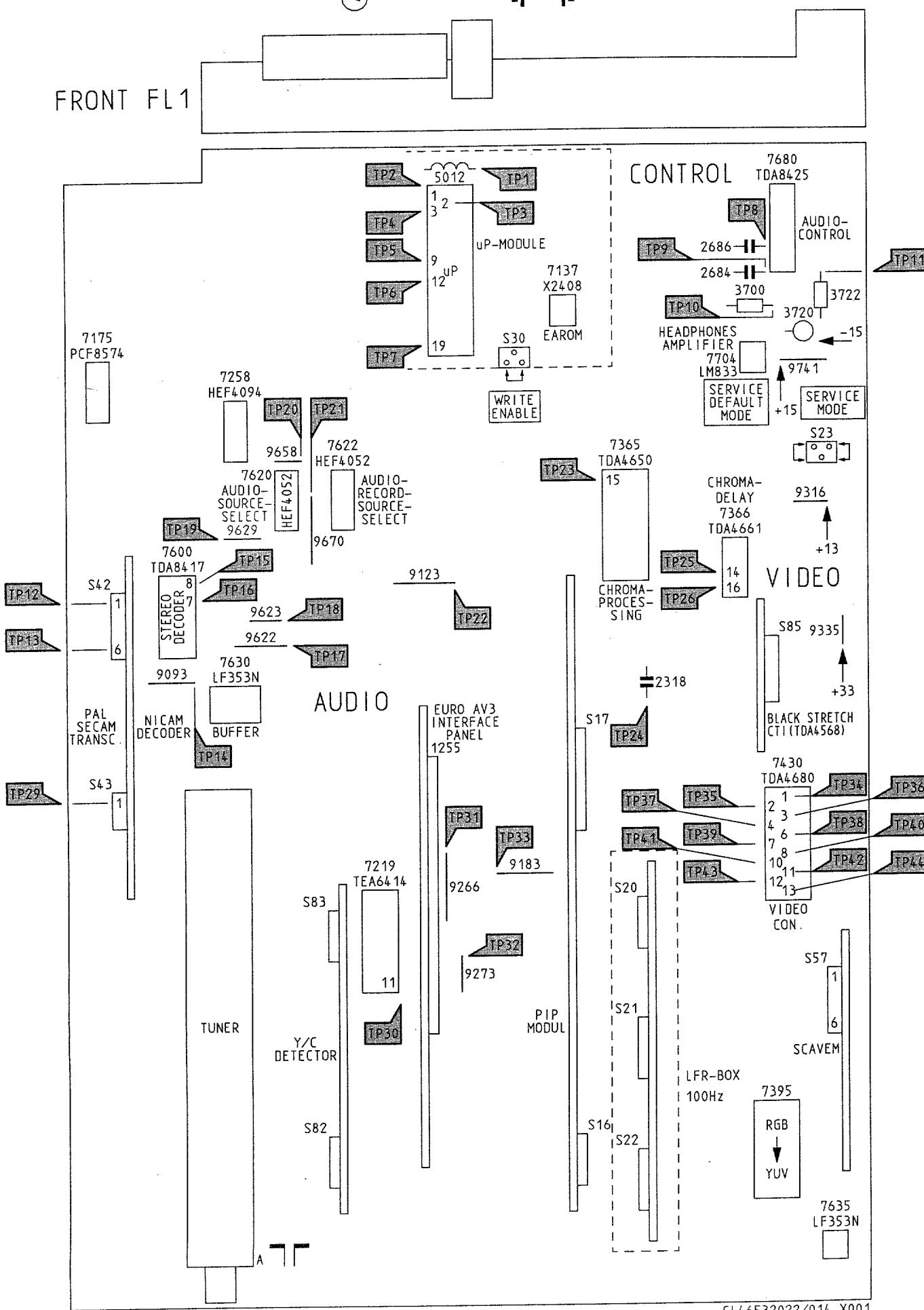


## Small signal panel / Klein-signal Platte

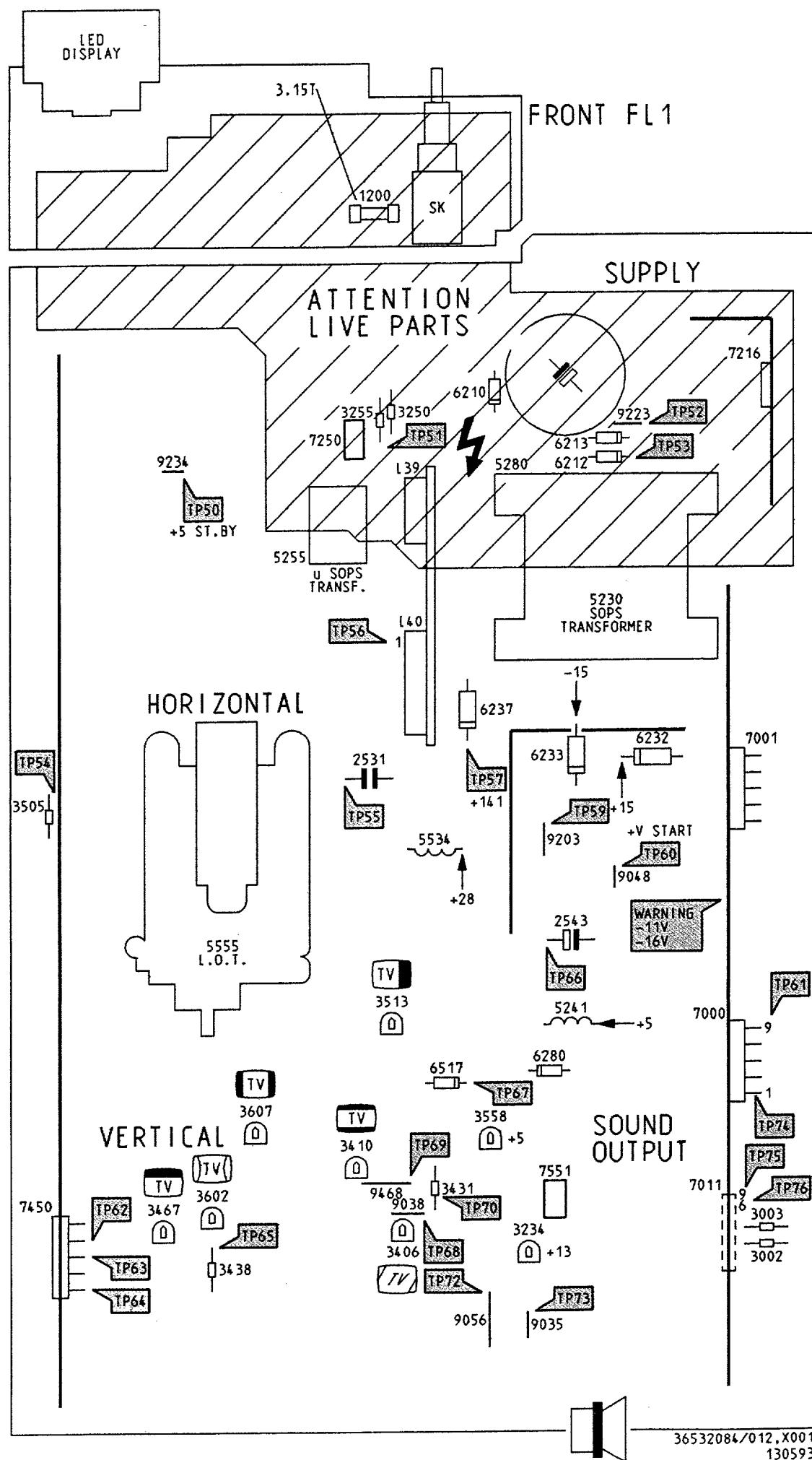
## Platine à petites signaux



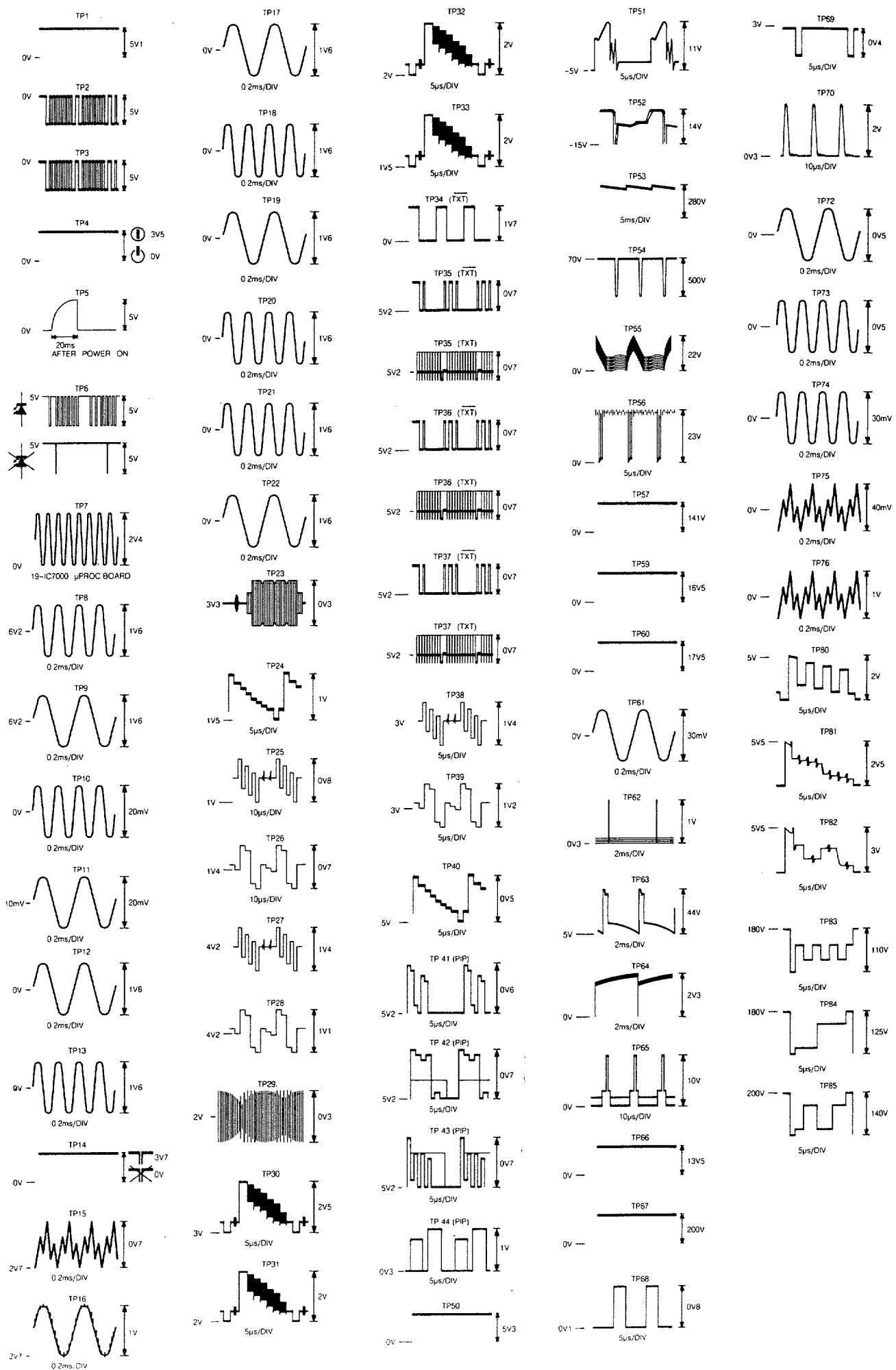
FRONT FL1



# Large signal panel / Groß-signal Platte / Platine forts signaux

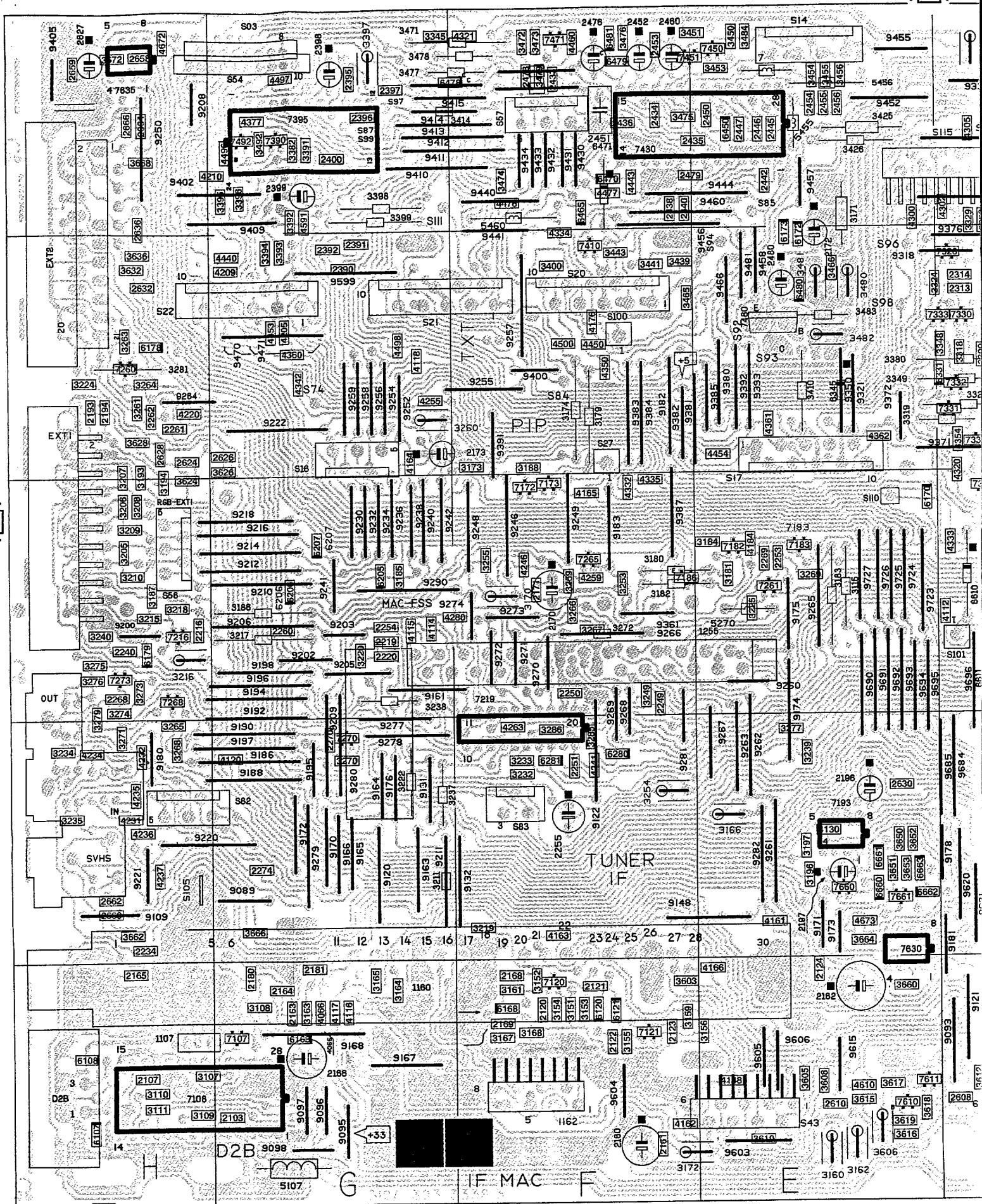


# X Oscilloscopes / Oscillogrammes

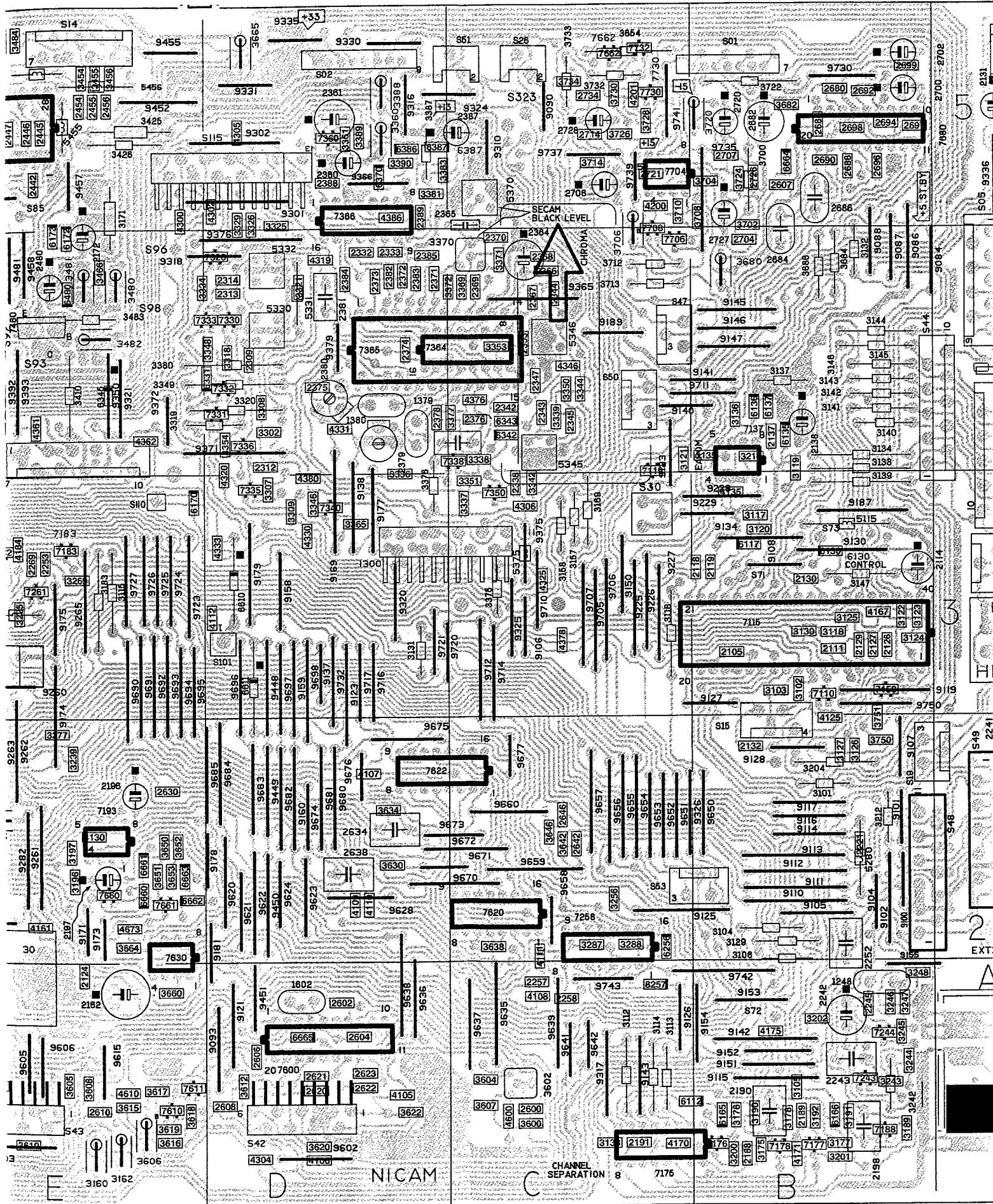


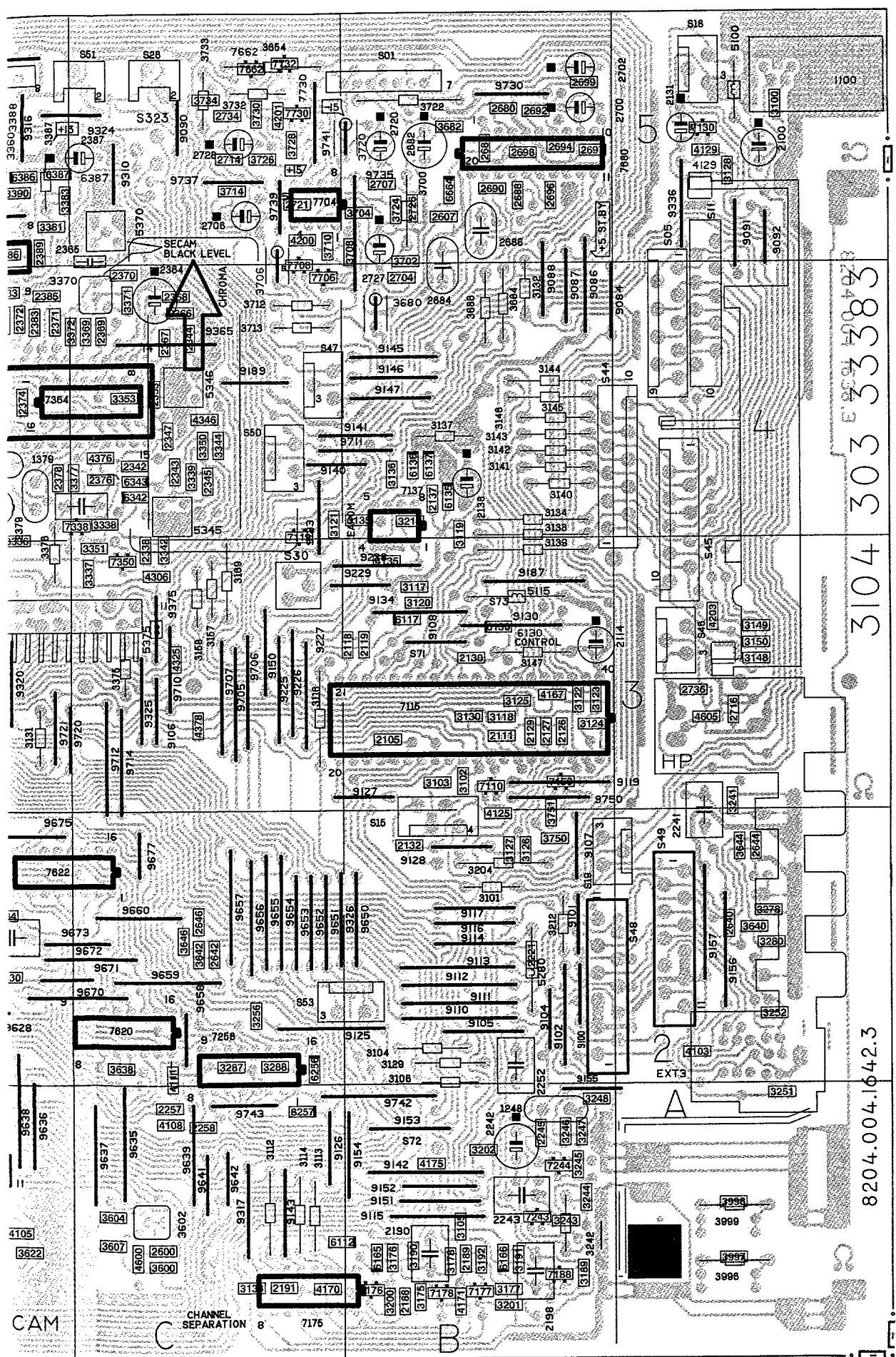


**Small signal panel / Klein-signal Platte / Platine à petites signaux**



## signeaux



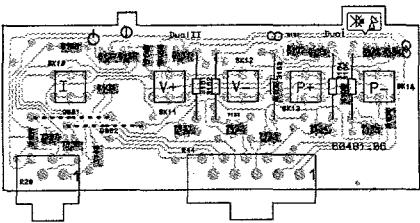


8204.004.1642.3

304 CCCC

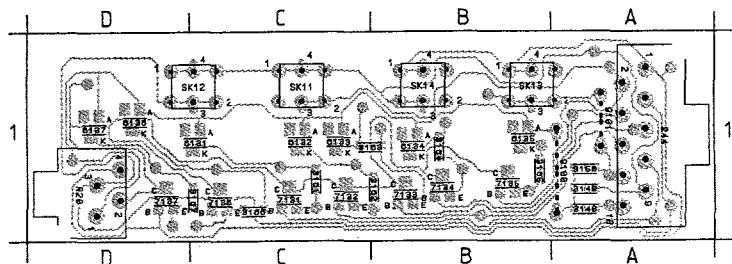
EXT1	H3	2332	D4	3100
EXT2	H4	2333	D4	3101
EXT3	A3	2338	C3	3102
D28	H1	2342	C4	3103
SVHS	H2	2343	C4	3104
S01	C5	2344	C4	3105
S02	D5	2345	C4	3106
S03	H5	2347	C4	3107
S05	A5	2353	C4	3108
S11	A5	2360	D5	3109
S14	E5	2361	D5	3110
S15	B3	2364	C4	3111
S16	G4	2365	C5	3112
S17	E4	2366	C4	3113
S18	A5	2367	C4	3114
S19	B2	2368	C4	3115
S20	F4	2369	C4	3116
S21	F4	2370	C5	3117
S22	G4	2371	D4	3118
S26	C5	2372	D4	3119
S27	F4	2373	D4	3120
S42	D1	2374	D4	3121
S43	F1	2375	D4	3122
S44	B4	2376	C4	3123
S45	A4	2377	D4	3124
S46	A3	2378	D4	3125
S47	C4	2379	D4	3126
S48	B2	2380	D4	3127
S49	A2	2381	D4	3128
S50	C4	2382	D4	3129
S51	C5	2383	D4	3130
S53	B2	2384	D4	3131
S54	H5	2385	D4	3132
S56	H3	2387	D5	3133
S57	F5	2388	D5	3134
S82	H2	2389	D5	3135
S83	F2	2390	G4	3136
S100	F4	2391	G5	3137
S101	D3	2392	G4	3138
S105	H2	2395	G5	3139
S115	E5	2396	G5	3140
S1100	A5	2397	G5	3141
S1107	H1	2398	G5	3142
S1160	E2	2399	G5	3143
S1162	F1	2400	G5	3144
S1248	B1	2403	F5	3145
S1300	D3	2404	F5	3146
S1379	D4	2405	F5	3147
S1380	D4	2406	F5	3148
S1602	D1	2408	F5	3149
S2100	A5	2409	F5	3150
S2103	H1	2422	E5	3151
S2105	B3	2445	E5	3152
S2107	H1	2446	E5	3153
S2111	B3	2447	E5	3154
S2114	B3	2450	F5	3155
S2118	C3	2451	F5	3156
S2119	B3	2452	F5	3157
S2120	F1	2453	F5	3158
S2121	F1	2454	E5	3159
S2122	F1	2455	E5	3160
S2123	F1	2456	E5	3161
S2124	E1	2460	F5	3162
S2126	B3	2476	F5	3163
S2127	B3	2478	F5	3164
S2129	B3	2479	F5	3165
S2130	B3	2480	E4	3166
S2131	A5	2600	C1	3167
S2132	B2	2602	D1	3168
S2137	B4	2604	D1	3169
S2138	B4	2606	D1	3170
S2160	F1	2607	B5	3171
S2161	F1	2608	D1	3172
S2162	E1	2610	E1	3173
S2163	G1	2620	D1	3174
S2164	G1	2621	D1	3175
S2165	H1	2622	D1	3176
S2166	G1	2623	D1	3177
S2168	F1	2624	H4	3178
S2169	F1	2626	H4	3179
S2170	F3	2627	H5	3180
S2171	F3	2628	H4	3181
S2172	E5	2630	E2	3182
S2173	G4	2632	H4	3183
S2180	G1	2634	D2	3184
S2181	G1	2636	H5	3185
S2182	B1	2638	D2	3186
S2189	B1	2640	A2	3187
S2190	B1	2642	C2	3188
S2191	C1	2644	A2	3189
S2193	H4	2646	C2	3190
S2194	H4	2658	H5	3191
S2196	E2	2659	H5	3192
S2197	E2	2660	H2	3193
S2198	B1	2662	H2	3194
S2216	H3	2664	H5	3195
S2219	G3	2666	H5	3197
S2220	G3	2680	B5	3200
S2221	B2	2681	B5	3201
S2234	H2	2682	B5	3202
S2240	H3	2684	B5	3204
S2241	A3	2686	B5	3205
S2242	B1	2688	B5	3206
S2243	B1	2690	B5	3207
S2245	B1	2692	B5	3208
S2249	F3	2694	B5	3209
S2250	F3	2696	B5	3210
S2251	F2	2697	B5	3211
S2252	B2	2698	B5	3212
S2253	E3	2699	B5	3213
S2254	G3	2700	B5	3215
S2255	F2	2702	B5	3216
S2257	C1	2704	B4	3217
S2258	C1	2706	C5	3218
S2260	G3	2707	B5	3219
S2261	H4	2714	C5	3220
S2268	H3	2716	A3	3222
S2269	E3	2720	B5	3224
S2270	G2	2721	C5	3225
S2274	G2	2726	B5	3232
S2309	D4	2727	B5	3233
S2312	D4	2728	C5	3234
S2313	D4	2734	C5	3235
S2314	D4	2736	A3	3237

## FL2 LED/Control

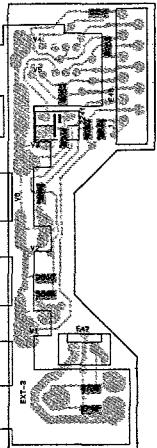


## FL4 LED/Control

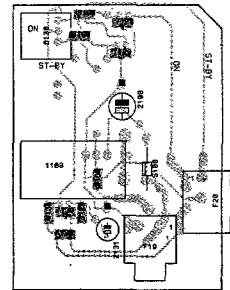
3148 A 1 3163 C 1 6131 C 1 6136 D 1 7134 B 1 9181 A 1 SK12 B  
3149 A 1 3164 B 1 6132 C 1 6137 D 1 7135 B 1 R28 D 1 SK14 B  
3150 A 1 3165 B 1 6133 C 1 7131 C 1 7136 C 1 R44 A 1  
3161 C 1 3166 C 1 6134 B 1 7132 C 1 7137 D 1 SK11 C 1  
3162 B 1 3167 C 1 6135 B 1 7133 B 1 9182 A 1 SK12 D 1



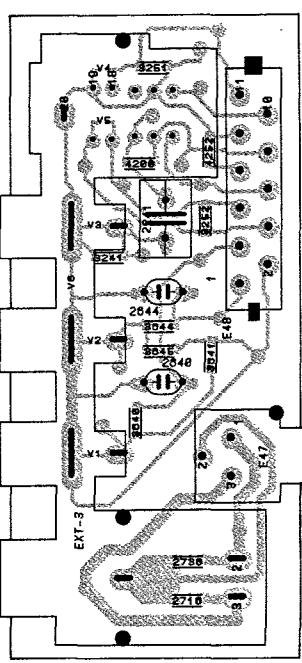
## FL2 Front



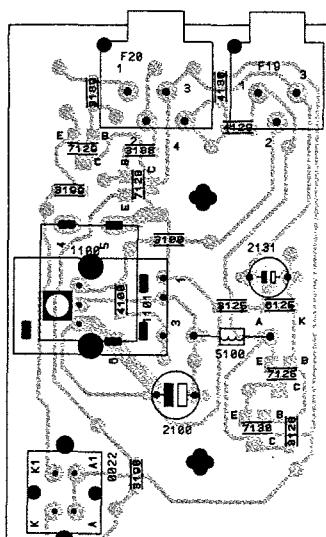
## FL2 IR

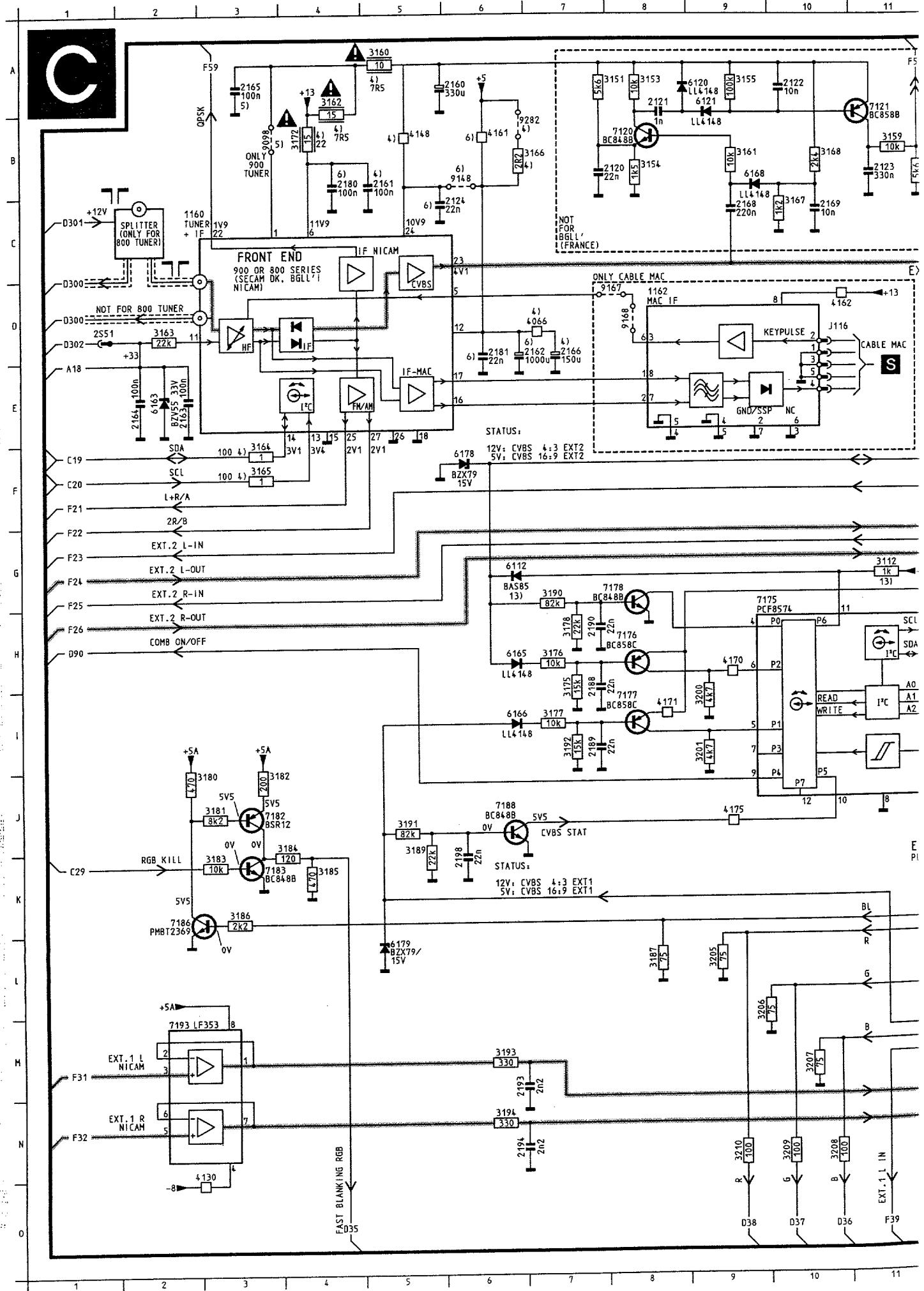


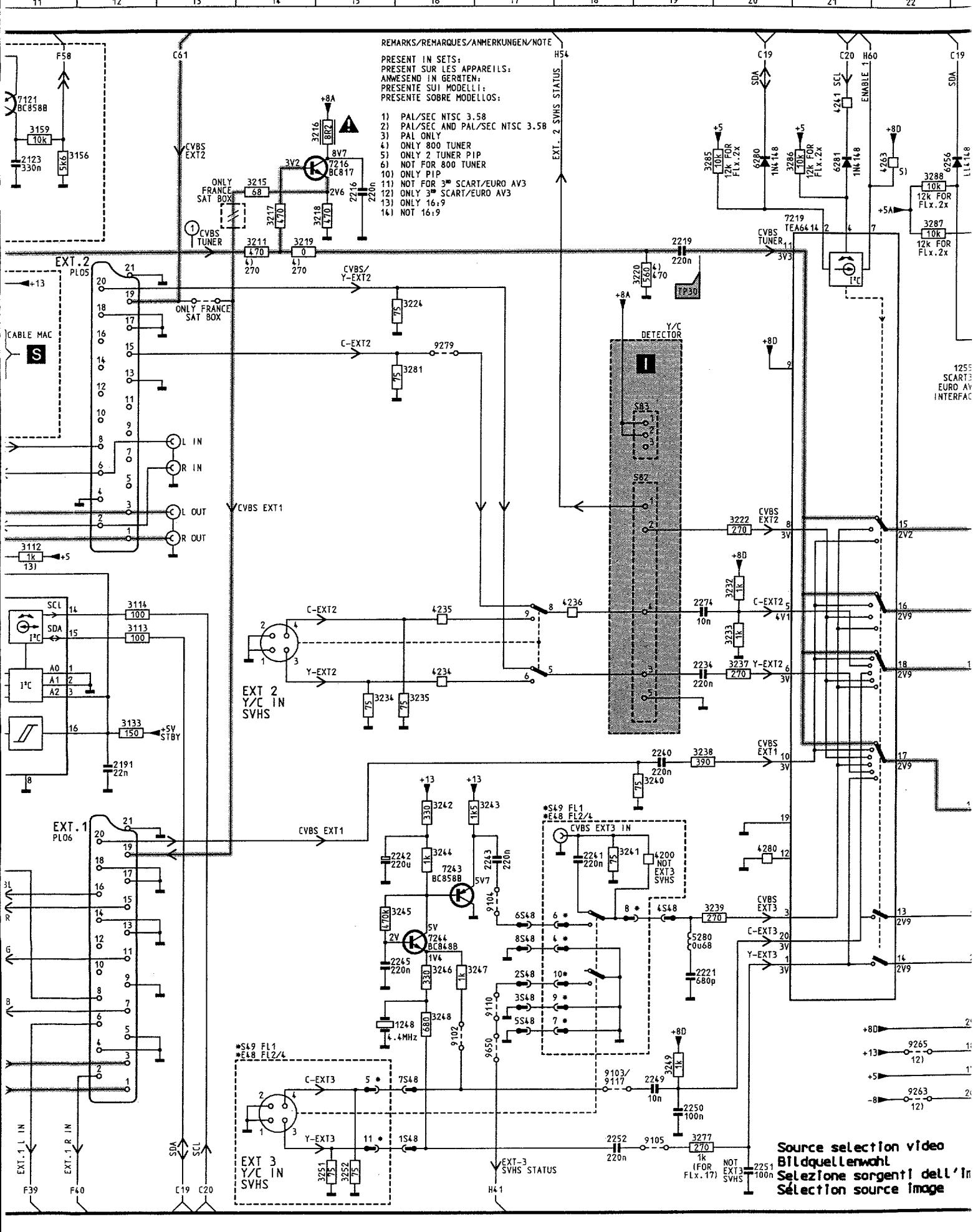
## FL4 Front

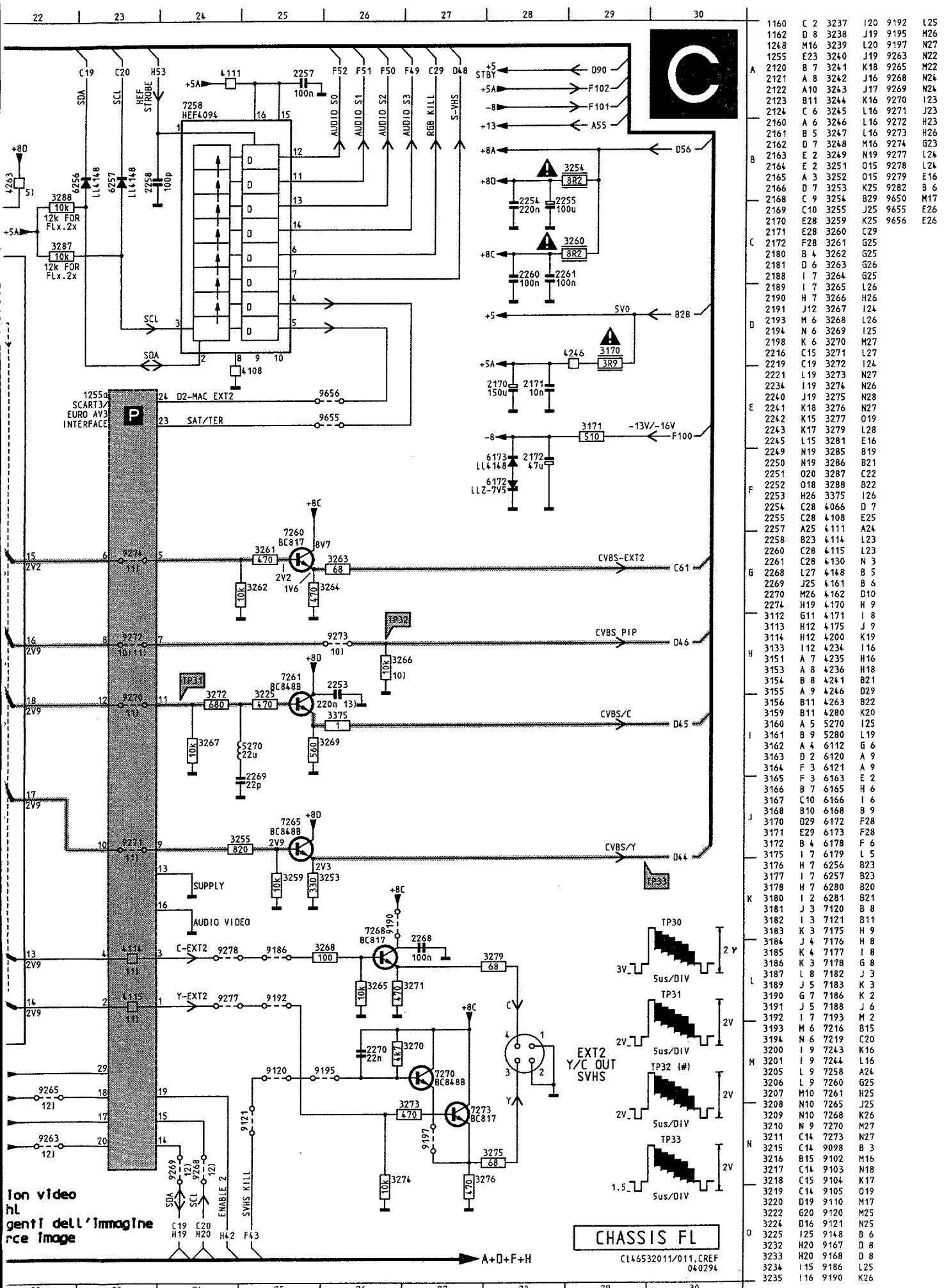


## FL4 IR LED panel



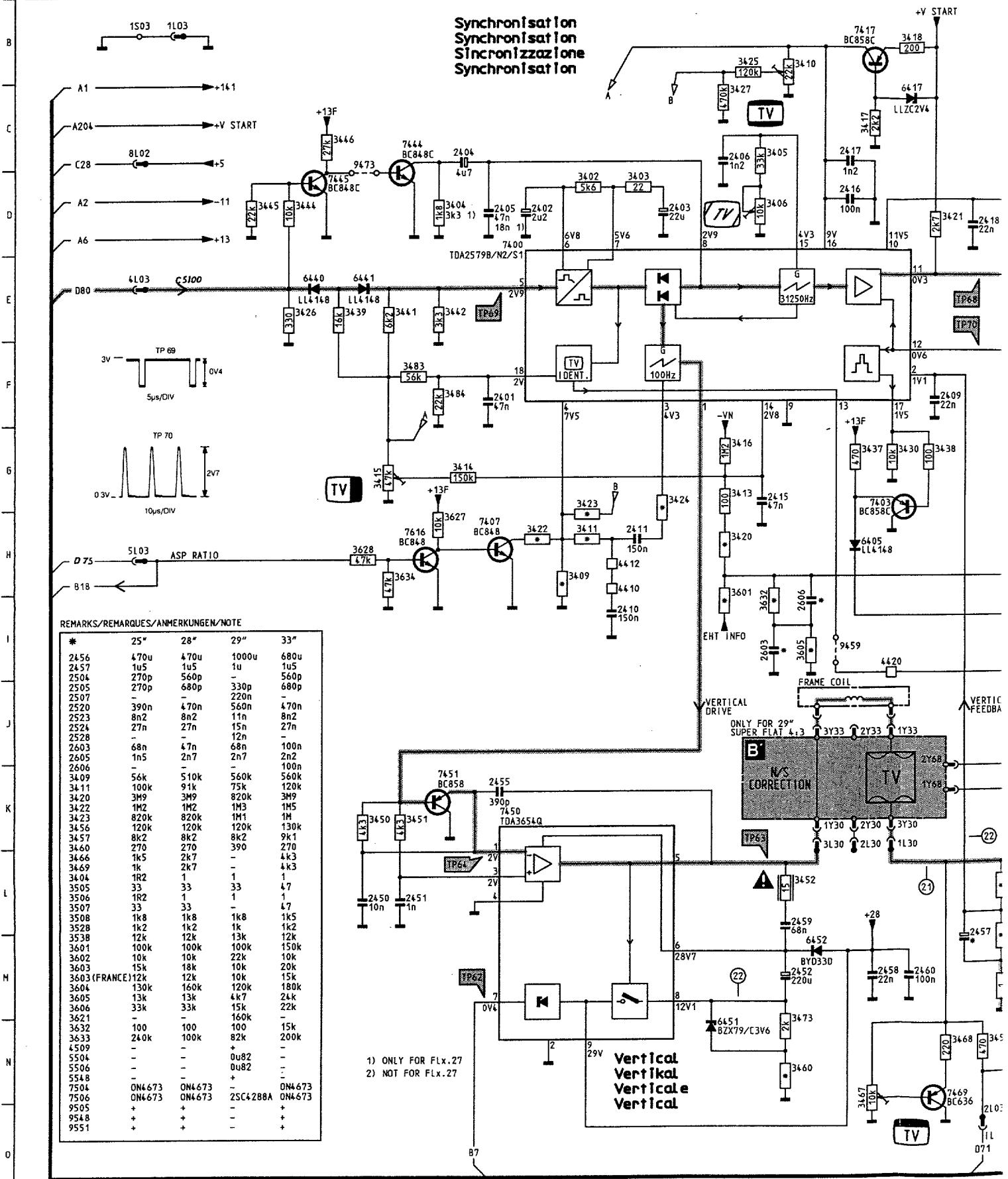
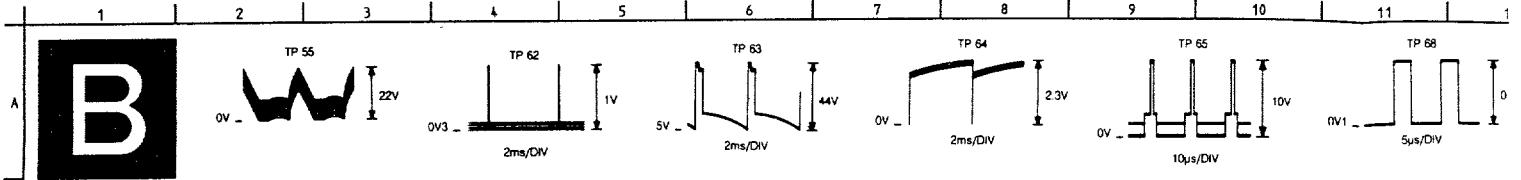


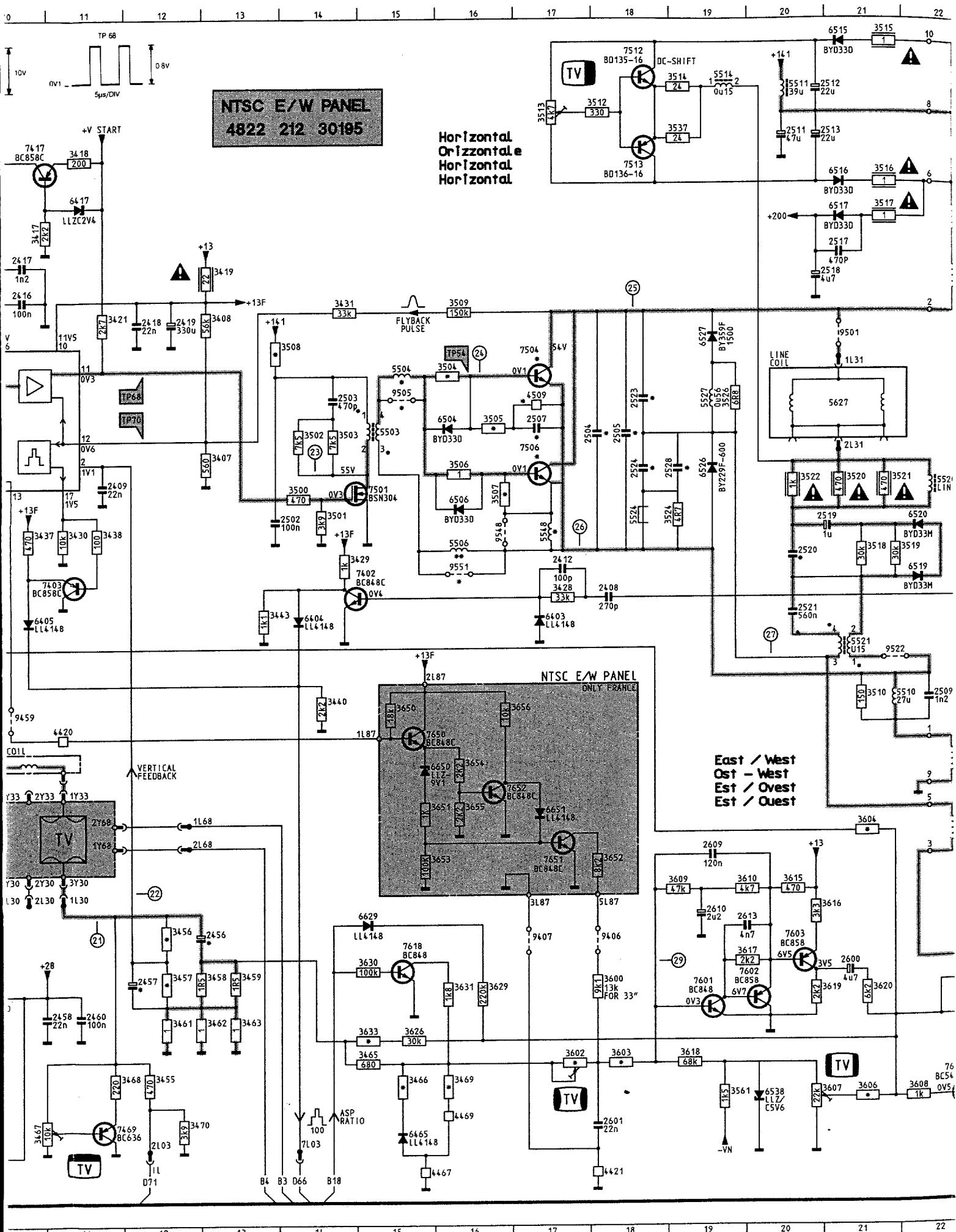


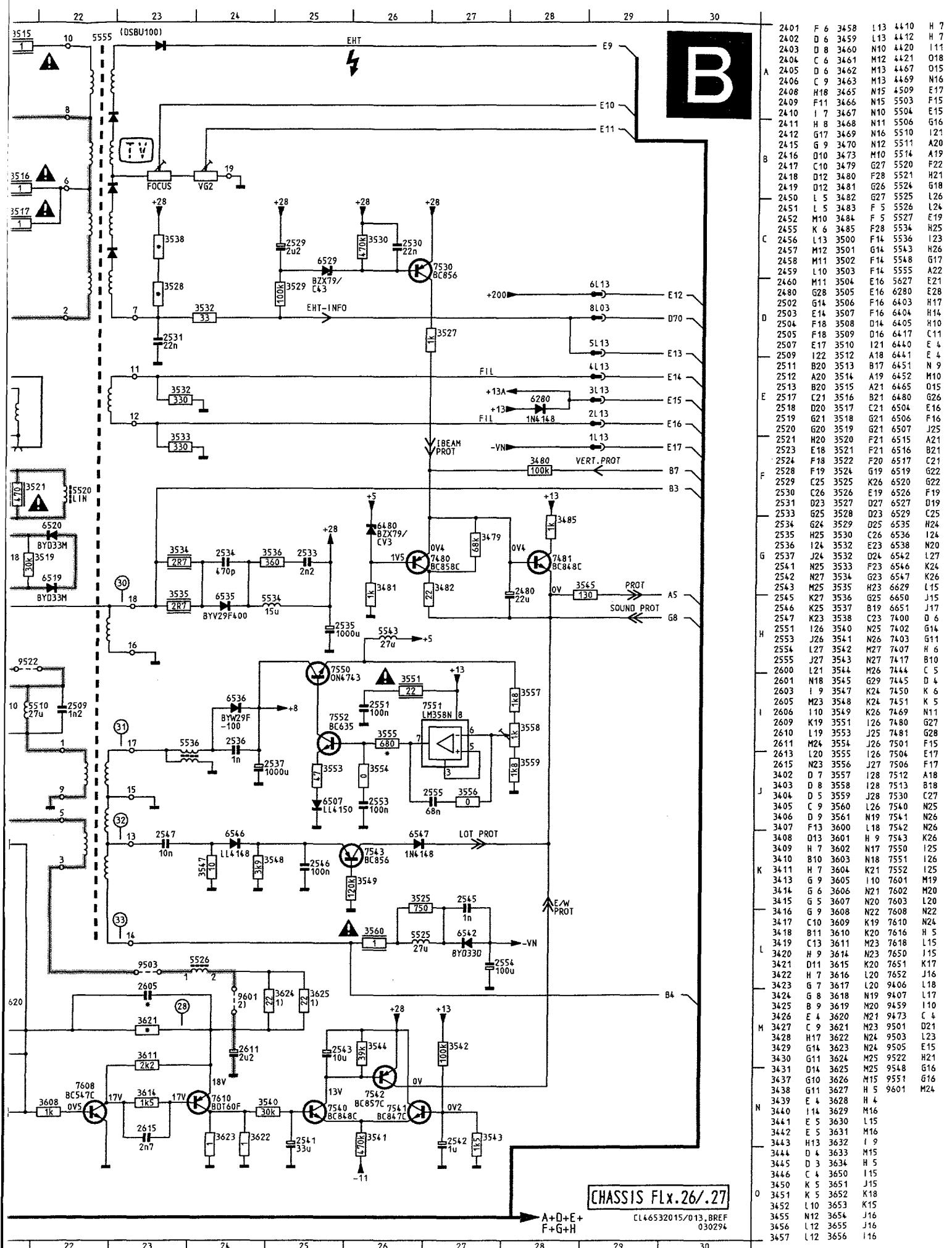


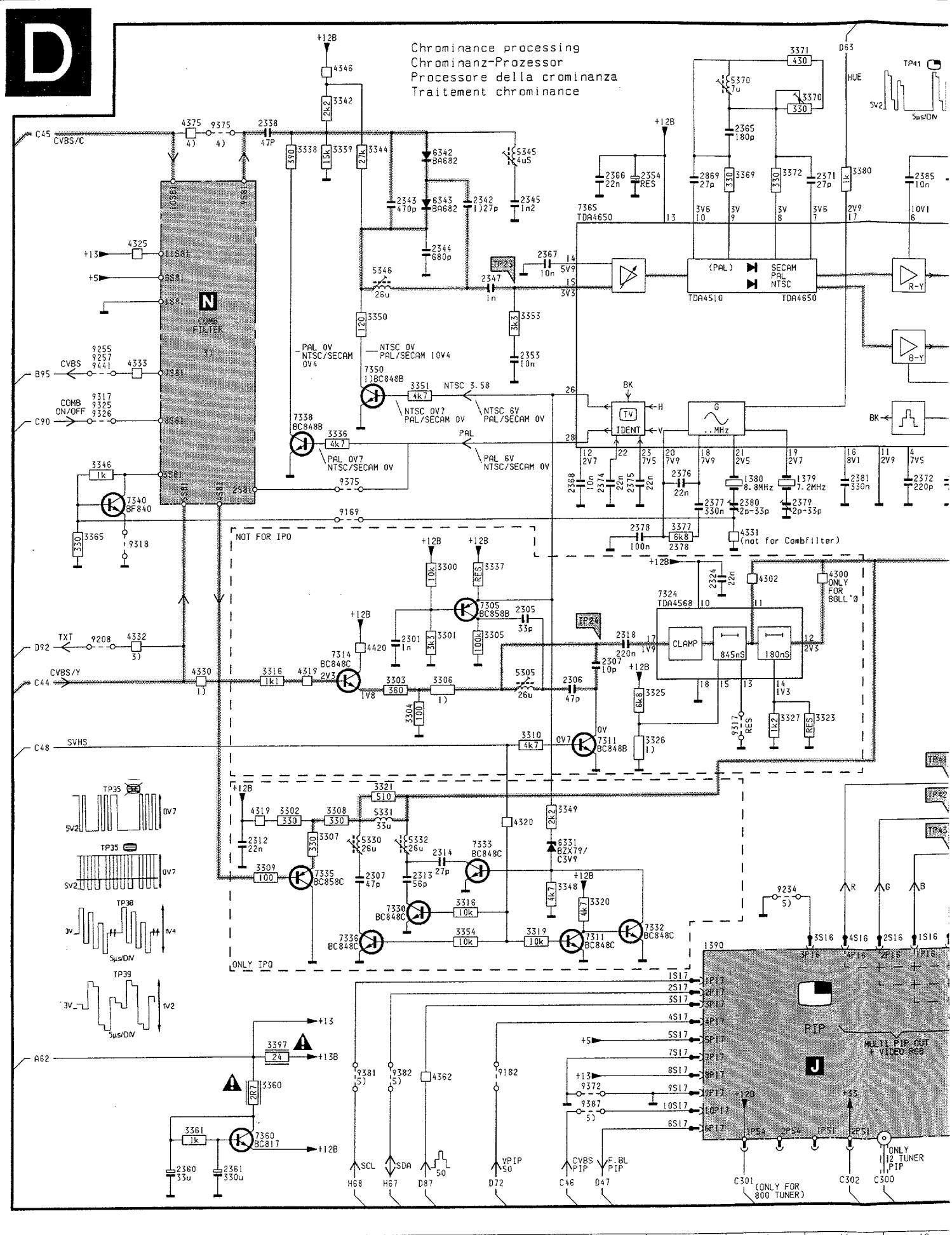
# Synchronization / Synchronisierung / Synchronisation

FLx.2

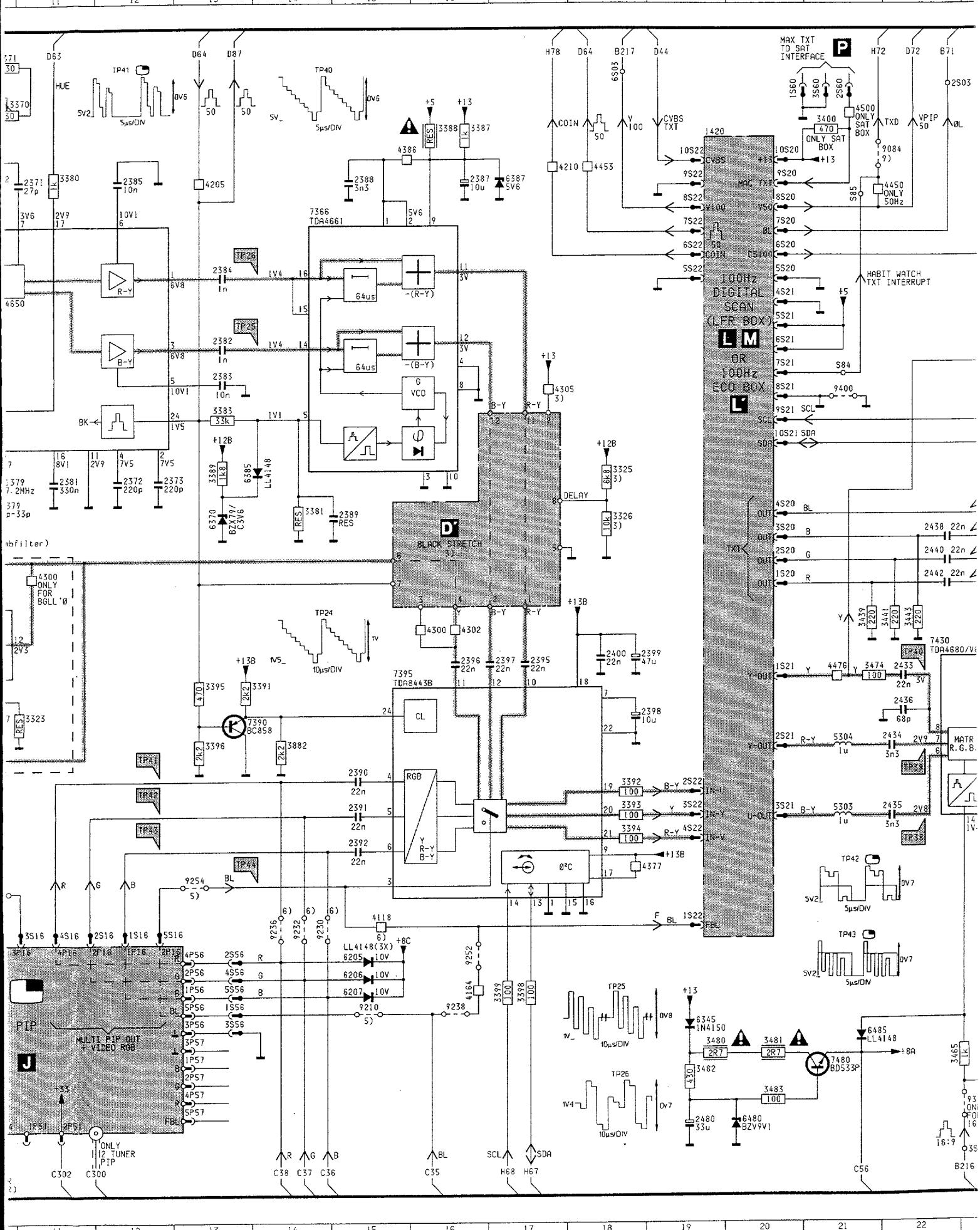


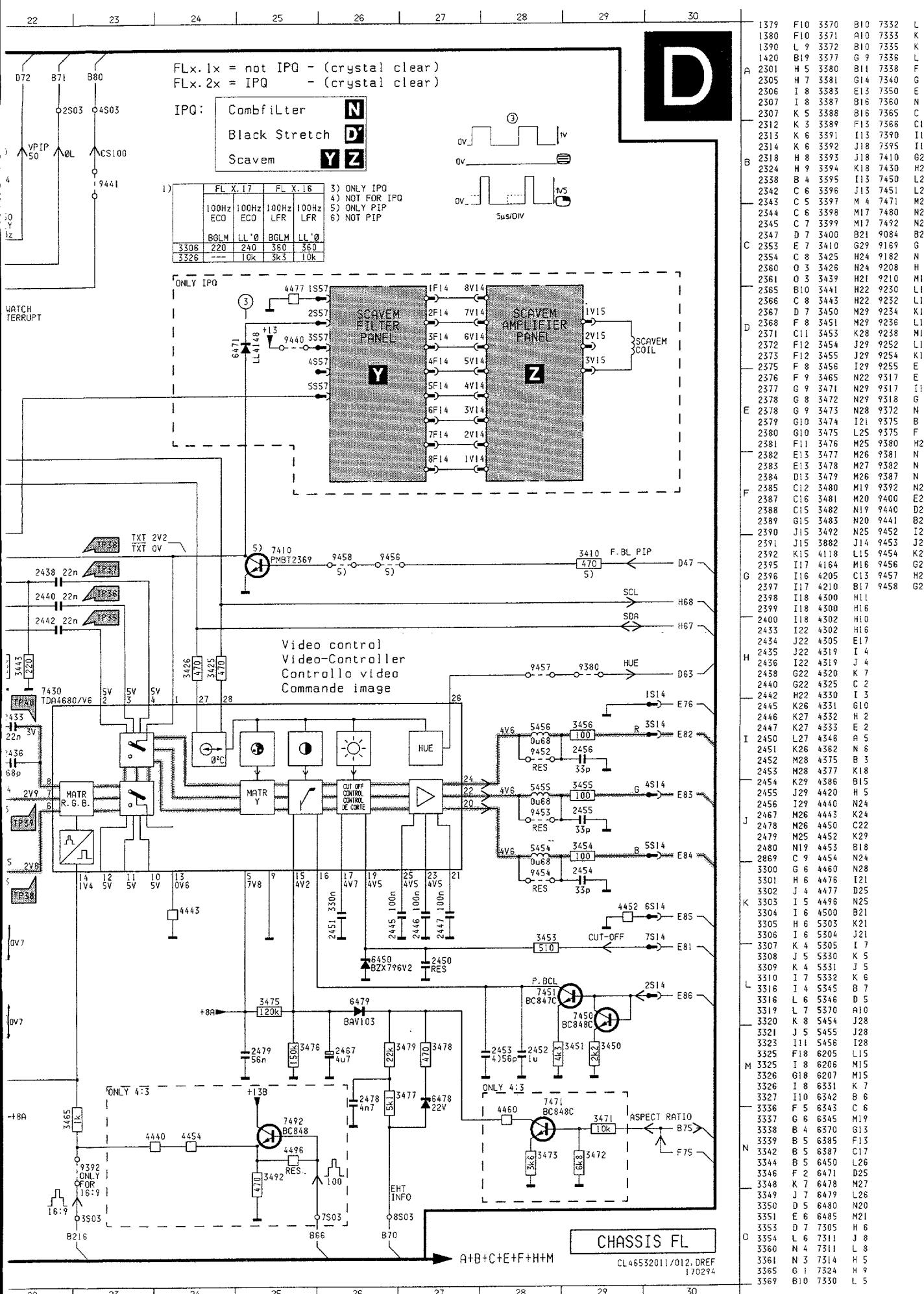




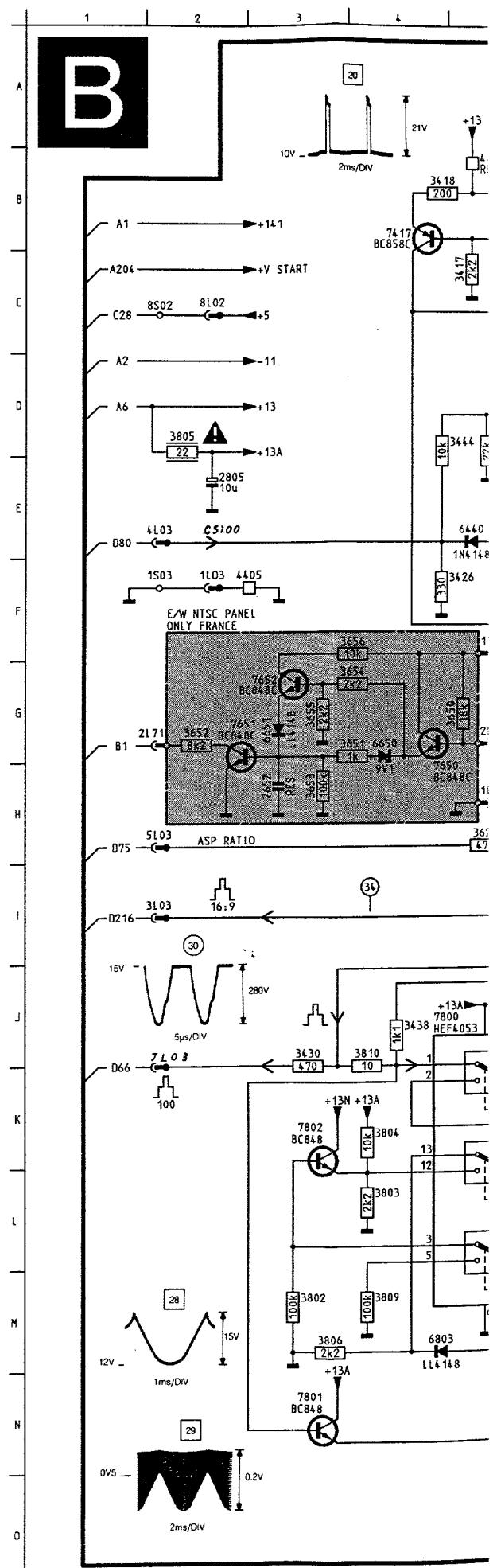


## Traitement vidéo



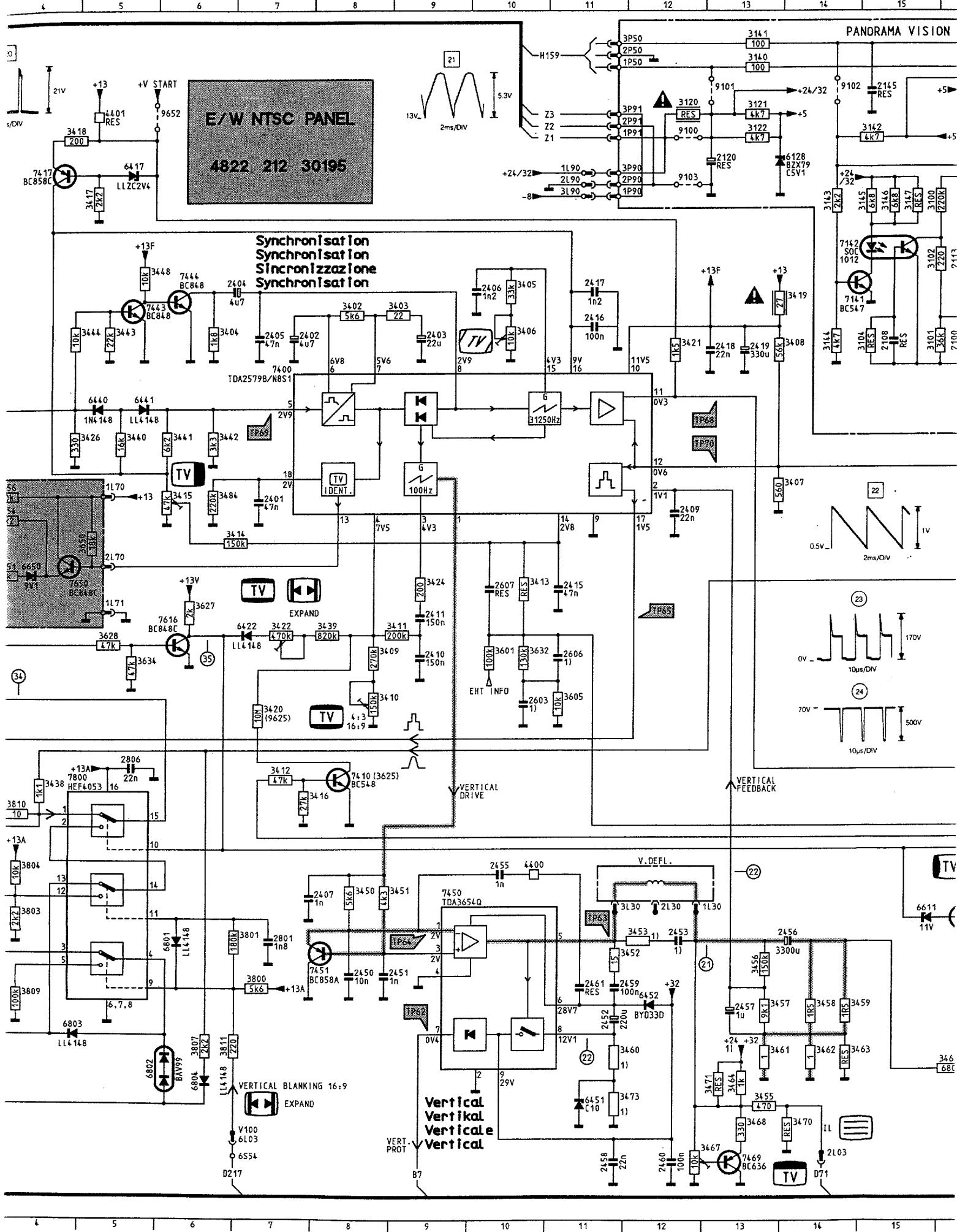


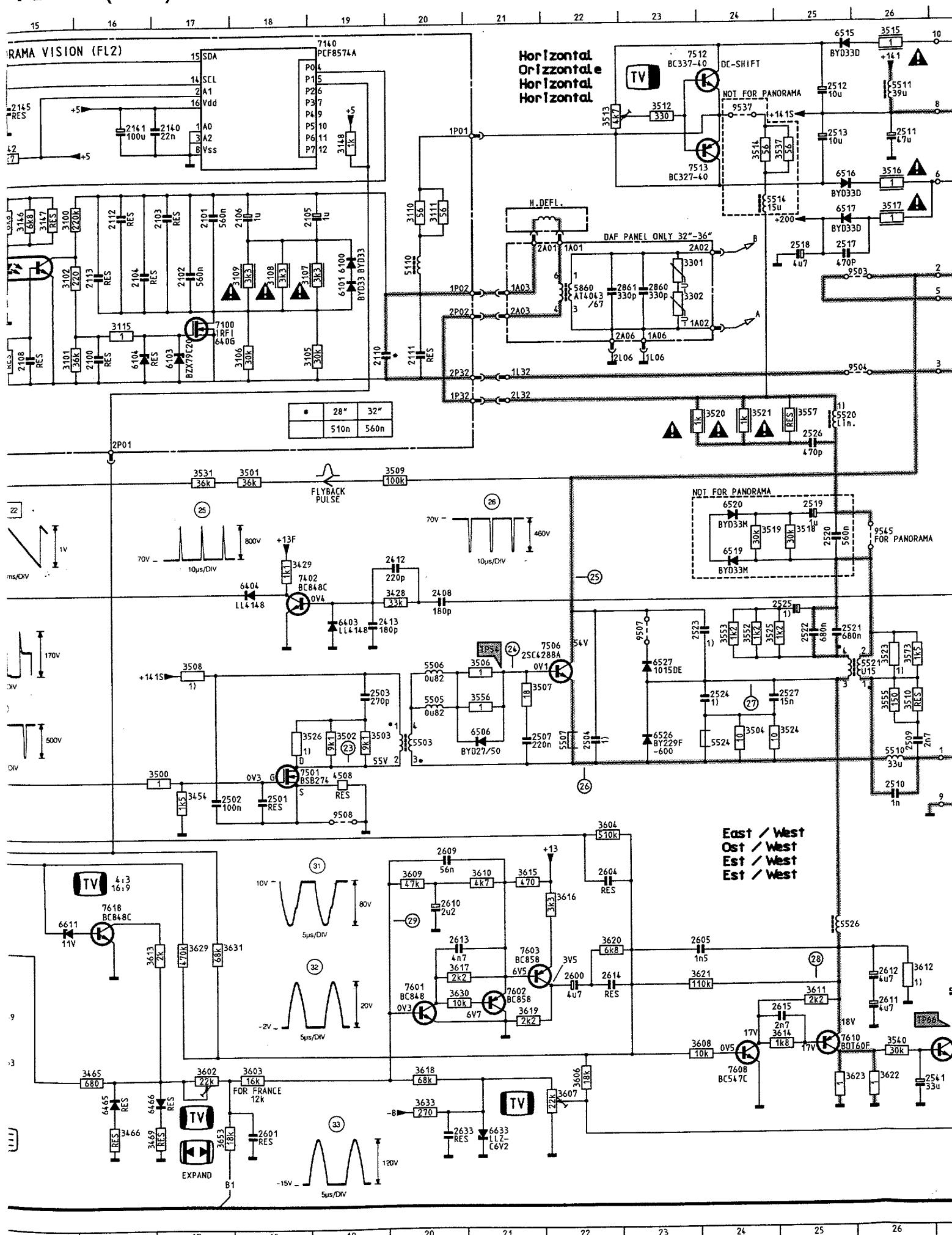
# Synchro

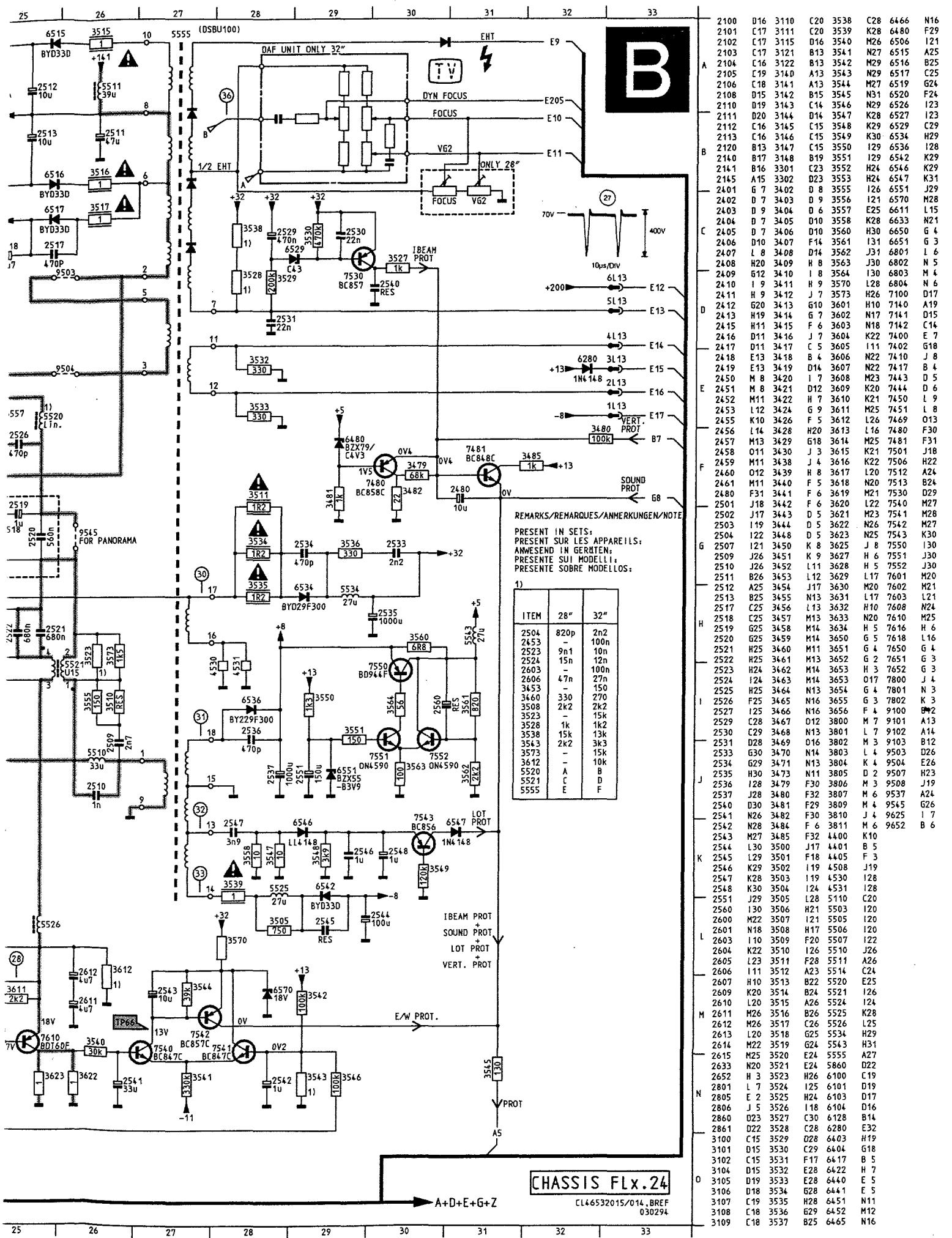


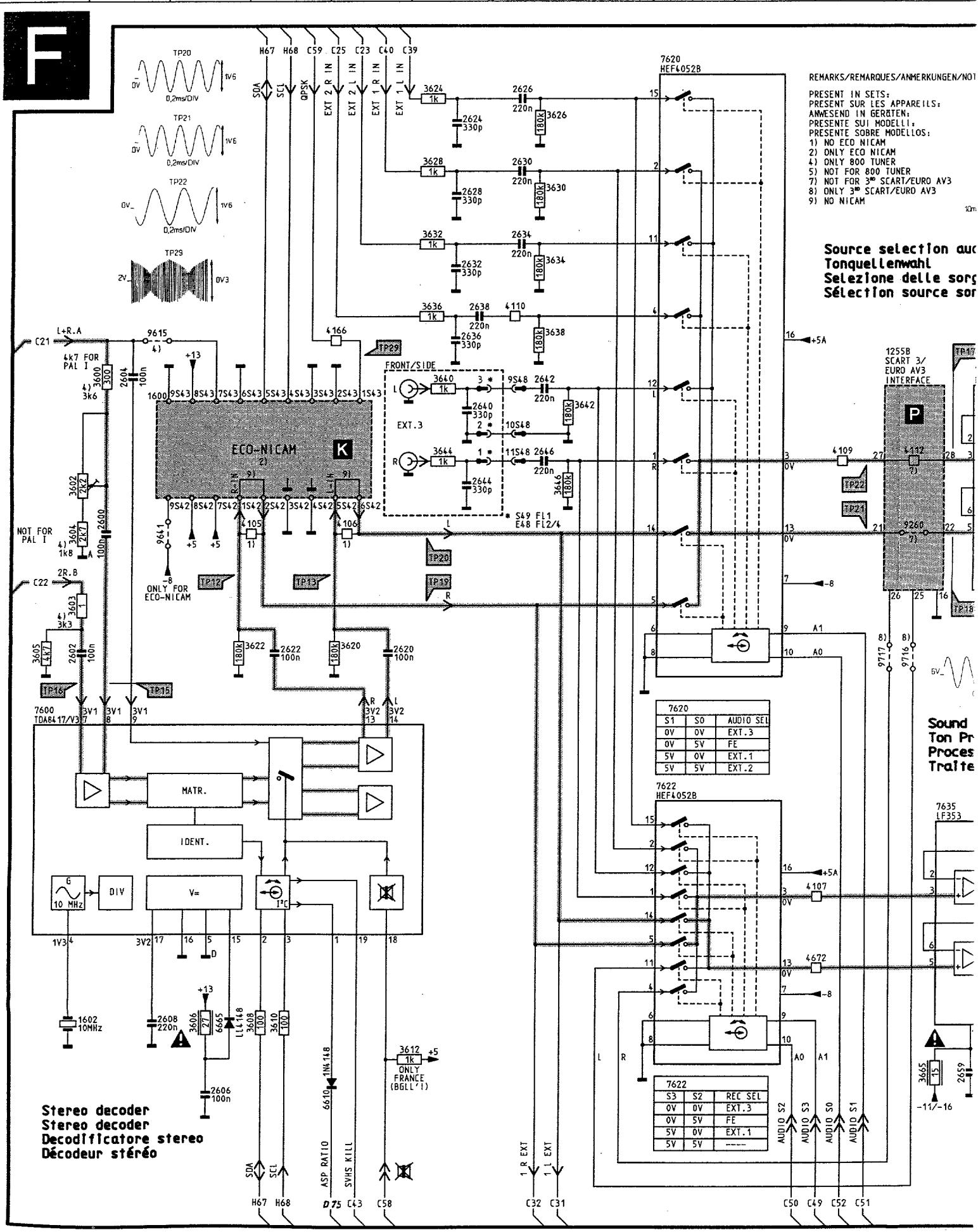
# Synchronization / Synchronisierung / Synchronisation

FLx.24

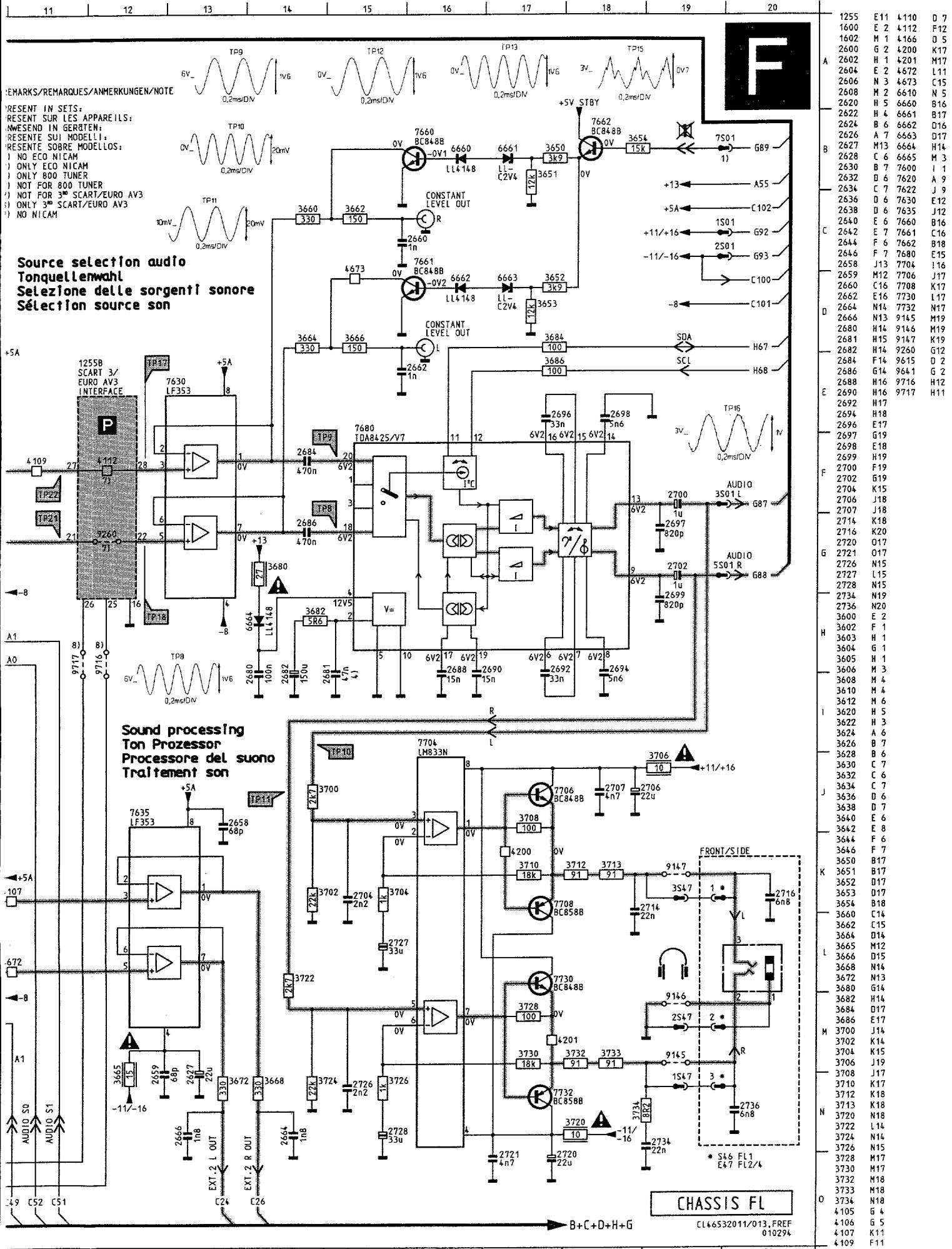




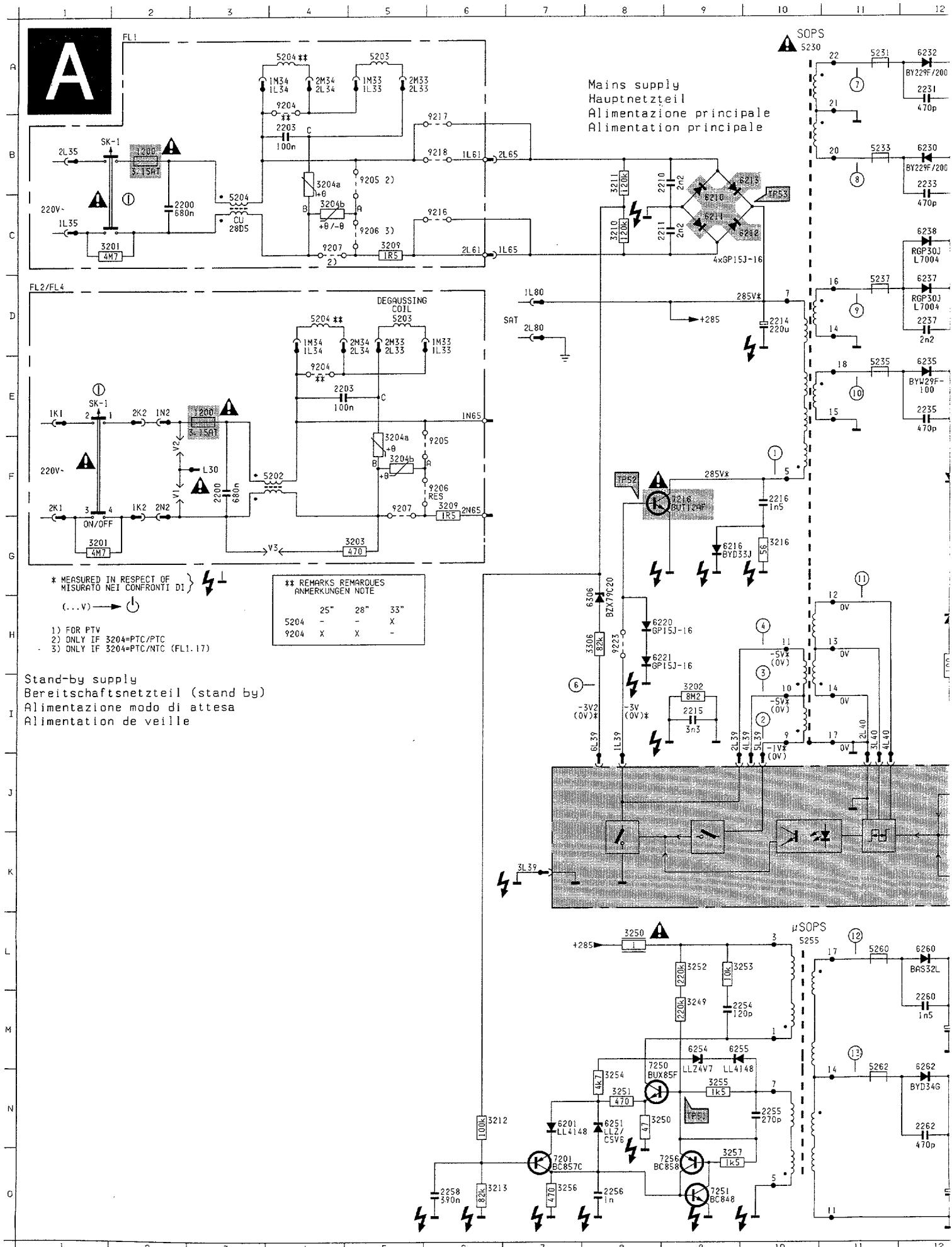




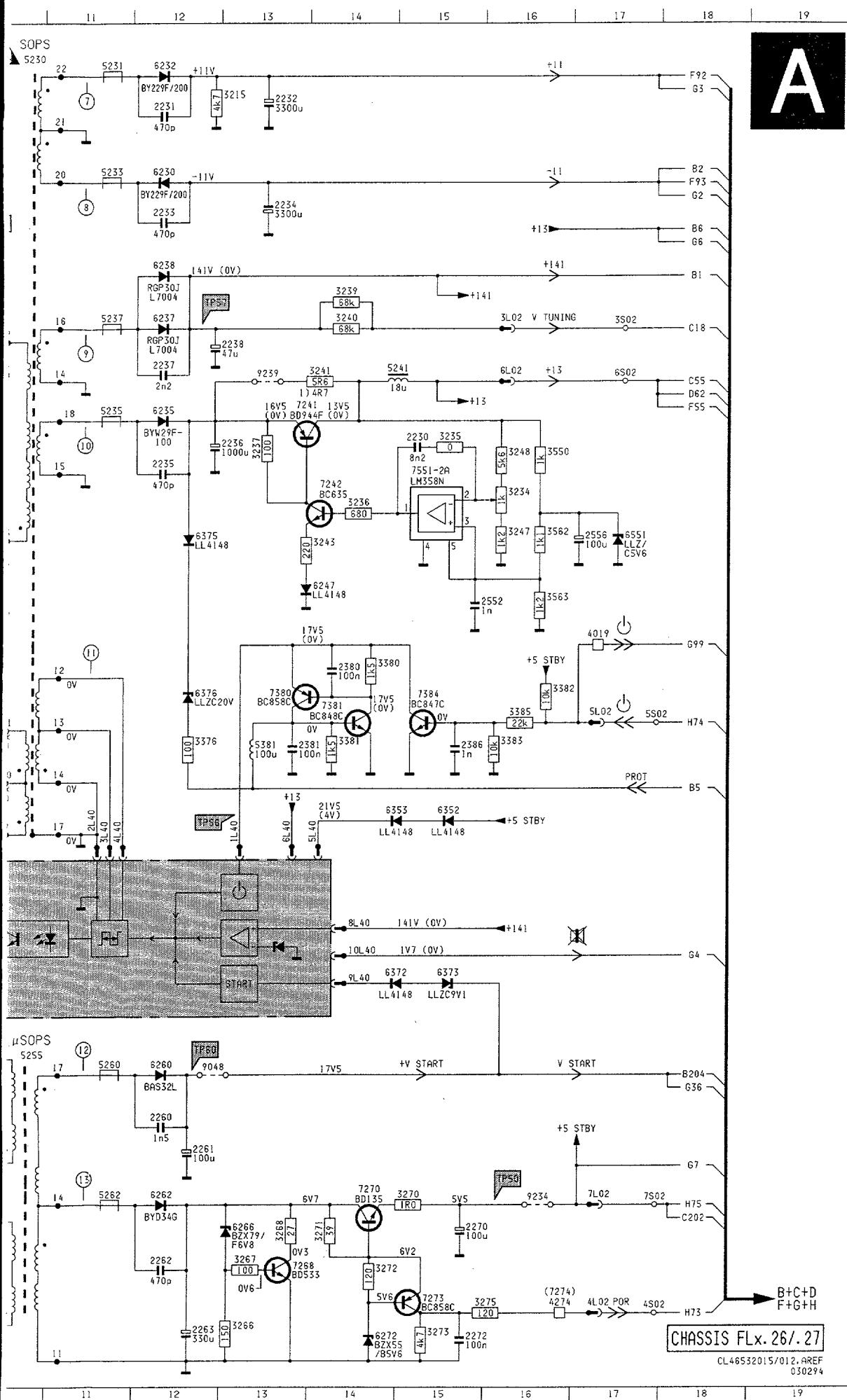
# 11 Traitement audio



CHASSIS FL  
CL46532011/013, FREF  
010294

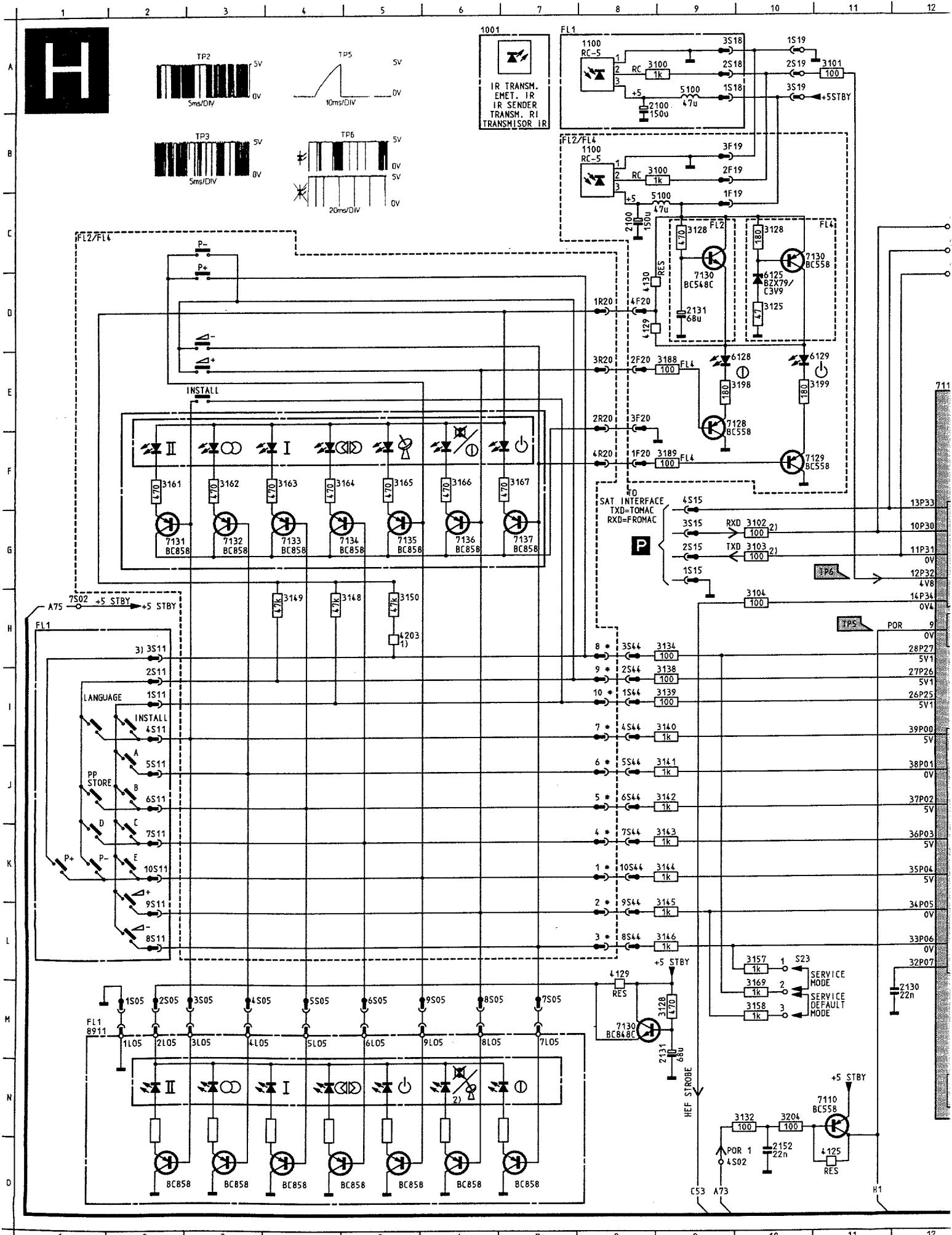


## FLx.26/27 (4:3)

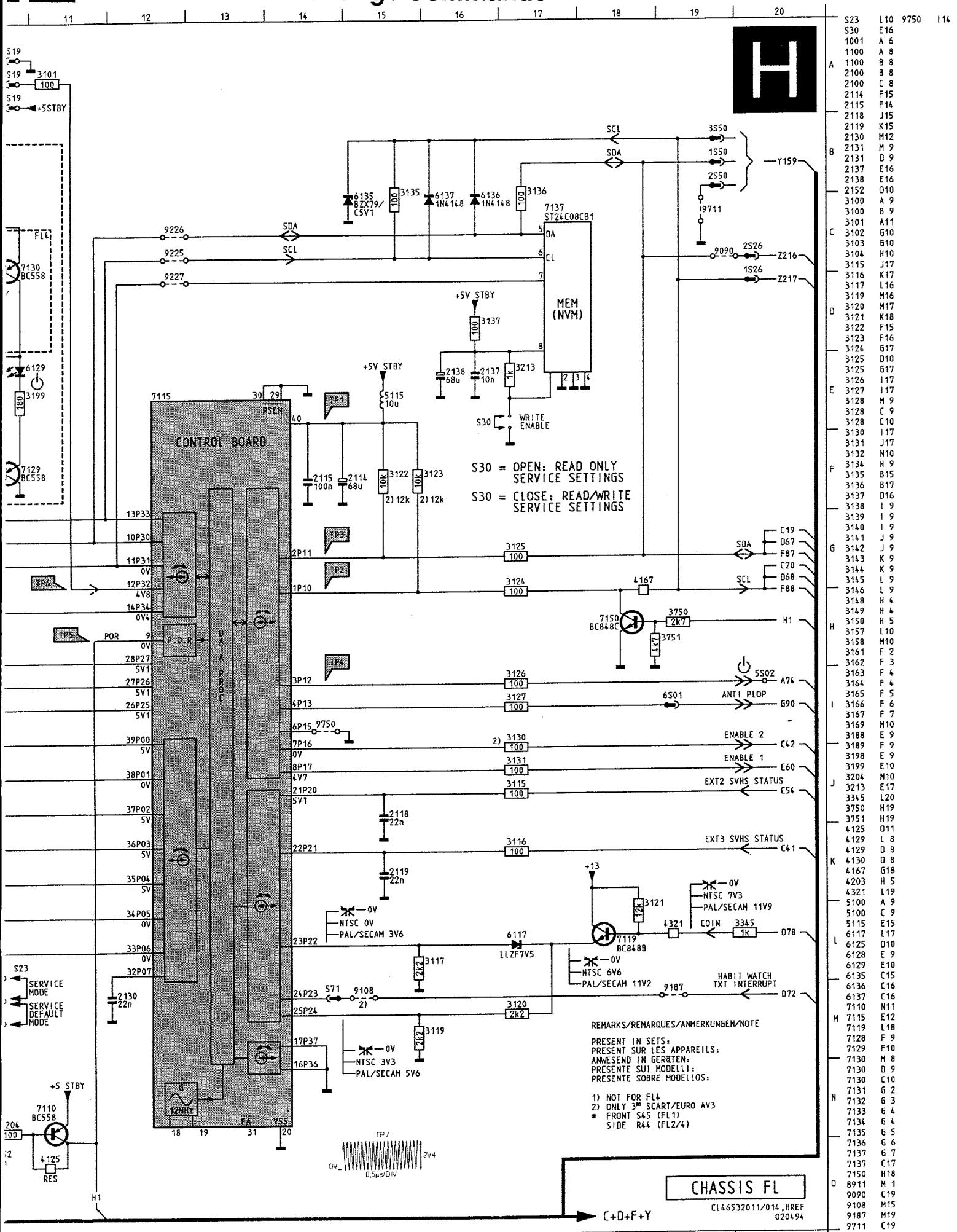


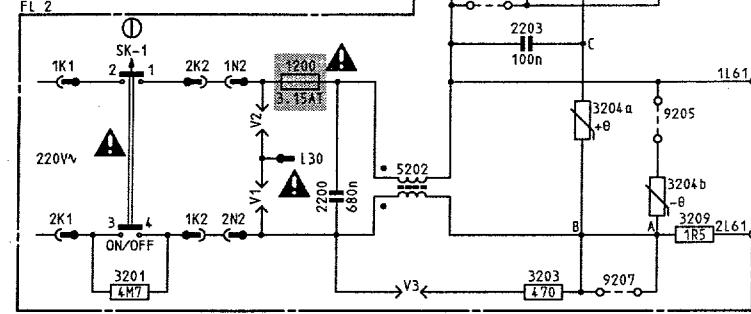
1200	B 2	6232	A12
1200	E 3	6235	E12
2200	C 2	6237	D12
2200	F 3	6238	C12
2203	E 4	6251	N 8
2210	B 9	6254	M 9
2211	C 9	6255	M 9
2214	D 10	6260	L12
2215	I 9	6262	N12
2216	F 10	6266	N13
2230	E 15	6272	O 14
2231	A12	6306	H 8
2232	A13	6352	I15
2233	B12	6353	I14
2234	B13	6372	K14
2235	E12	6373	K15
2236	E12	6375	F12
2237	D12	6376	H12
2238	D12	6551	F17
C 2254	M 9	7201	O 7
2255	N10	7216	F 9
2256	O 8	7241	E13
2258	O 6	7242	F14
2260	M12	7250	N 8
2261	M12	7251	O 9
2262	N12	7256	O 9
2263	O12	7268	N13
D 2270	N15	7270	M14
2272	O15	7273	O15
2280	H14	7274	O16
2381	H13	7380	H13
2386	H15	7381	H14
2552	G15	7384	H15
2556	F17	7551	E15
E 3201	C11	9048	L12
3201	G 1	9204	A 4
3202	I 9	9204	E 4
3203	G 5	9205	B 5
3204	B 4	9205	F 6
3204	C 4	9206	C 5
3204	E 5	9206	F 6
F 3209	C 5	9207	F 5
3209	F 6	9216	C 6
3210	C 8	9217	B 6
3211	B 8	9218	B 6
3212	N 6	9223	H 8
3213	O 6	9234	N16
3215	A13	9239	D13
G 3216	G10		
3234	E16		
3235	E15		
3236	F14		
3237	E13		
3239	C14		
3240	D14		
H 3241	D14		
3245	F14		
3247	F16		
3248	E16		
3249	M 9		
3250	L 8		
3250	N 8		
3251	L 9		
3253	L 9		
3254	N 8		
3255	N 9		
3256	O 7		
3257	O 9		
3266	O13		
J 3267	N13		
3268	N13		
3270	N15		
3271	N14		
3272	N14		
3273	O15		
3275	O16		
3306	H 8		
K 3376	H12		
3380	G14		
3381	H14		
3382	H16		
3383	H16		
3385	H16		
3550	E16		
3562	F16		
L 3563	G16		
3565	G16		
4274	O16		
4L02	O17		
5202	F 4		
5203	A 5		
5203	D 5		
5204	A 4		
M 5204	C 3		
5204	D 4		
5230	A10		
5231	A11		
5233	B11		
5235	E11		
S237	D11		
S241	D14		
N 5255	L10		
5280	L11		
5282	N11		
5381	H13		
6201	N 7		
6210	C 9		
6211	C 9		
6212	C 9		
6213	B 9		
6216	G 9		
6220	H 8		
6221	H 8		
6230	B12		

CL46532015/012.AREF  
030294

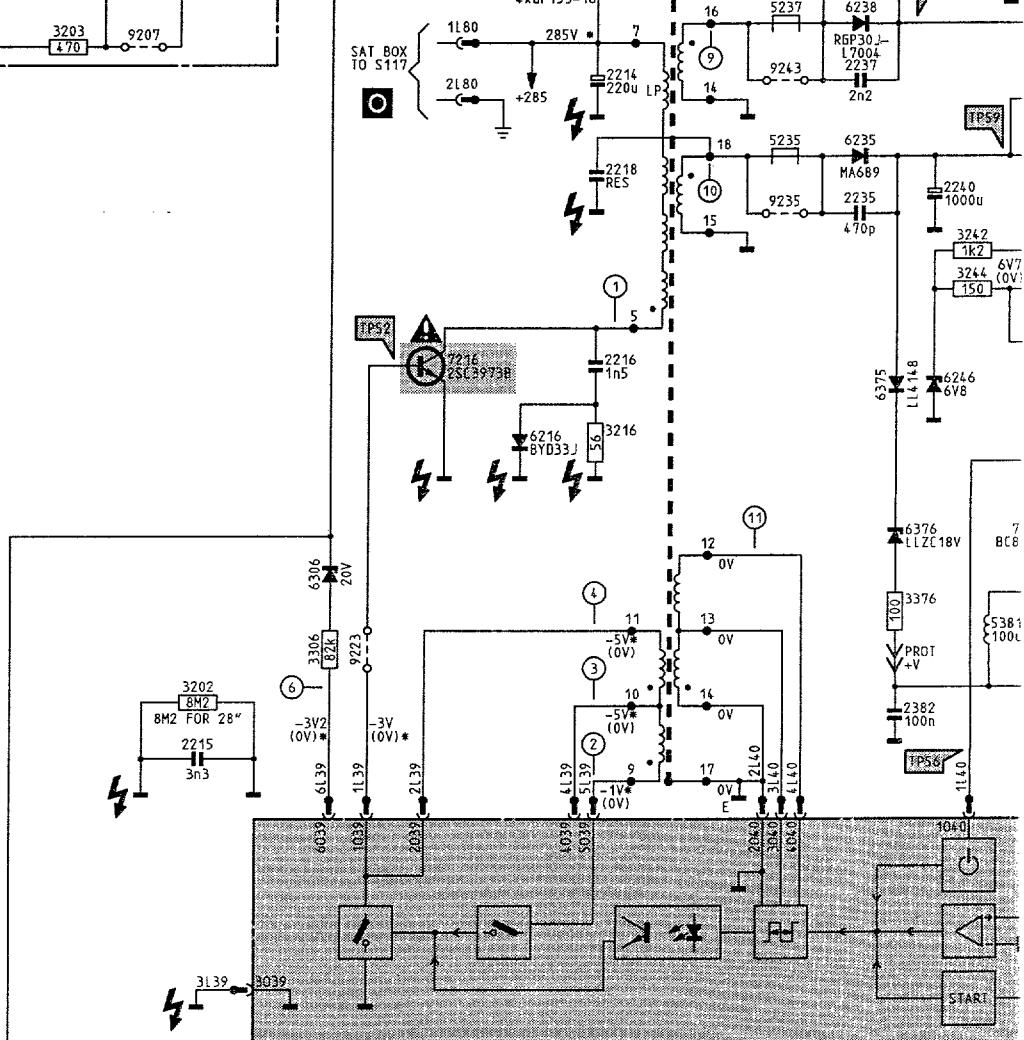
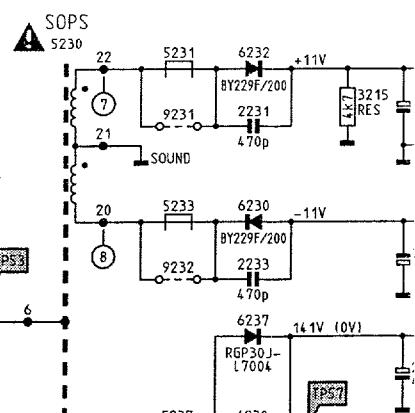


## **Controls / Bedienung / Commande**



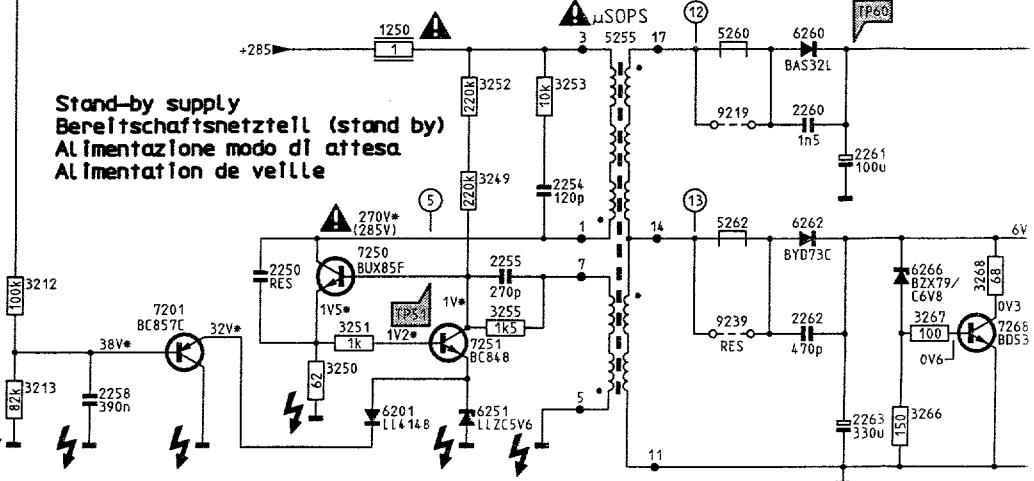


Mains supply  
Hauptnetzteil  
Alimentazione principale  
Alimentation principale

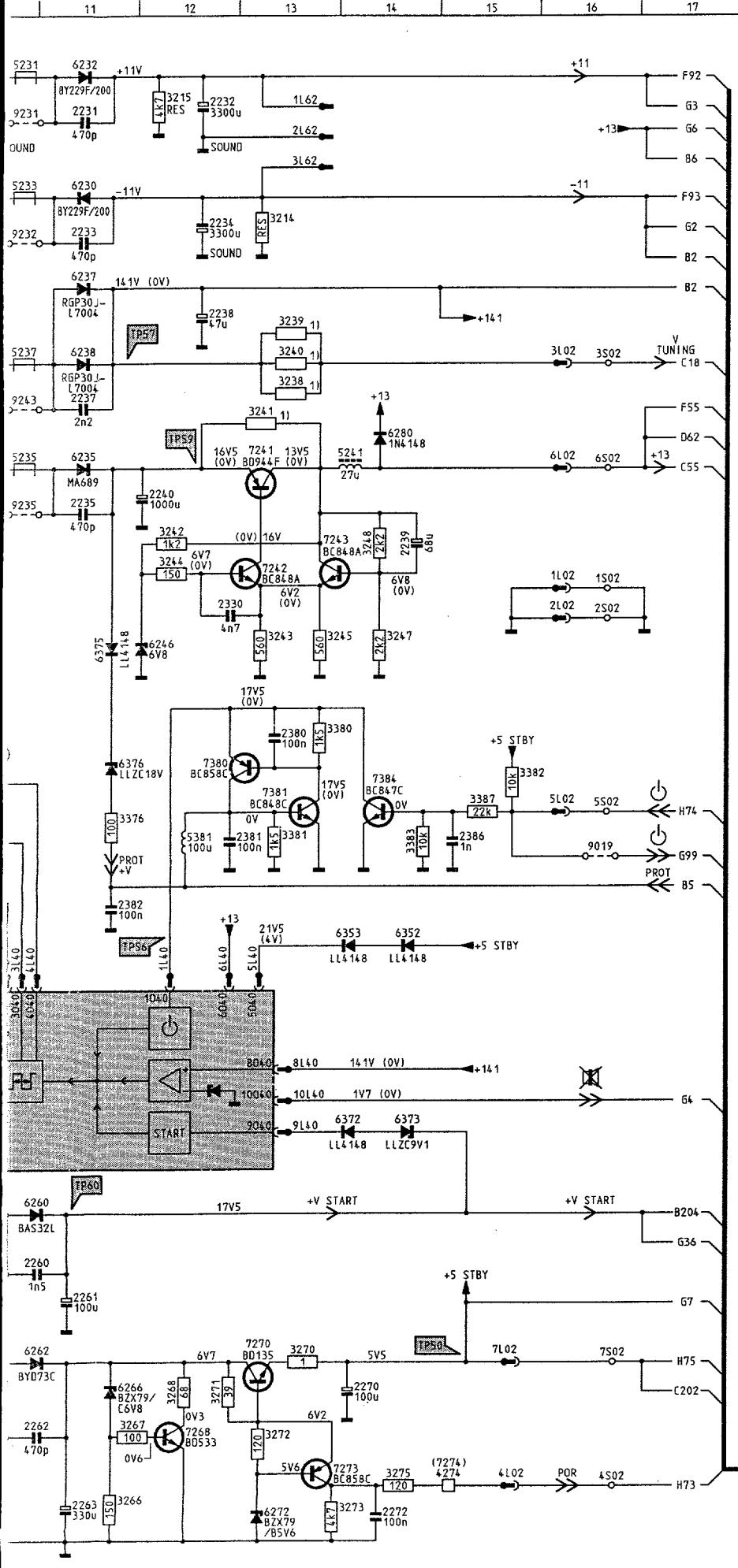


Stand-by supply  
Bereitschaftsnetzteil (stand by)  
Alimentazione modo di attesa  
Alimentation de veille

\* MEASURED IN RESPECT OF MISURATO NEI CONFRONTI DI (...V) →

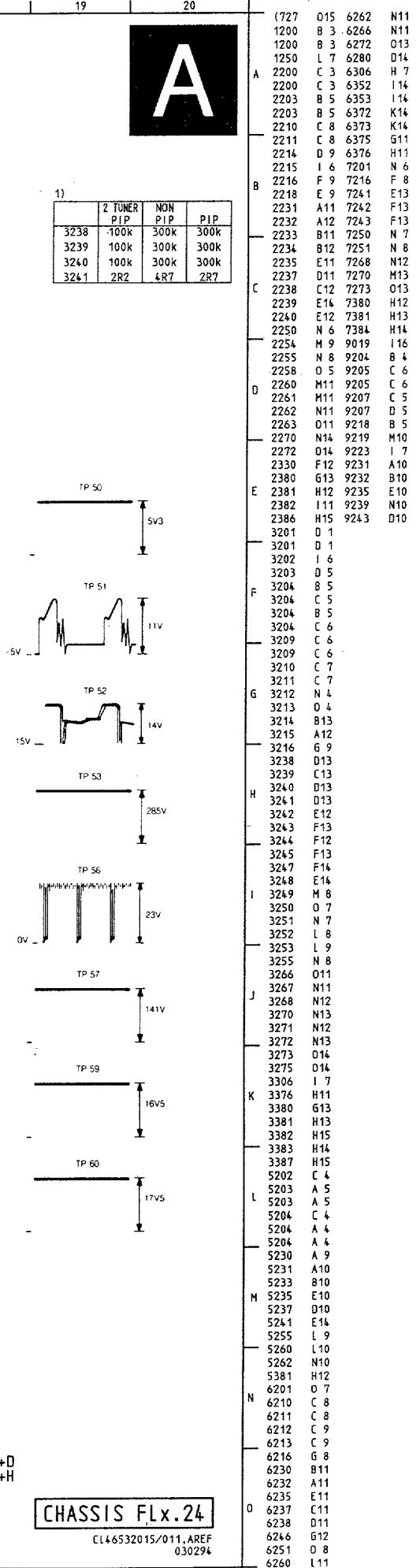


# 4 FLx.24 (16:9)



A

	1)	2 TUNER PIP	NON PIP	PIP
3238	-100k	300k	300k	
3239	100k	300k	300k	
3240	100k	300k	300k	
3241	2R2	4R7	2R7	

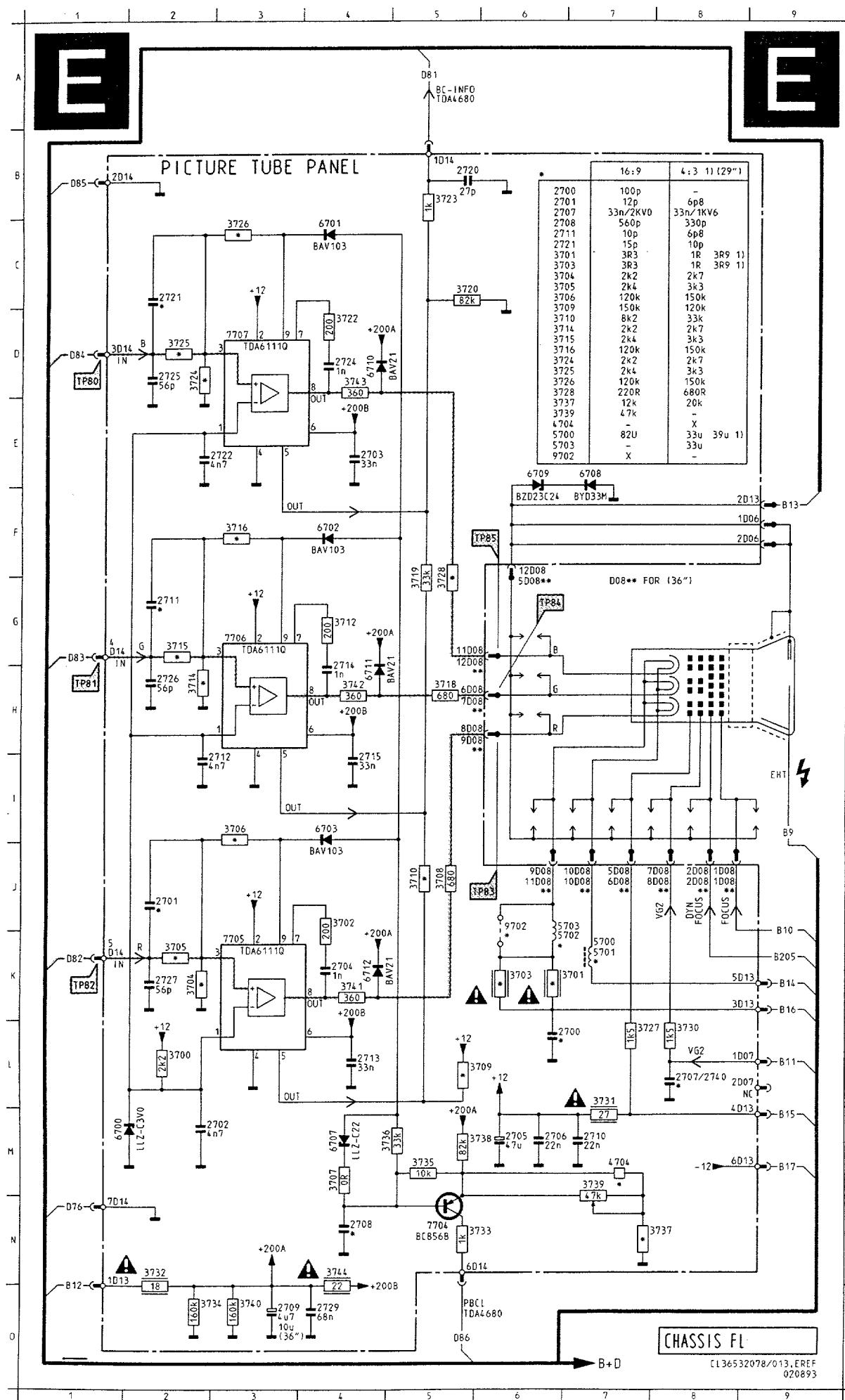


## **Picture tube panel / Bildröhren Platte /**

FLx.24/.26/.27

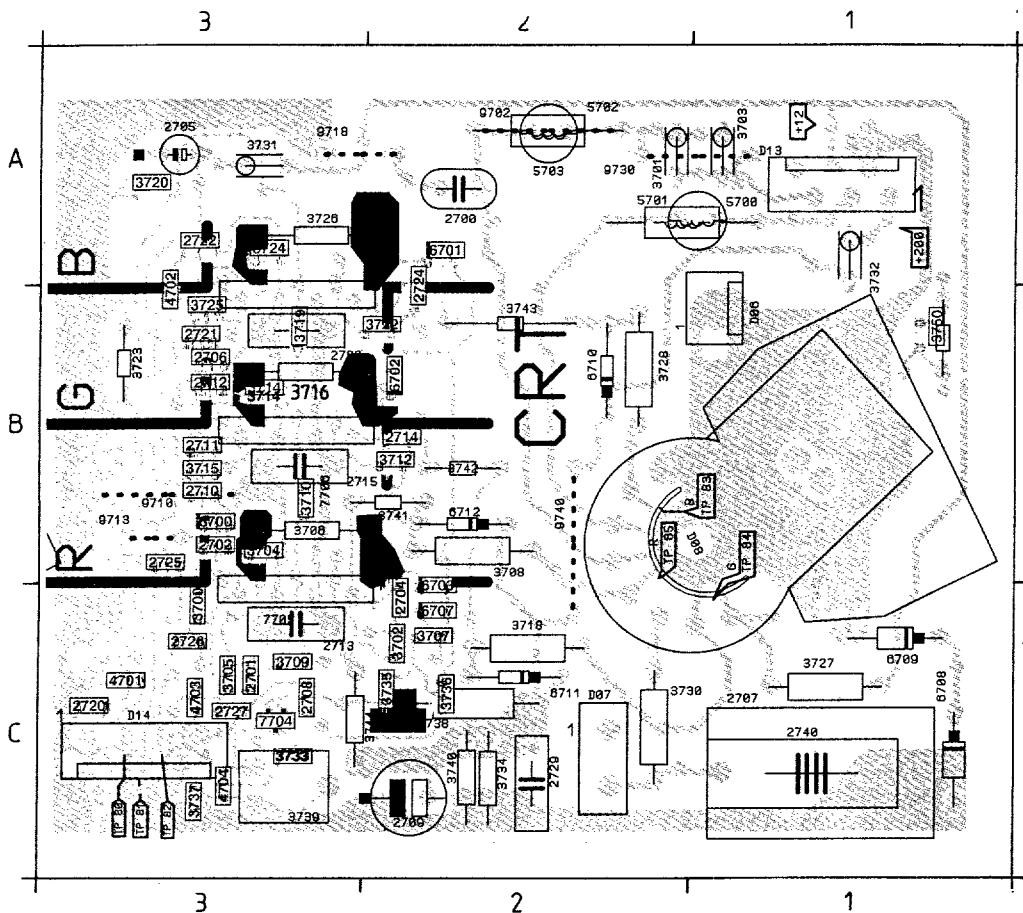
15

Pla

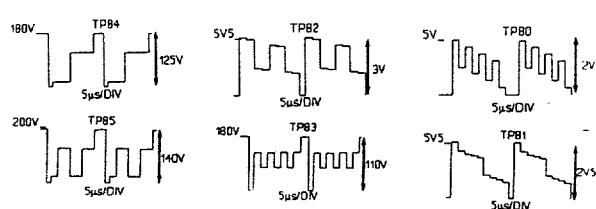


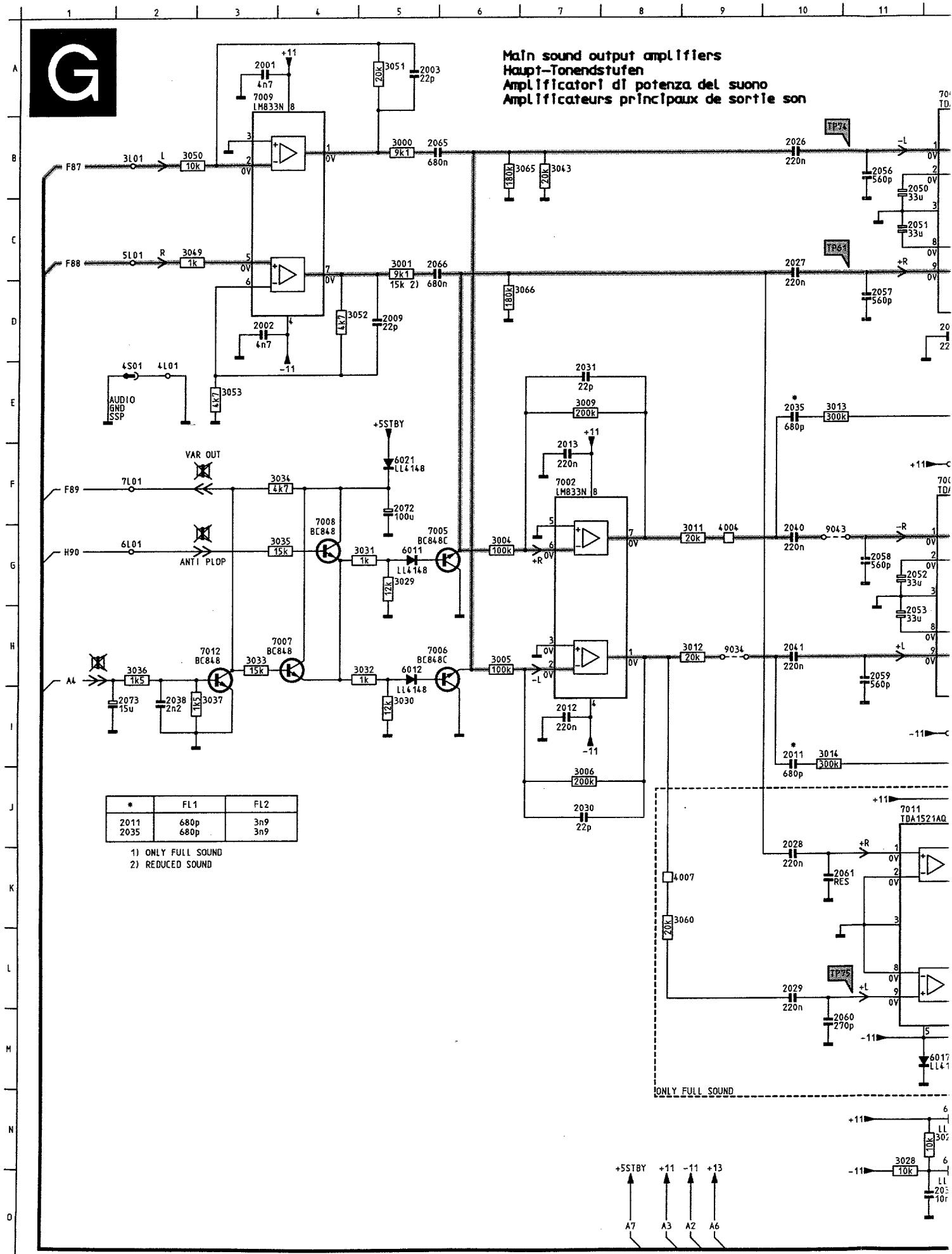
## Platines Tube-image

K	6
J	2
M	2
L	4
M	6
M	6
L	8
E	7
M	7
G	2
I	2
H	4
I	4
B	5
C	2
D	2
H	2
E	6
L	2
K	6
J	1
L	5
S	5
G	4
F	3
G	2
G	5
C	5
D	4
S	5
O	2
X	7
G	5
K	8
D	8
N	5
E	8
M	5

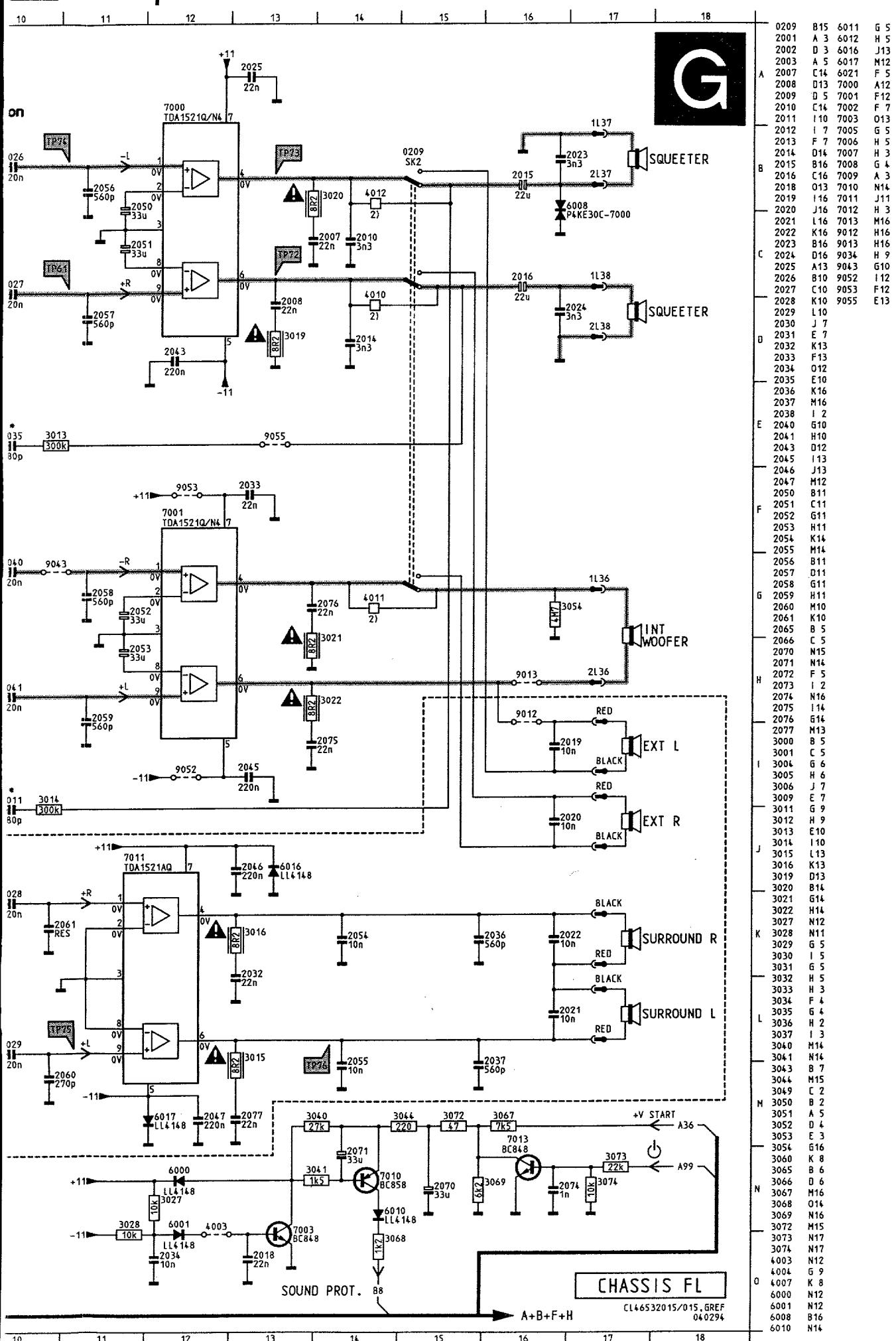


D06	B1	3708	B2	5701	A2
D07	C2	3709	C3	5702	A2
D08	B1	3710	B3	5703	A2
D13	A1	3712	B2	6700	B3
D14	C3	3714	B3	6701	A2
2700	A2	3715	B3	6702	B2
2701	C3	3716	B3	6703	C2
2702	B3	3718	C2	6707	C2
2703	B3	3719	B3	6708	C1
2704	C2	3720	A3	6709	C1
2705	A3	3722	B2	6710	B2
2706	B3	3723	B3	6711	C2
2707	C1	3724	A3	6712	B2
2708	C3	3725	B3	7704	C3
2709	C2	3726	A3	7705	C3
2710	B3	3727	C1	7706	B3
2711	B3	3728	B2	7707	B3
2712	B3	3730	C2	9702	A2
2713	C3	3731	A3	9710	B3
2714	B2	3732	A1	9713	B3
2715	B3	3733	C3	9718	A3
2720	C3	3734	C2	9730	A1
2721	B3	3735	C2	9740	B2
2722	A3	3736	C2		
2724	B2	3738	C2		
2725	B3	3739	C3		
2726	C3	3740	C2		
2727	C3	3741	B2		
2729	C2	3742	B2		
2740	C1	3743	B2		
3700	C3	3744	C3		
3701	A2	3750	B1		
3702	C2	3751	B1		
3703	A1	4701	C3		
3704	B3	4702	B3		
3705	C3	4703	C3		
3706	B3	4704	C3		
3707	C2	5700	A1		





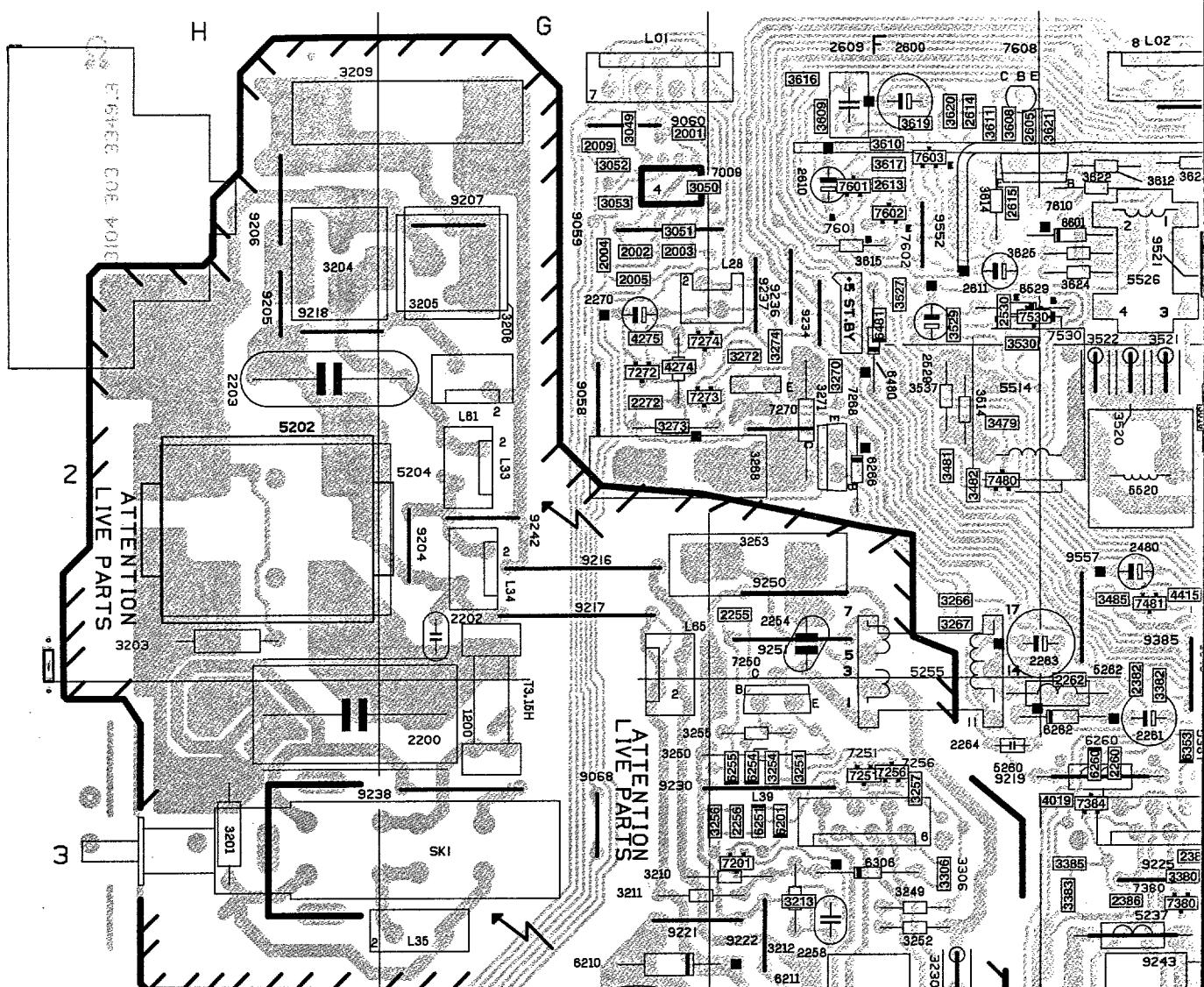
## Amplificateur audio



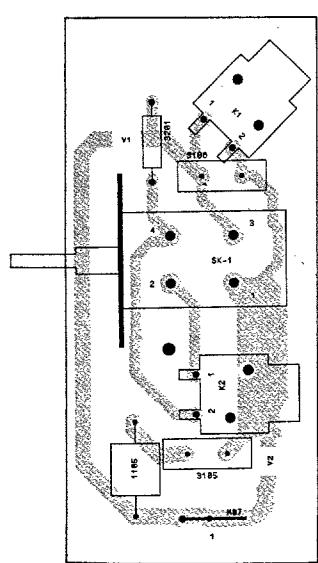
L01	F1	2238	D4	3009	C5	3369	H4	3537	F2	5262	E3	7000	C5	9008	B5	9236	F1	9601	E1
L02	E1	2240	D4	3011	C5	3370	H4	3538	D3	5308	H5	7001	D5	9010	C5	9237	F1	9614	E2
L03	A1	2241	B4	3012	C5	3371	H4	3539	D1	5310	H5	7002	C5	9012	A4	9238	G3	9615	B2
L08	C4	2242	B4	3013	D4	3372	H4	3540	C4	5381	E3	7003	A5	9013	A4	9239	B4		
L13	C4	2250	F3	3014	D4	3374	H4	3541	C4	5503	B1	7005	D5	9015	B4	9240	B4		
L27	B3	2254	F2	3016	B5	3375	H4	3542	C4	5504	C1	7006	D5	9017	B5	9241	E3		
L28	G1	2255	F3	3019	B5	3376	E3	3543	C4	5506	C1	7007	D5	9020	D5	9242	G2		
L30	A1	2258	F3	3020	B5	3378	H4	3544	C4	5510	D1	7008	D5	9022	A3	9243	E3		
L31	E2	2259	F3	3021	B5	3380	E3	3545	E2	5511	D3	7009	G1	9023	A4	9244	B4		
L33	G2	2260	E3	3022	B5	3381	E3	3546	C4	5514	F2	7010	A5	9024	A4	9246	E1		
L34	G2	2261	E3	3027	A5	3382	E3	3547	C2	5520	E2	7011	B5	9025	A5	9250	F2		
L35	G3	2262	E3	3028	A5	3383	E3	3548	D2	5521	E1	7012	D4	9026	A4	9251	F2		
L36	A2	2263	E2	3029	D5	3385	E3	3549	C2	5522	E2	7013	A5	9027	A5	9300	H5		
L37	A3	2270	G1	3030	D5	3402	A2	3550	B4	5524	D1	7201	F3	9028	A5	9302	H4		
L38	A2	2272	G2	3031	D5	3403	A2	3553	B4	5525	C4	7216	G5	9029	B5	9385	E2		
L39	F3	2302	H5	3032	D5	3404	B2	3554	B4	5526	E1	7241	B4	9031	C4	9400	C1		
L40	E3	2303	H5	3033	D4	3405	B3	3555	B3	5527	C1	7242	B4	9032	C5	9401	B2		
L61	G2	2308	H5	3034	D4	3406	B3	3556	B3	5528	C2	7246	E1	9033	C5	9402	B3		
L62	E5	2321	H5	3035	D5	3407	B3	3557	C4	5534	D3	7250	F3	9034	C5	9405	A1		
L65	G2	2331	H4	3036	D4	3408	B3	3558	B3	5536	D3	7251	F3	9035	A4	9406	B2		
L67	D4	2351	H4	3037	D4	3409	B3	3559	B4	5543	D4	7268	F2	9036	A4	9407	B2		
L68	C3	2360	H4	3040	A5	3410	B3	3560	C3	5548	D1	7270	F2	9037	B3	9450	B1		
L69	A2	2361	H4	3041	A5	3411	B3	3561	C3	5555	D3	7272	G2	9038	B3	9451	A1		
L80	G4	2365	H4	3042	A5	3412	B3	3562	B4	6000	A5	7273	F2	9039	B1	9453	B2		
L87	B2	2372	H4	3043	C4	3413	B3	3563	B4	6001	A5	7274	G1	9041	C4	9454	B2		
SK1	G3	2374	H4	3044	A5	3414	B3	3600	B2	6008	A3	7305	H5	9042	C4	9456	B2		
SK2	B3	2376	H4	3049	G1	3415	B3	3601	C2	6010	A5	7311	H5	9043	D5	9457	A1		
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# Groß-signal Platte FLx.26/.27

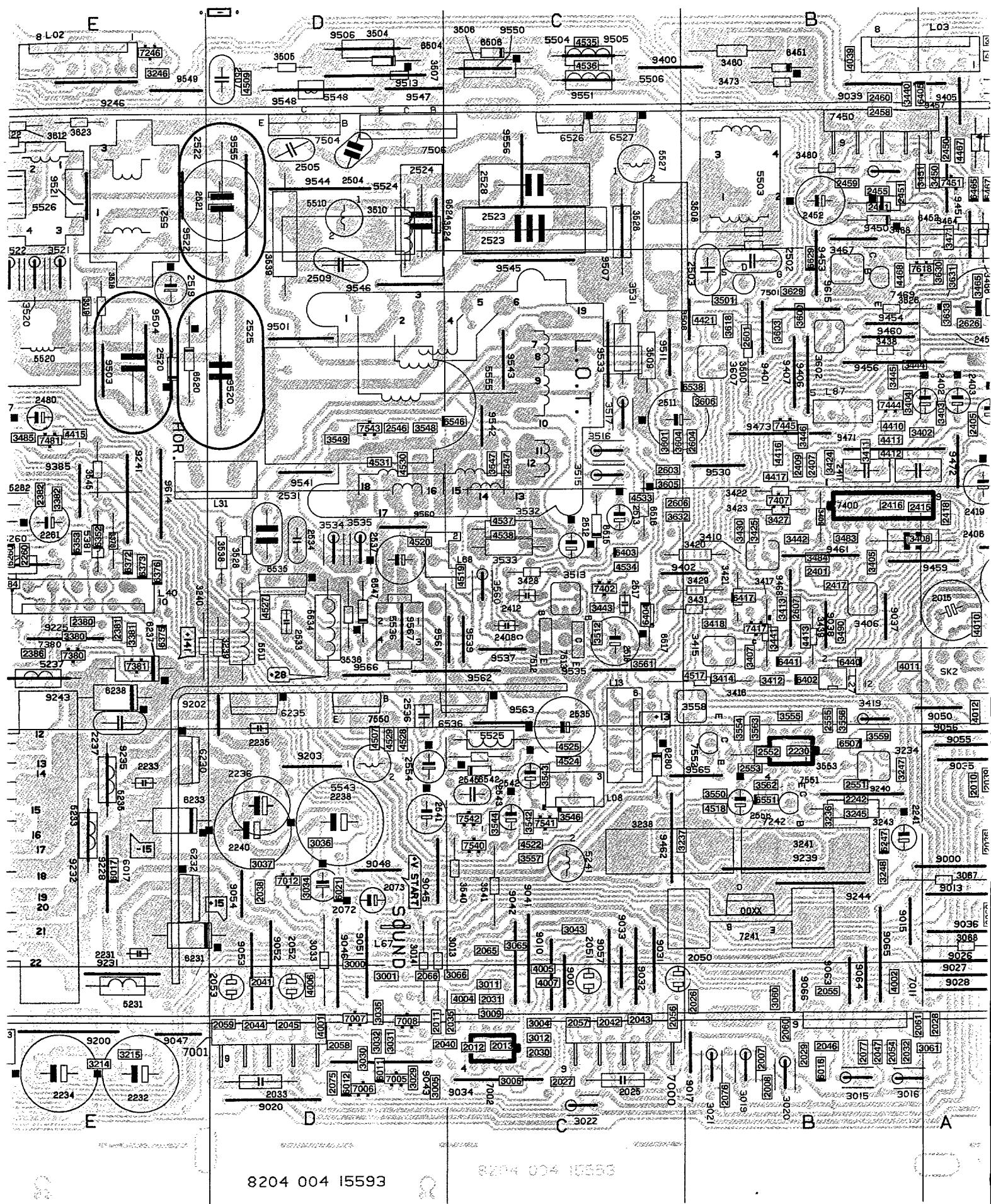
Plat



Mains switch FL4

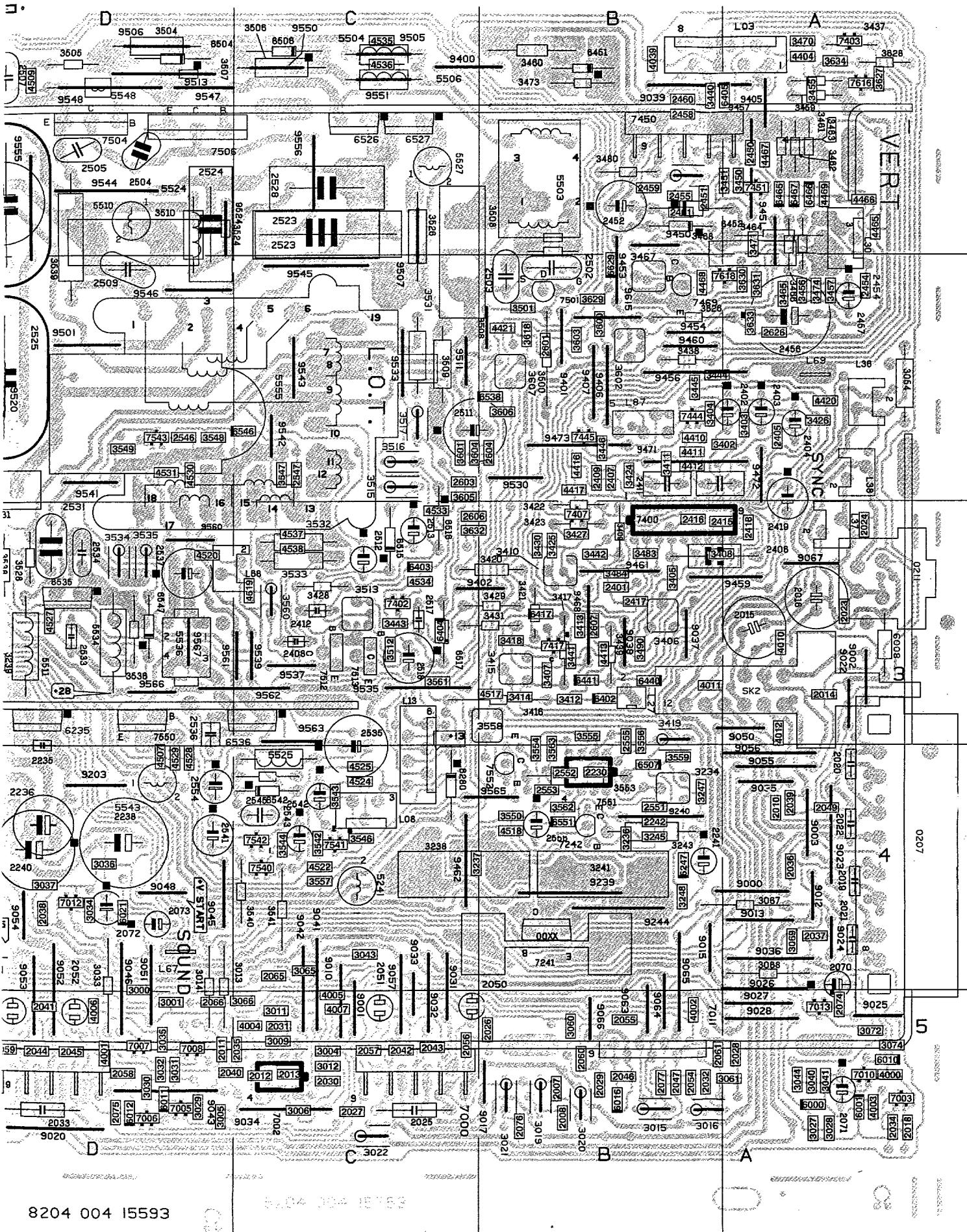


## **Platine forts signaux FLx.26/.27**



8204 004 15593

# gneaux FLx.26/27

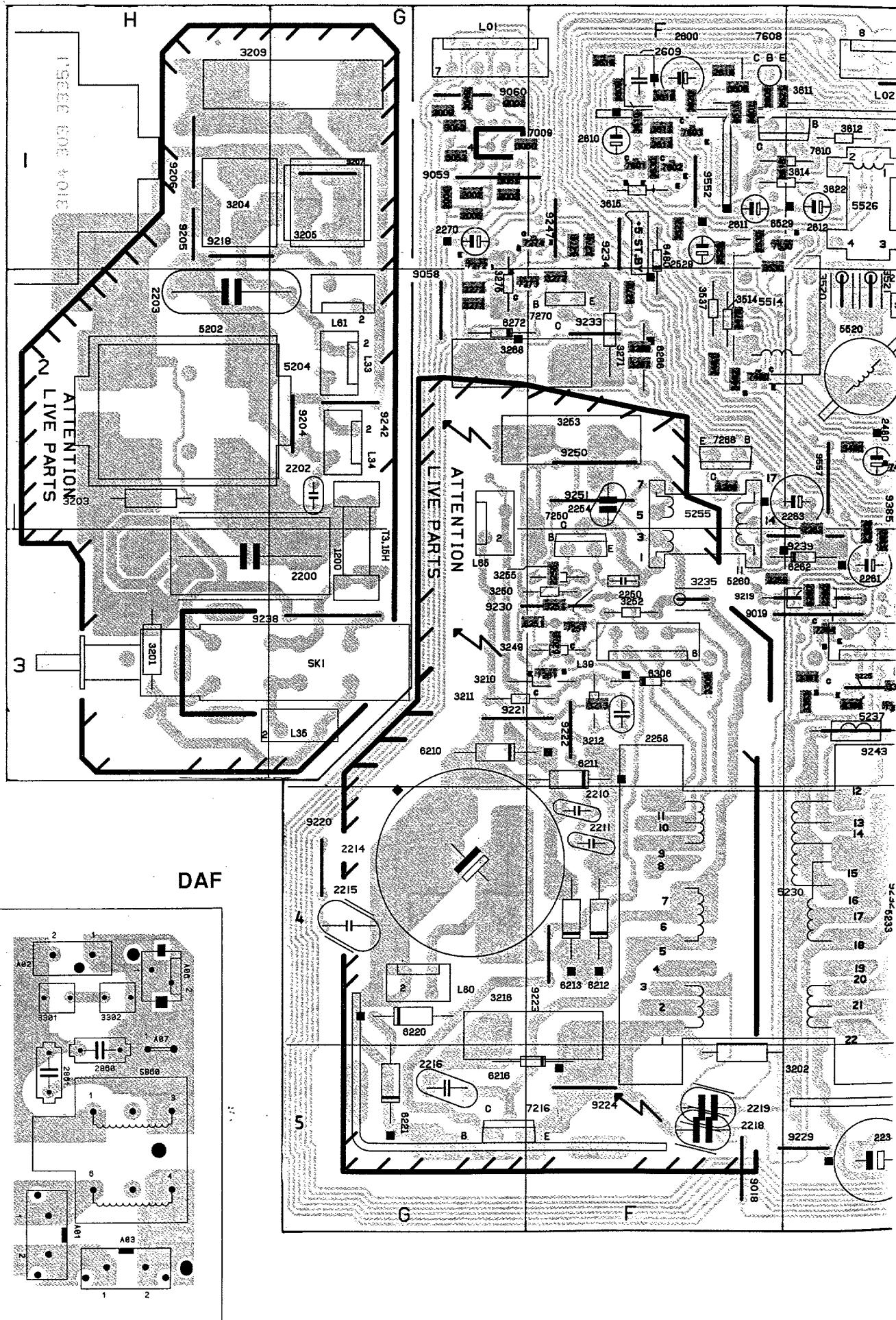


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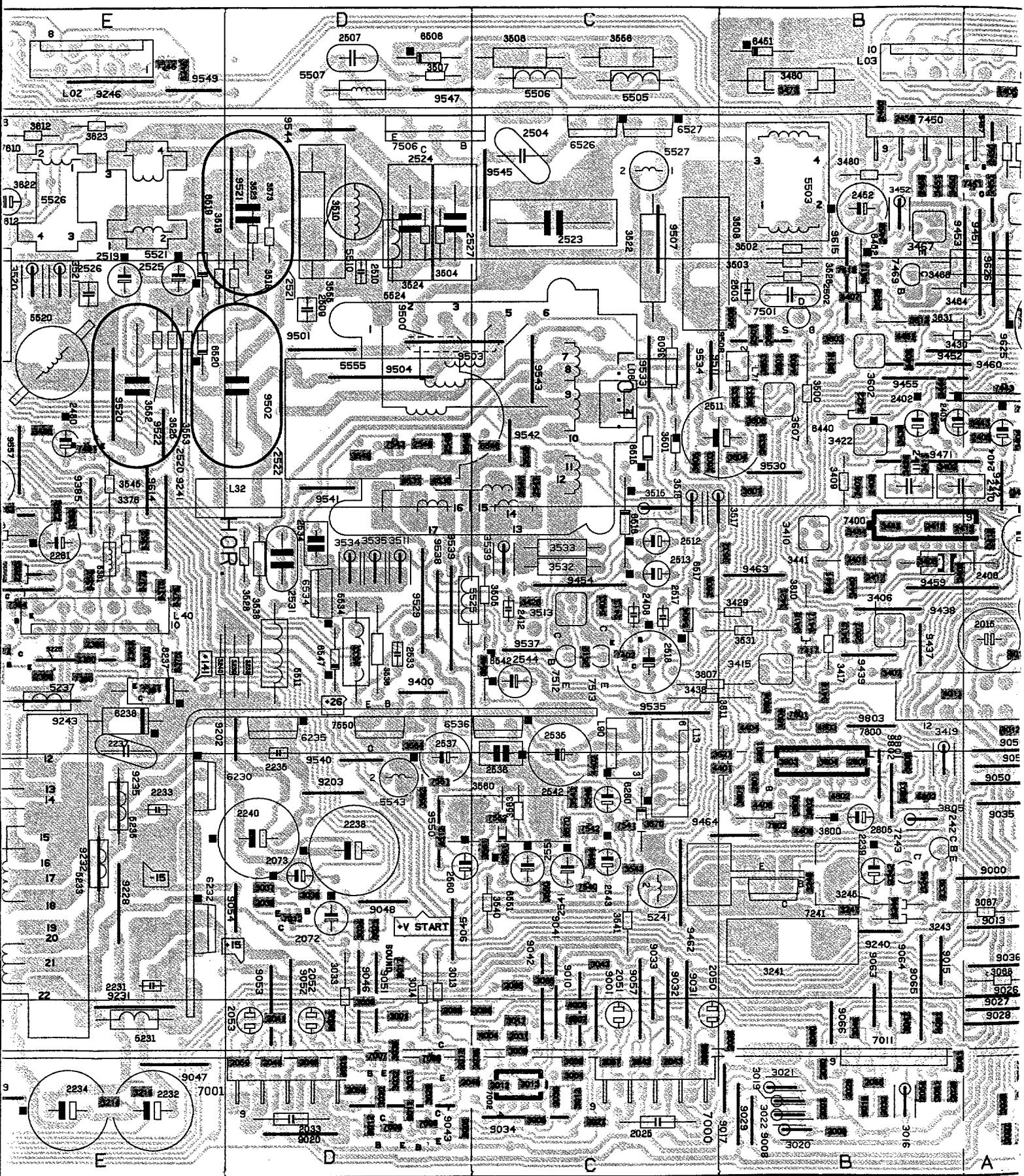
PCS 73 740

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L03	A1	2261	E3	3013	D4	3378	H4	3556	C1	5534	D3	7305	H5	9240	B4	9522	E2
L06	C2	2262	E3	3014	D4	3380	E3	3558	C2	5543	D4	7311	H5	9241	E3	9529	D3
L13	C4	2263	E2	3016	B5	3381	E3	3559	B2	5555	D3	7312	H5	9242	G2	9530	B2
L30	A1	2270	G1	3019	B5	3382	E3	3560	C4	6000	A5	7318	H5	9243	E3	9533	C2
L32	E2	2272	G2	3020	B5	3383	E3	3561	C4	6001	A5	7320	H4	9246	E1	9534	C2
L33	G2	2302	H5	3021	B5	3387	E3	3562	D4	6008	A3	7360	H4	9247	F1	9535	C3
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L37	A3	2330	B4	3029	D5	3405	B3	3573	D1	6016	B5	7380	E3	9302	H4	9540	D4
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L90	C3	2380	E3	3040	A5	3415	B3	3609	F1	6220	G4	7451	A1	9453	A1	9552	F1
SK1	G3	2381	E3	3041	A5	3417	B3	3610	F1	6221	G5	7469	B2	9454	C3	9557	E2
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2013	C5	2416	B3	3073	A5	3448	A2	3628	A1	6306	F3	7603	F1	9511	C2		
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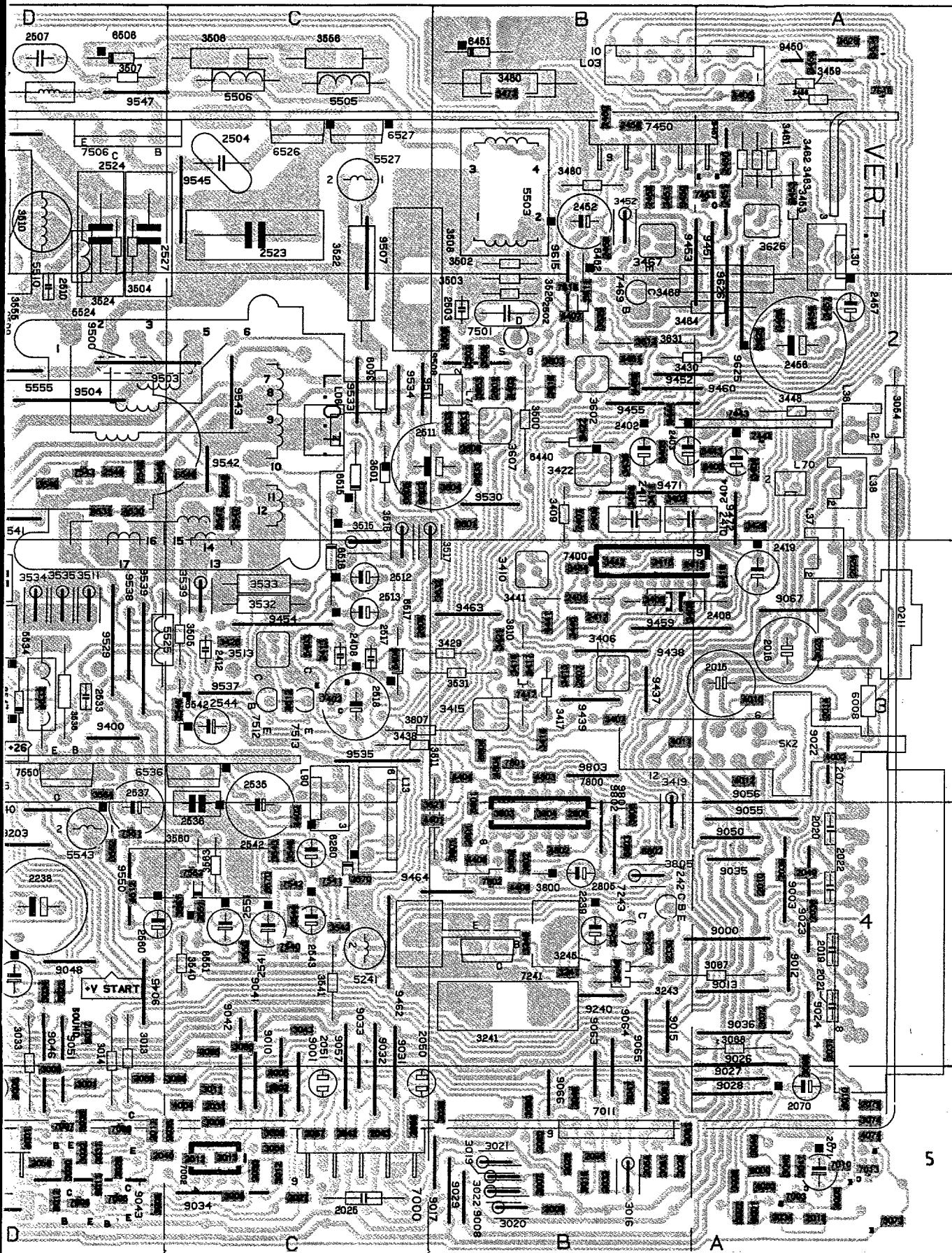
# Large signal panel FLx.24 / Groß-signal Platte FLx.24 /



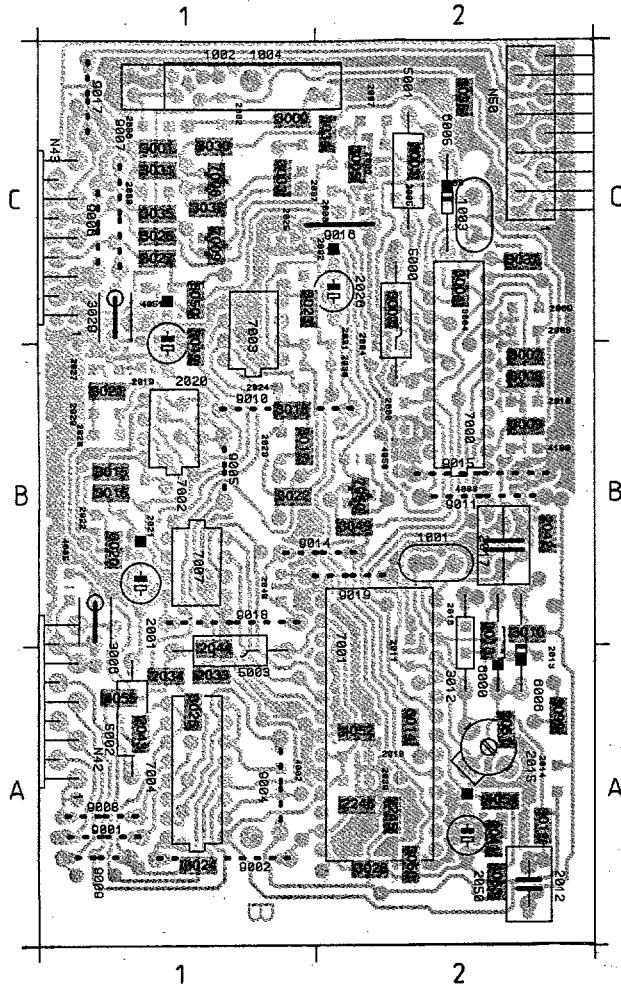
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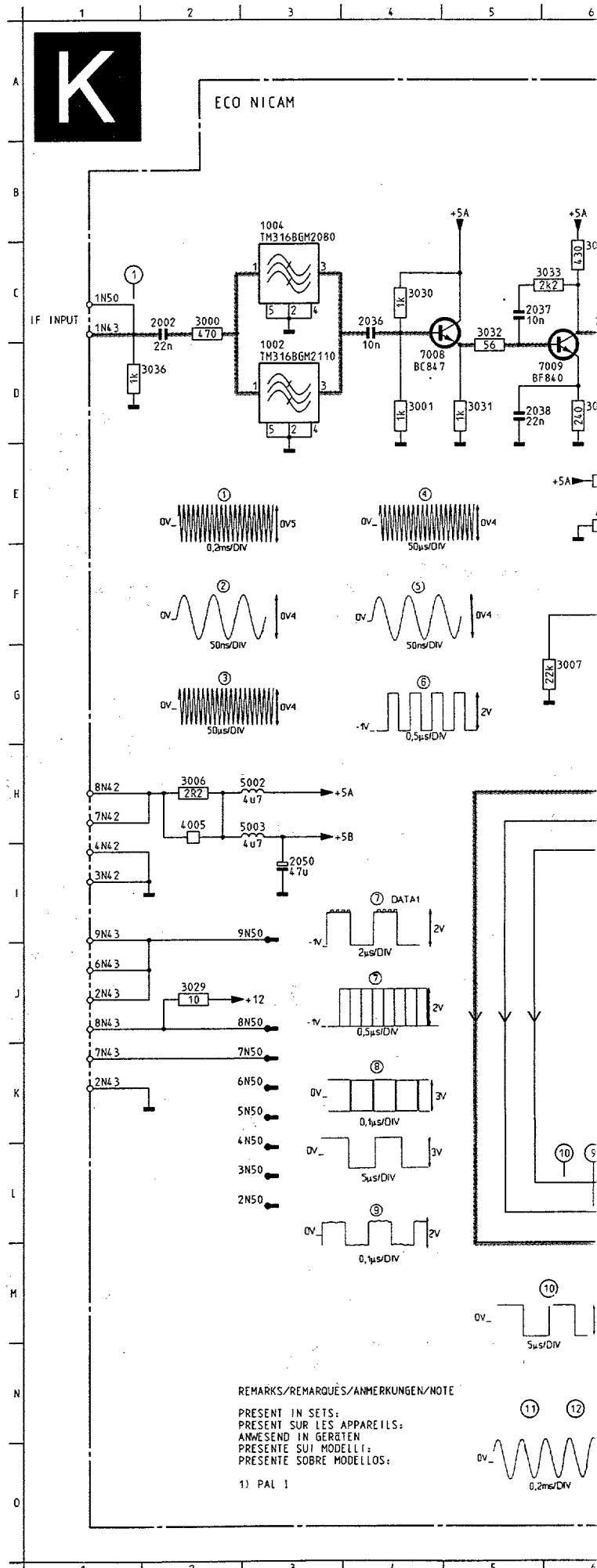
gneaux FLx.24



NICAM



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N50	C2	2020	B1	2050	A2	3021	B1	4052	A2	9005	B1
1001	B2	2021	B1	2051	A2	3022	B1	4053	A2	9006	C1
1002	C1	2022	B1	2245	A2	3023	C1	4054	A2	9007	C1
1003	C2	2023	B1	2246	A2	3024	A1	4055	A1	9008	A1
1004	C1	2024	B1	3000	C1	3025	A1	4100	B2	9009	A1
2000	B2	2025	C1	3001	C1	3026	C1	5000	C2	9010	B1
2001	B1	2026	C2	3002	C2	3027	C1	5001	C2	9011	B2
2002	C1	2027	B1	3003	C2	3028	A2	5002	A1	9014	B2
2003	C2	2028	B1	3004	C2	3029	C1	5003	A1	9015	B2
2004	B2	2029	B1	3005	C2	3030	C1	6000	A2	9016	C2
2005	C2	2030	B2	3006	B1	3031	C1	6005	C2	9017	C1
2006	C2	2031	B2	3007	B2	3032	C1	6006	A2	9018	B1
2007	C2	2032	C1	3008	B2	3033	C1	6050	C1	9019	B2
2008	B2	2033	A1	3009	B2	3034	C2	7000	B2		
2009	C2	2034	A1	3010	A2	3035	C1	7001	A2		
2010	B2	2035	C2	3011	A2	3036	C2	7002	B1		
2011	A2	2036	C1	3012	A2	3037	C2	7003	B1		
2012	A2	2037	C1	3013	A2	3049	B2	7004	A1		
2013	A2	2038	C1	3014	A2	3050	A2	7007	B1		
2014	A2	2039	A2	3015	B1	3099	A2	7008	C1		
2015	A2	2040	B1	3016	B1	4002	A1	7009	C1		
2016	A2	2041	A2	3017	B1	4003	B2	7050	B2		
2017	B2	2042	B2	3018	B1	4005	B1	9001	A1		



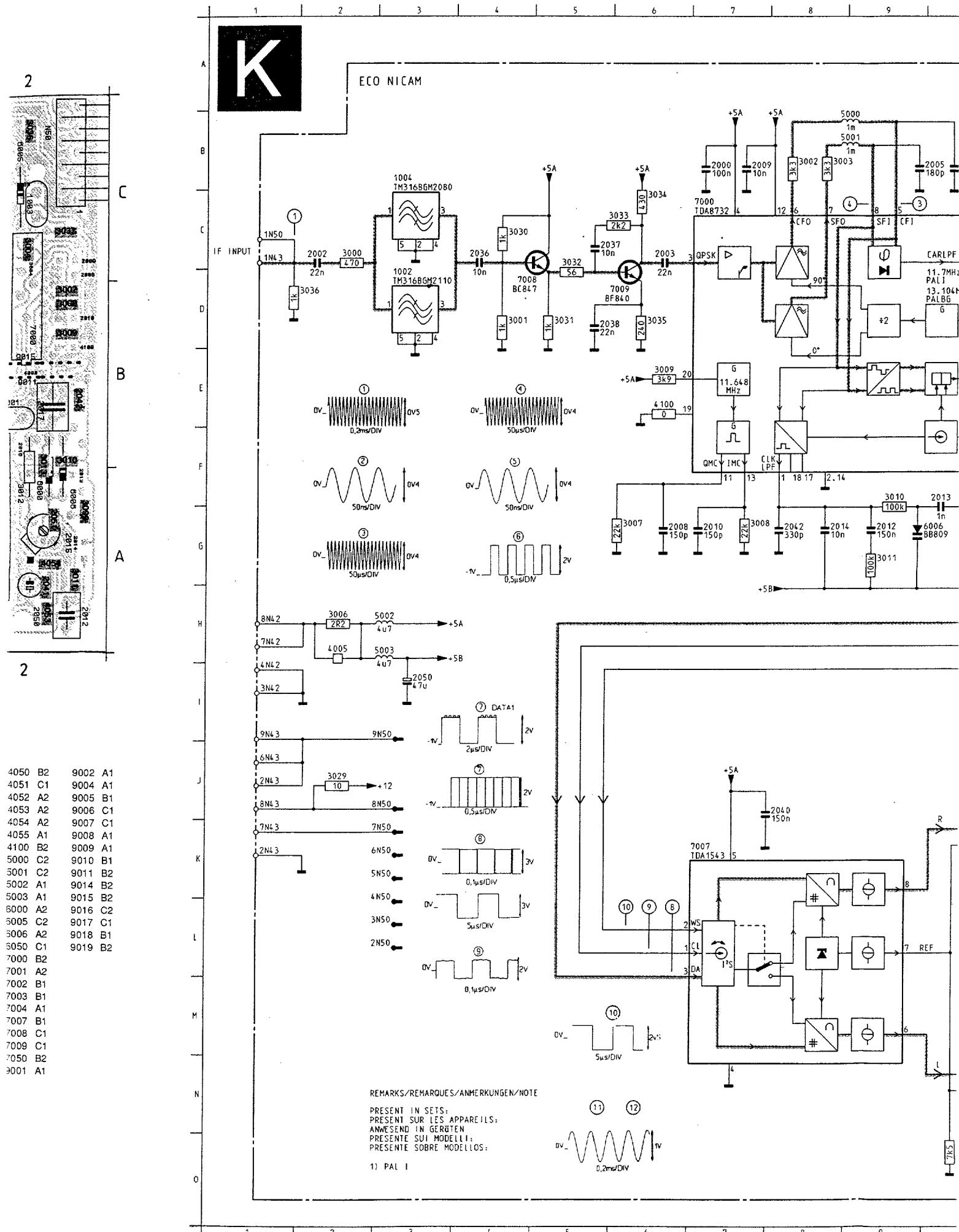
**REMARKS/REMARQUES/ANMERKUNGEN/NOTE**

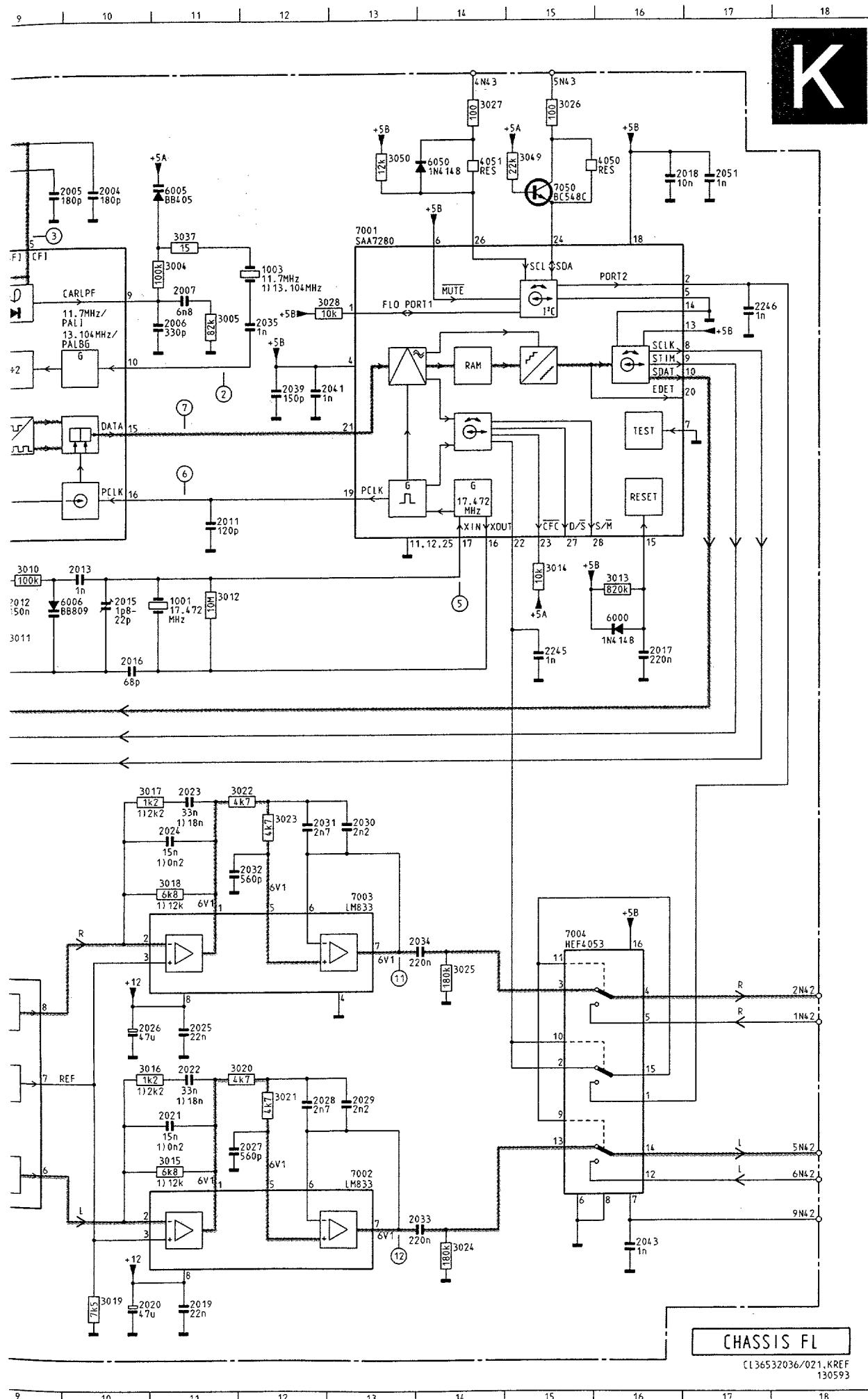
PRESENT IN SETS:  
PRESENT SUR LES APPAREILS:  
ANWESEND IN GERÄTEN  
PRESENTE SUI MODELLI:  
PRESENTE SOBRE MODELLOS:

1) PAL I

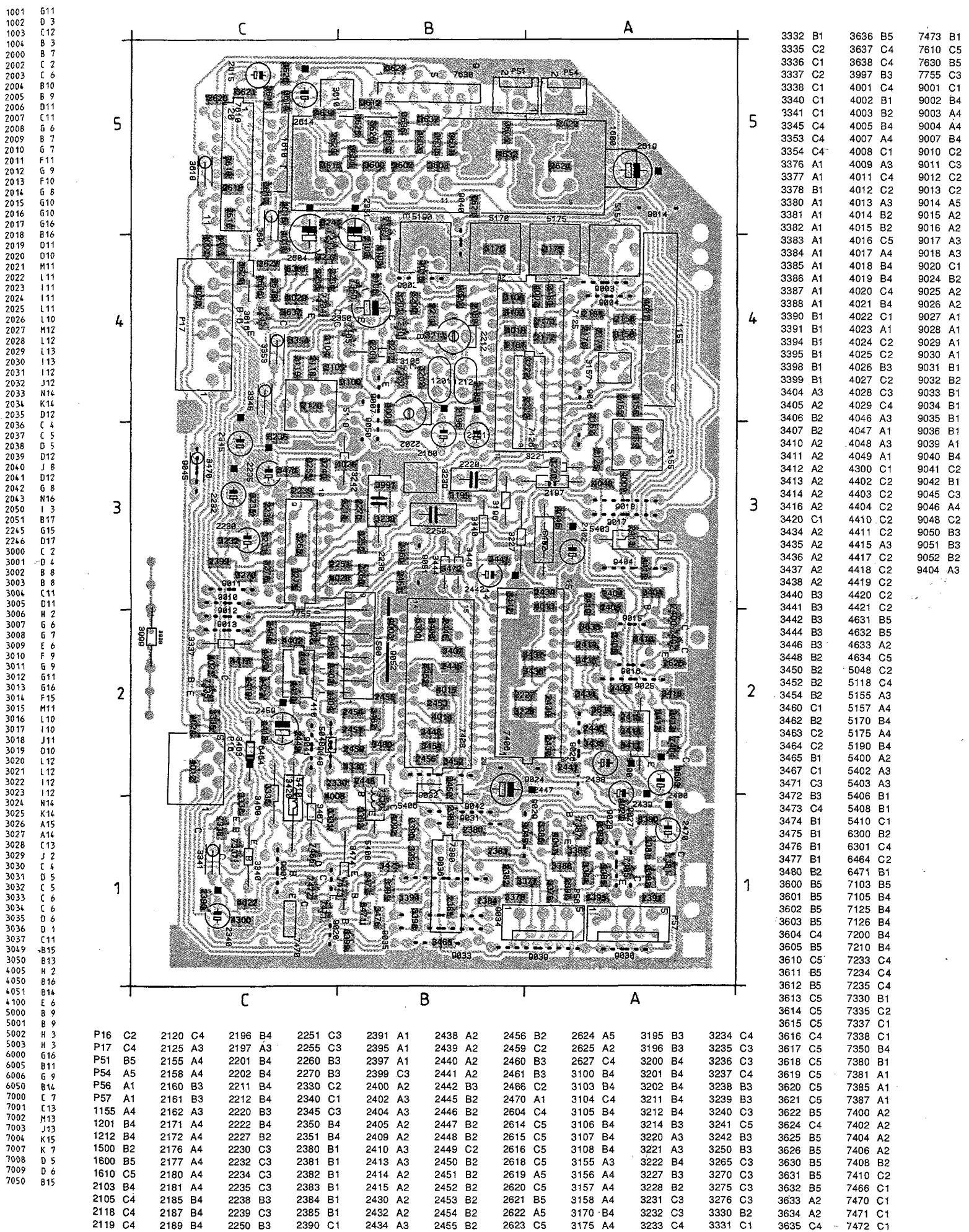
NICAM

NICAI





## PIP panel

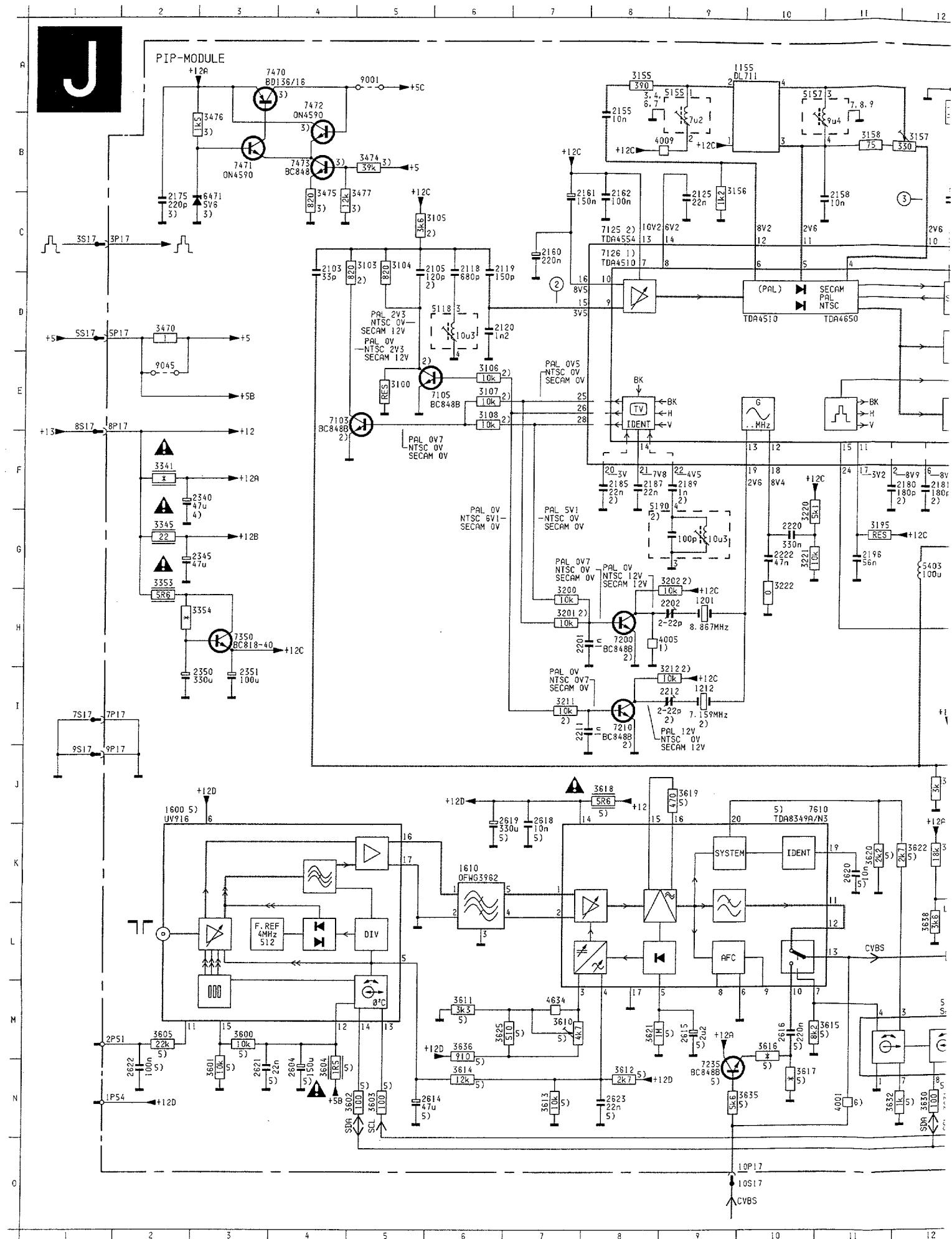


## **Picture in picture / Bild im Bild /**

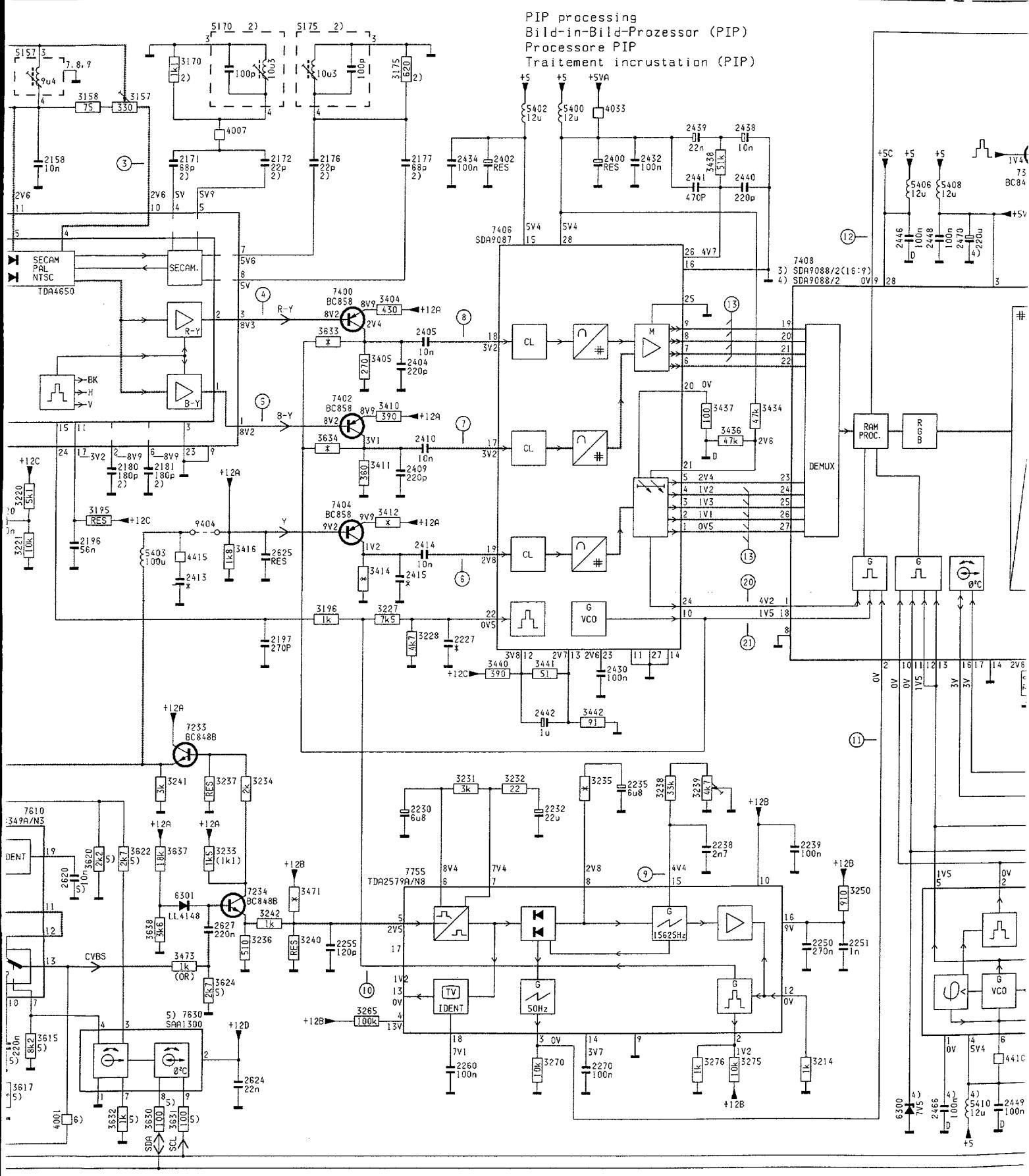
**FLx.24/.26/.27**

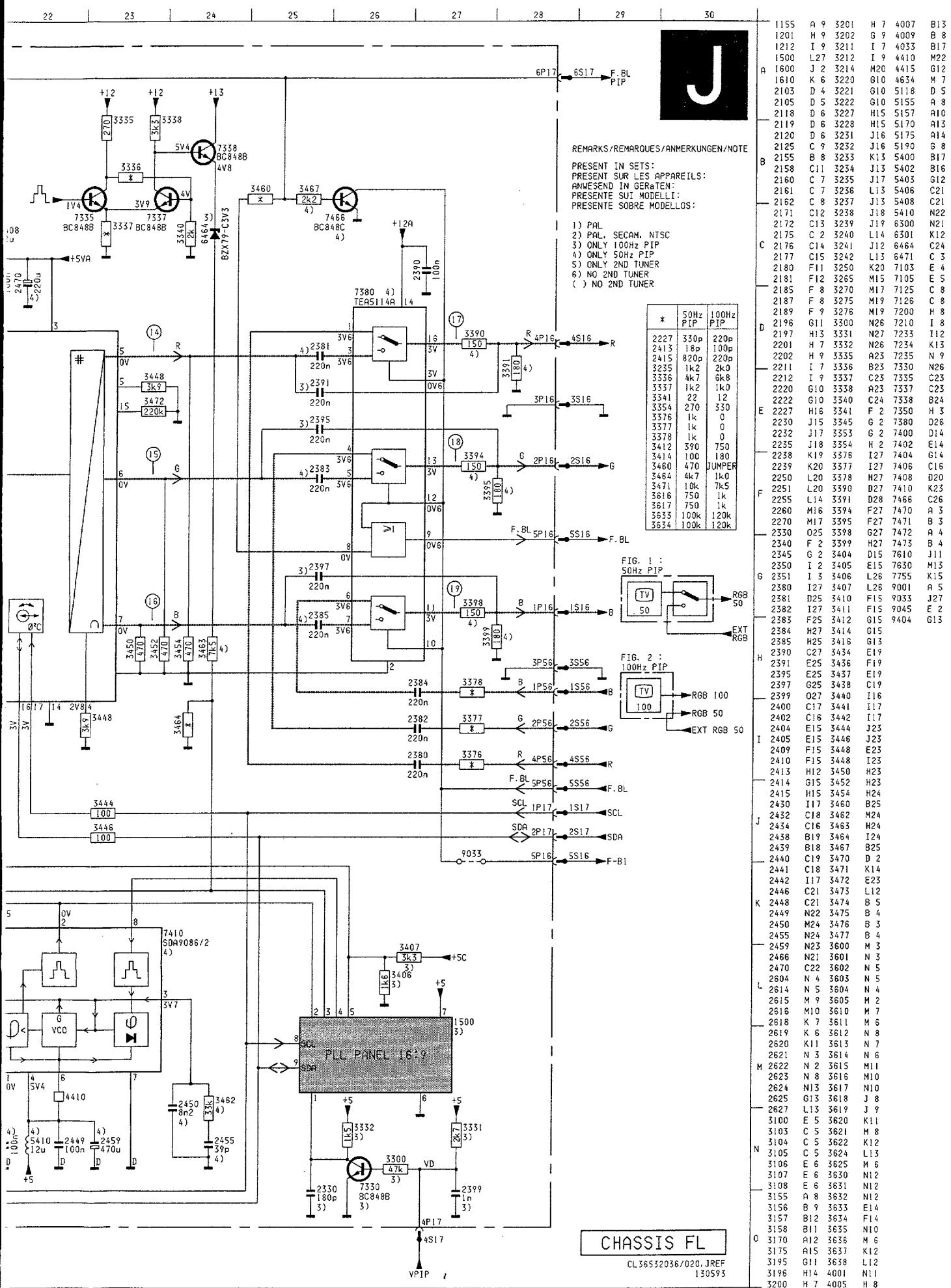
21

Ima

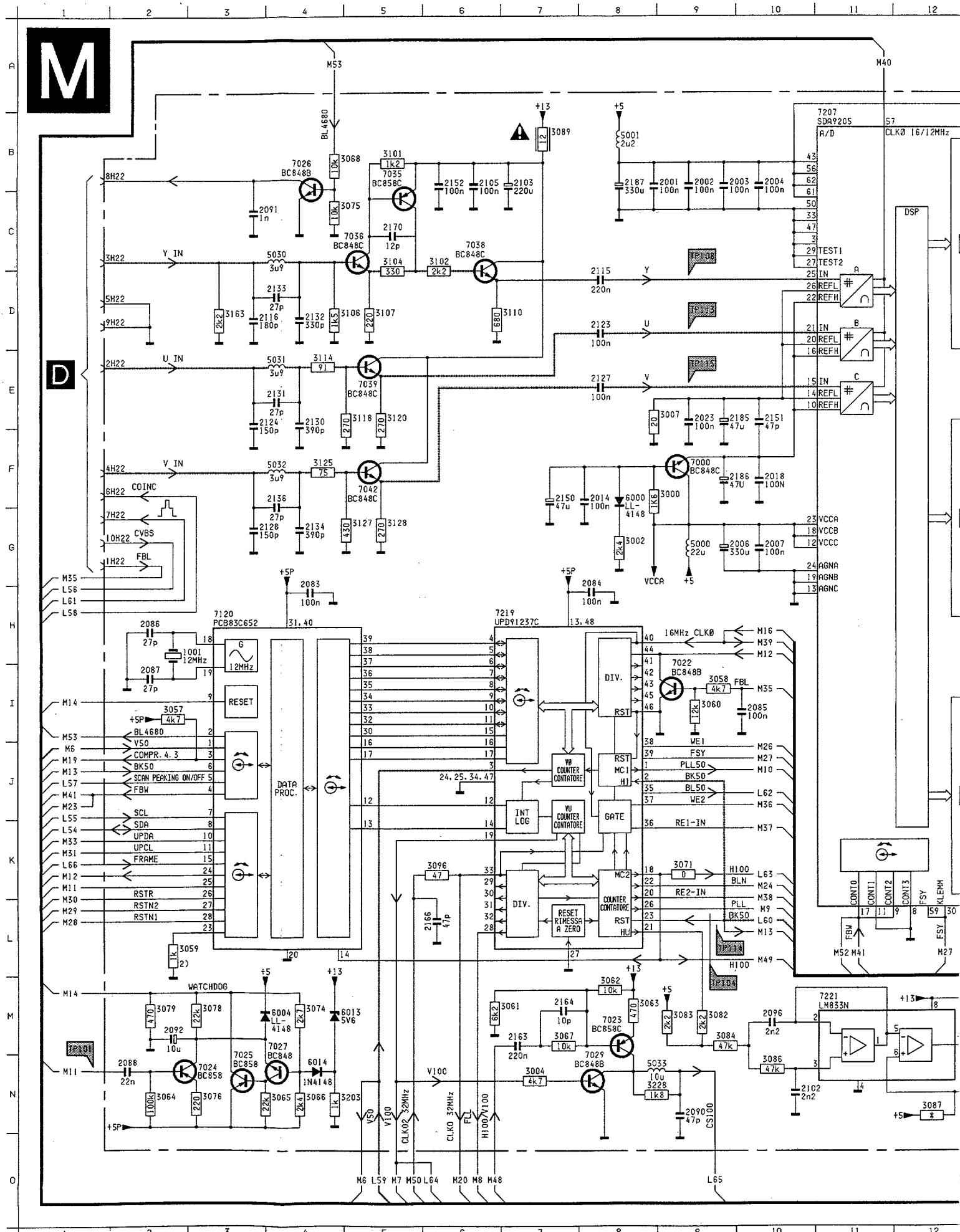


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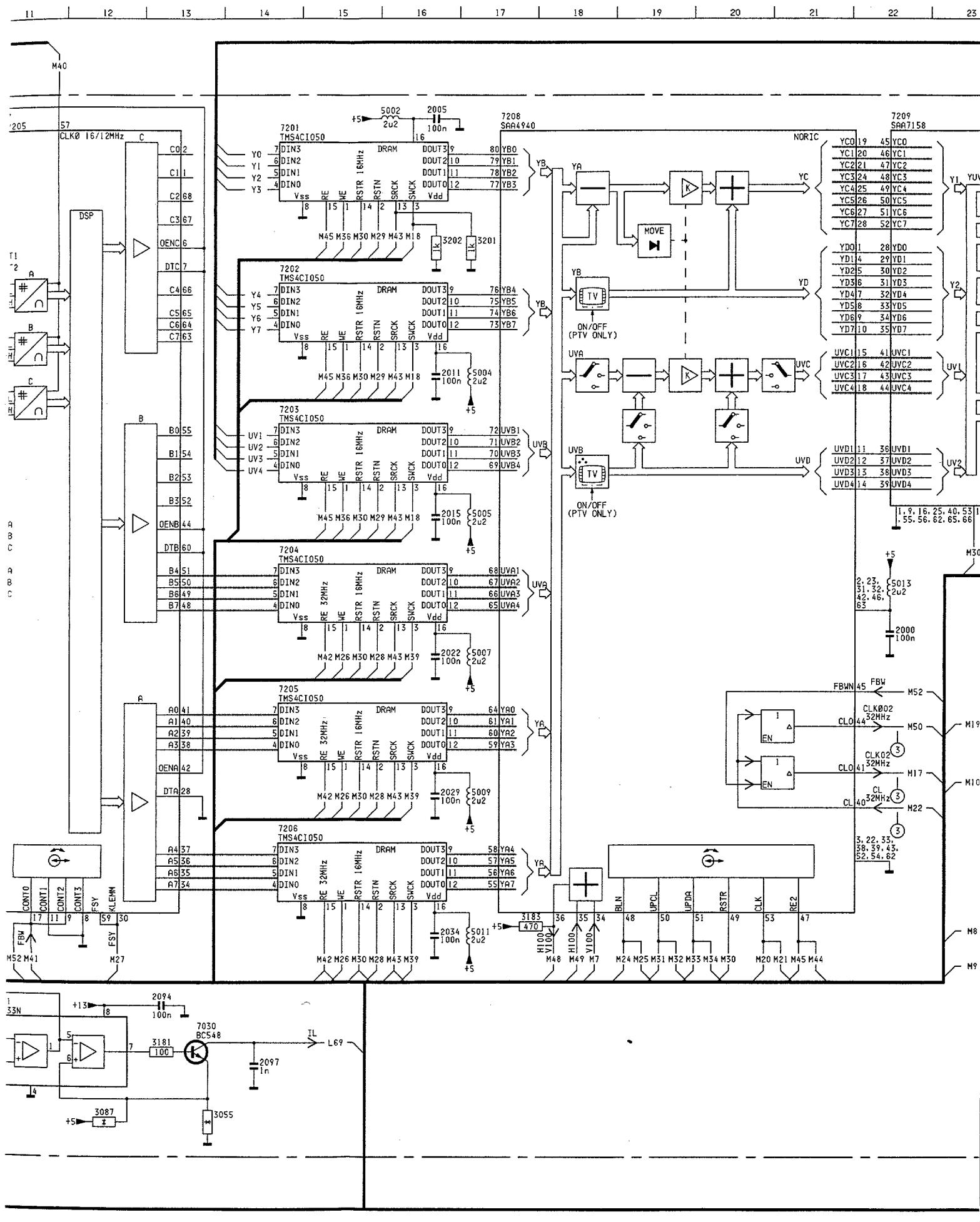




# LFR box FLx.24/.26 (Digital Scan)



# LFR box FLx.24/.26 (Digital Scan)

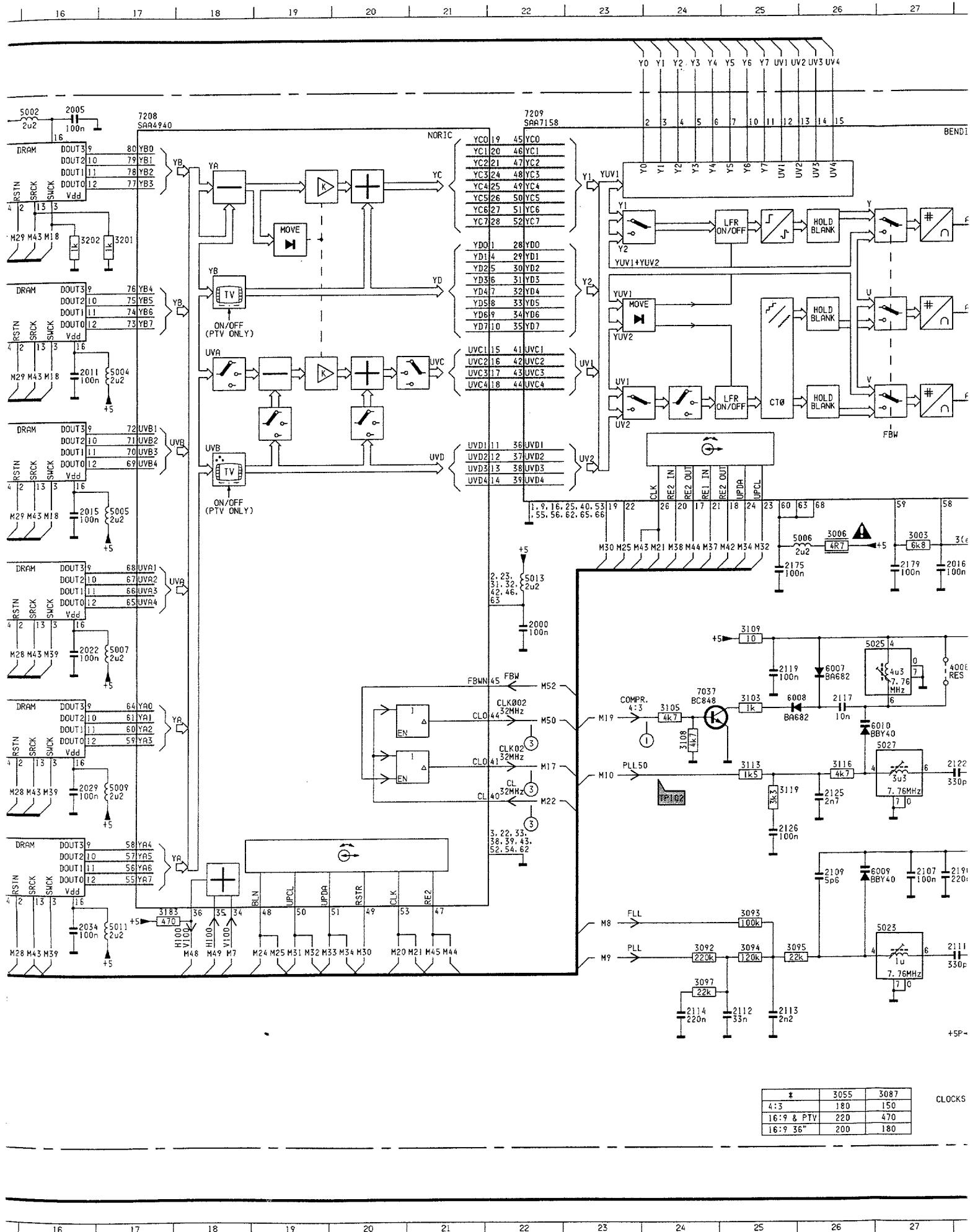


# LFR box FLx.24/.26 (Digital Scan)

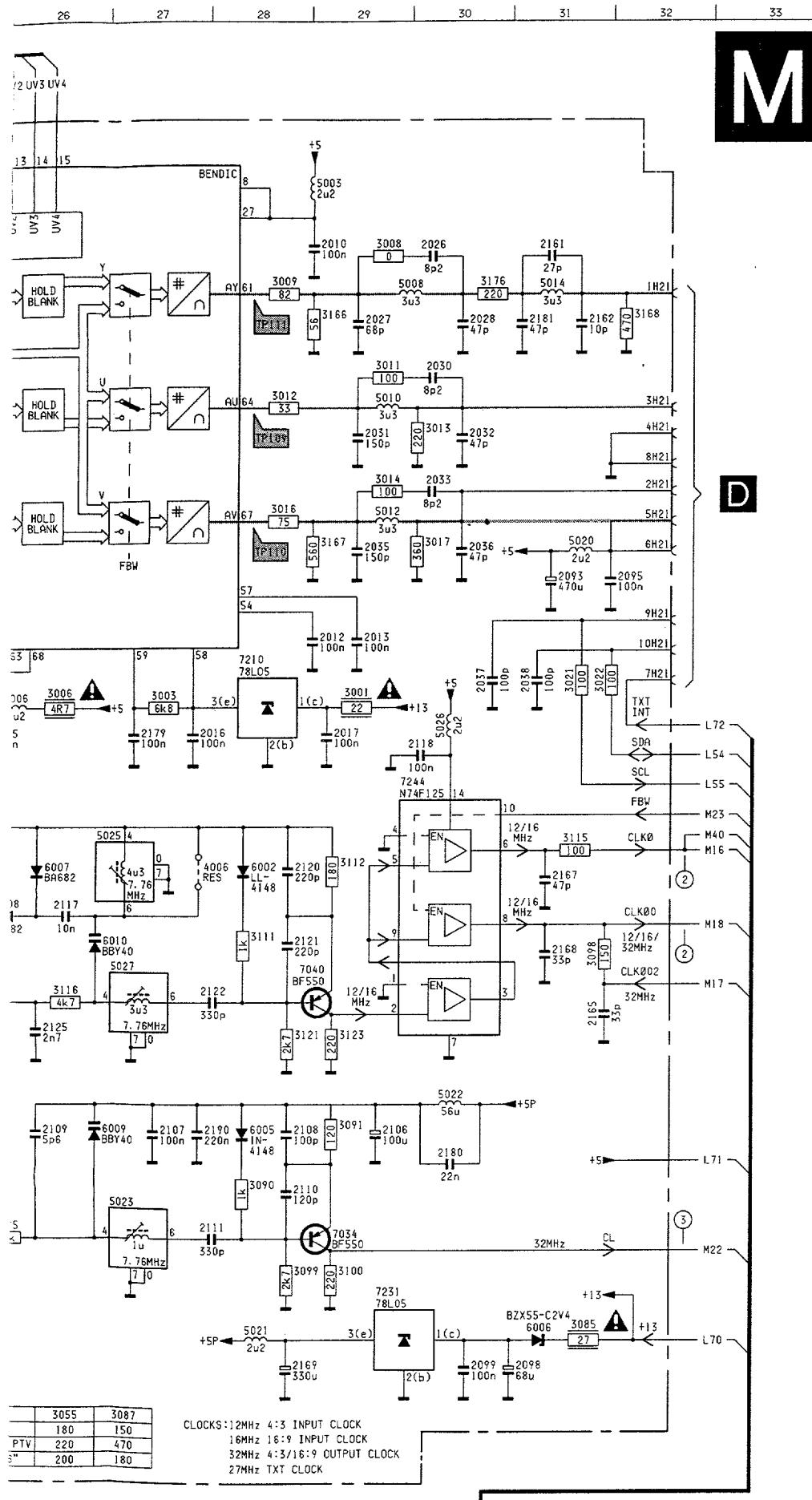
FLx.24/.26/.27

22

LFR b



## LFR box FLx.24/.26 (Digital Scan)



1001	H 2	3021	G31	7026	B 4
2000	B 22	3022	G31	7027	M 4
2001	B 9	3055	N13	7029	N 8
2002	B 9	3057	I 2	7030	M13
2003	B 9	3058	I 9	7034	L29
2004	B10	3059	L 2	7035	B 5
2005	B16	3060	I 9	7036	C 5
2006	G 9	3061	M 6	7037	I24
2007	G10	3062	M 8	7038	C 6
2010	C29	3063	M 8	7039	E 5
2011	E16	3064	N 2	7040	J29
2012	F29	3065	N 4	7042	F 5
2013	F29	3066	N 4	7120	H 3
2014	F 8	3067	M 7	7201	B14
2015	G16	3068	B 4	7202	D14
2016	G27	3071	K 9	7203	E14
2017	G29	3074	M 4	7204	G14
2018	F10	3075	C 4	7205	I14
2022	H16	3076	N 3	7206	K14
2023	E 9	3078	M 3	7207	B11
2026	C30	3079	M 2	7208	B17
2027	C29	3082	M 9	7209	B22
2028	C30	3085	M 9	7210	G28
2029	J16	3084	M 9	7219	H 6
2030	D30	3085	M31	7221	M11
2031	D29	3086	N10	7231	H29
2032	D30	3087	N12	7244	H29
2033	E30	3089	B 7		
2034	L16	3090	L28		
2035	F29	3091	K29		
2036	F30	3092	L24		
2037	G30	3093	L25		
2038	G31	3094	L25		
2083	H 4	3095	L25		
2084	H 8	3096	K 6		
2085	I10	3097	M24		
2086	H 2	3098	I31		
2087	I 2	3099	M28		
2088	N 2	3100	M29		
2090	N 9	3101	B 5		
2091	C 3	3102	C 6		
2092	M 2	3103	I25		
2093	F31	3104	C 5		
2094	M13	3105	I24		
2095	F32	3106	D 4		
2096	M10	3107	D 5		
2097	N14	3108	J24		
2098	N31	3109	H25		
2099	N30	3110	D 7		
2102	N10	3111	I28		
2103	B 7	3112	I29		
2105	B 6	3113	J25		
2106	K29	3114	E 4		
2107	K27	3115	H31		
2108	K28	3116	J26		
2109	K26	3118	E 5		
2110	L28	3119	J25		
2111	L28	3120	E 5		
2112	M25	3121	J28		
2113	M25	3123	J29		
2114	M24	3125	F 4		
2115	D 8	3127	G 5		
2116	D 3	3128	G 5		
2117	I26	3163	D 3		
2118	G30	3166	C29		
2119	I25	3167	E29		
2120	I28	3168	C32		
2121	I28	3176	C30		
2122	J28	3181	H15		
2123	D 3	3183	L17		
2124	E 3	3201	C17		
2125	J26	3202	C16		
2126	K25	3203	N 4		
2127	E 8	3228	N 8		
2128	G 3	4006	I27		
2130	E 4	5000	G 9		
2131	E 4	5001	B 8		
2132	D 4	5002	B16		
2133	D 4	5003	B29		
2134	G 4	5004	E17		
2136	F 4	5005	G17		
2150	F 7	5006	G26		
2151	E10	5007	H17		
2152	B 6	5008	C29		
2161	C31	5009	J17		
2162	C31	5010	D29		
2163	M 7	5011	L17		
2164	M 7	5012	E29		
2165	J31	5013	G22		
2166	L 6	5014	C31		
2167	I31	5020	E31		
2169	N28	5021	M28		
2170	C 5	5022	K30		
2175	G25	5023	L27		
2179	G27	5025	H26		
M 2180	K30	5026	G30		
2181	C31	5027	J27		
2185	E 9	5030	C 4		
2186	F 9	5031	E 4		
2187	B 8	5032	F 4		
2190	K27	5033	N 8		
3000	F 9	6000	F 8		
3001	G29	6002	I28		
3002	G 8	6004	M 4		
3003	G27	6006	M31		
3004	N 7	6007	I26		
3006	G26	6008	I25		
3007	E 9	6009	K26		
3008	C29	6010	I26		
3009	C28	6013	M 4		
3011	D29	6014	N 4		
3012	D28	7000	F 9		
3013	D30	7022	I 9		
3014	E29	7023	M 8		
3016	E28	7024	N 3		
3017	E30	7025	N 3		

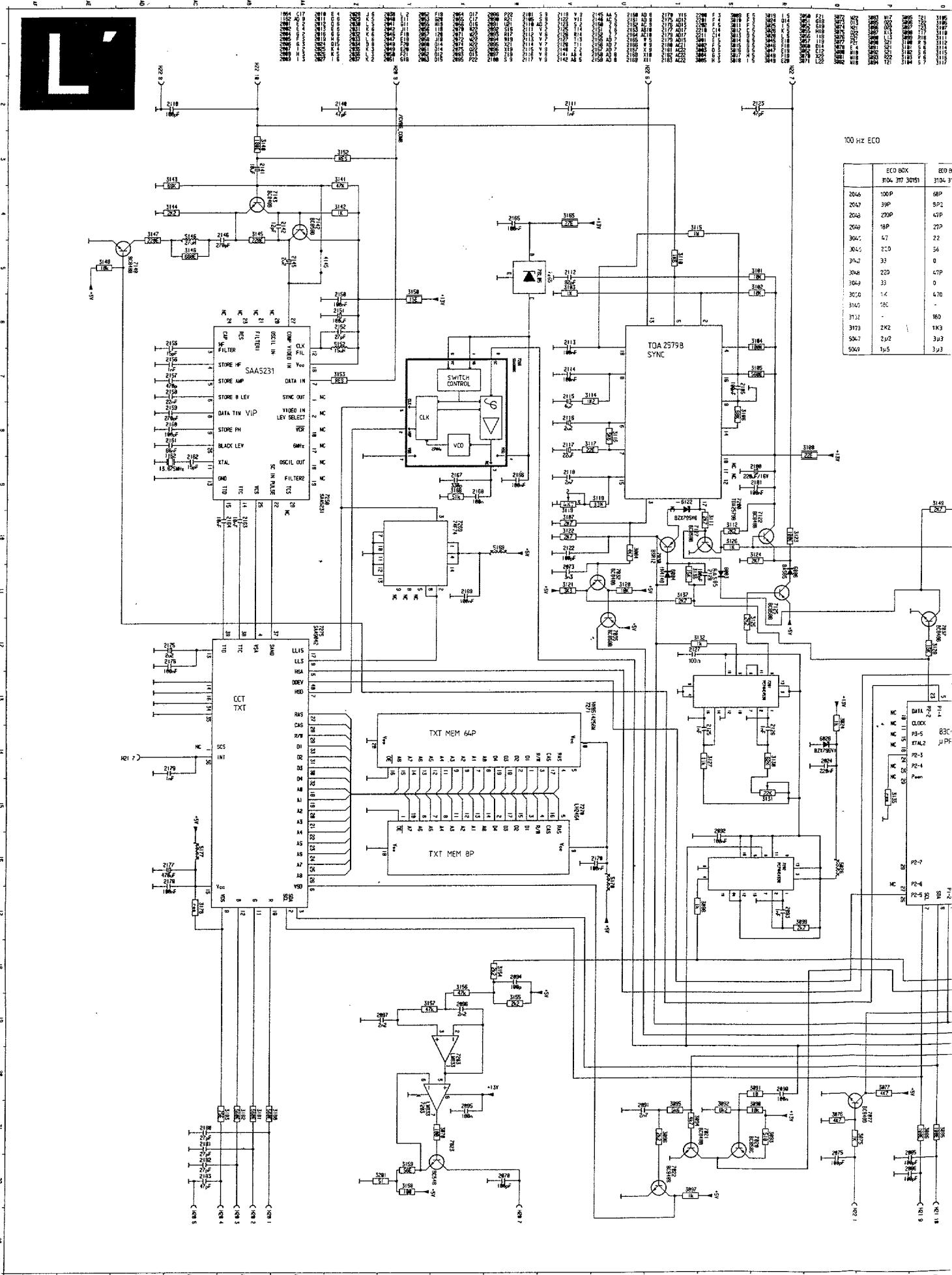
3055	3087
180	150
PTV	220 470
S"	200 180

CLOCKS: 12MHz 4:3 INPUT CLOCK  
16MHz 16:9 INPUT CLOCK  
32MHz 4:3/16:9 OUTPUT CLOCK  
27MHz TXT CLOCK

CHASSIS FL

CL36532036/023, MREF  
130593

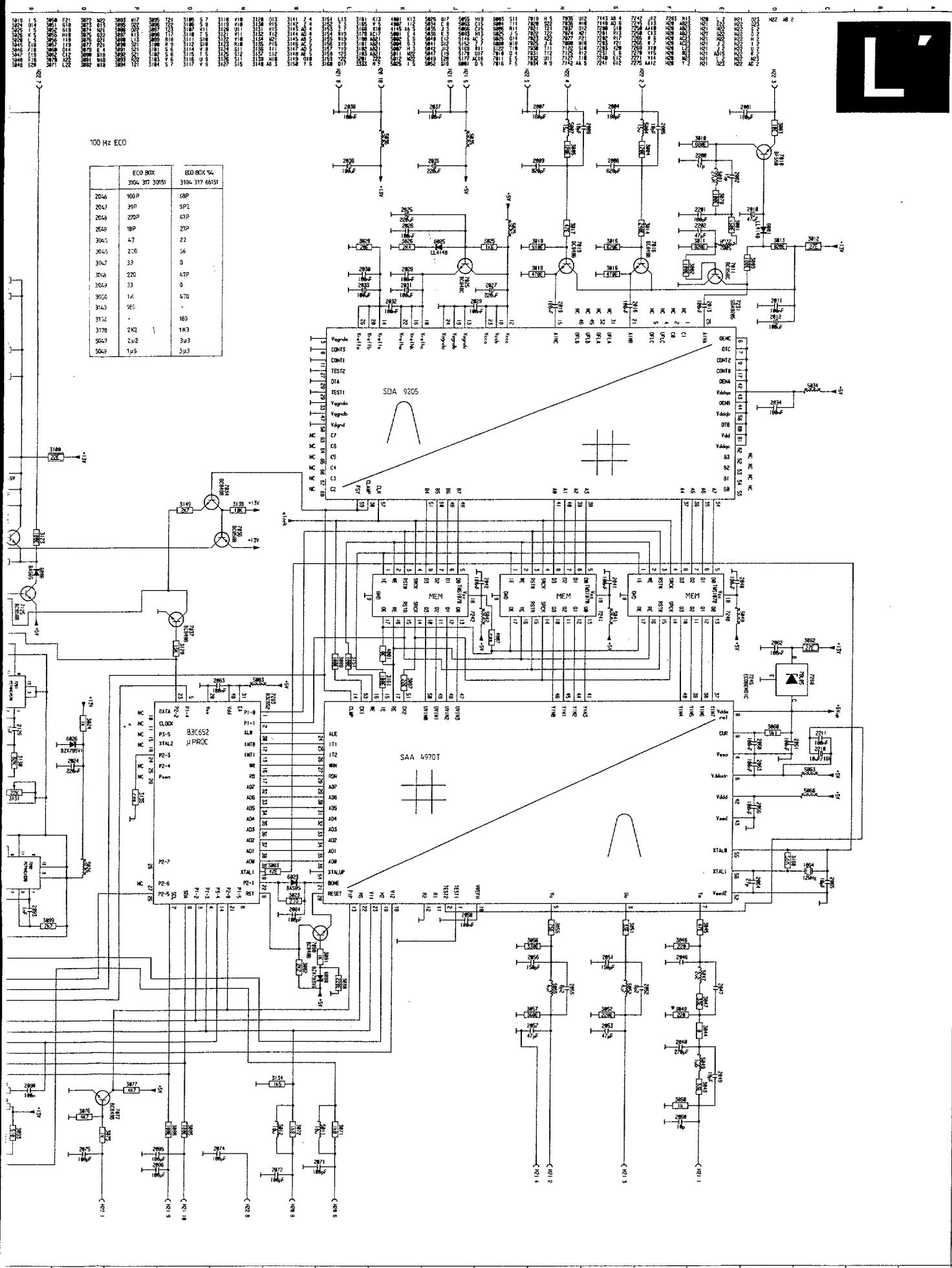
# 100 Hz / TXT (FLx.27)

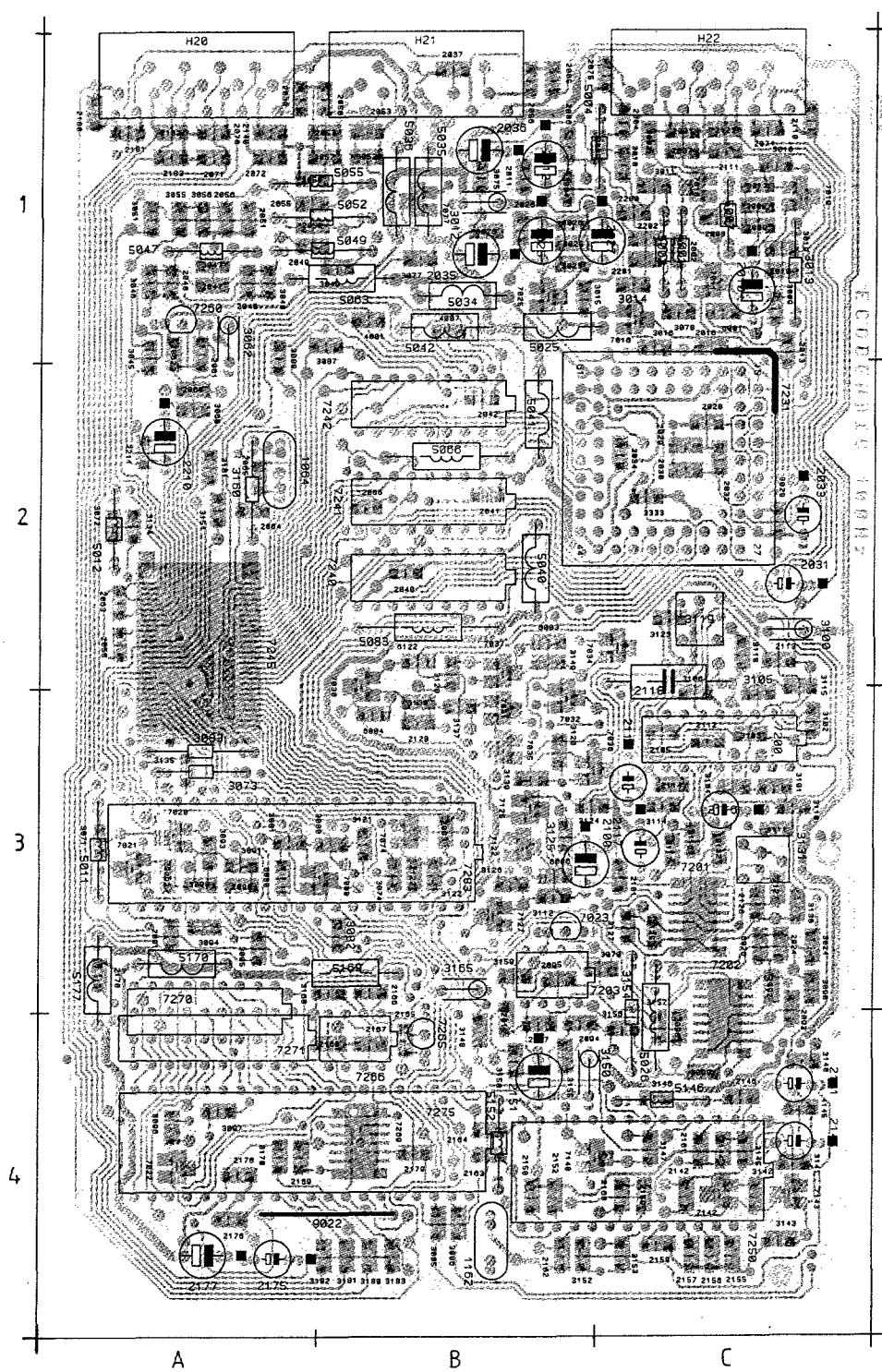




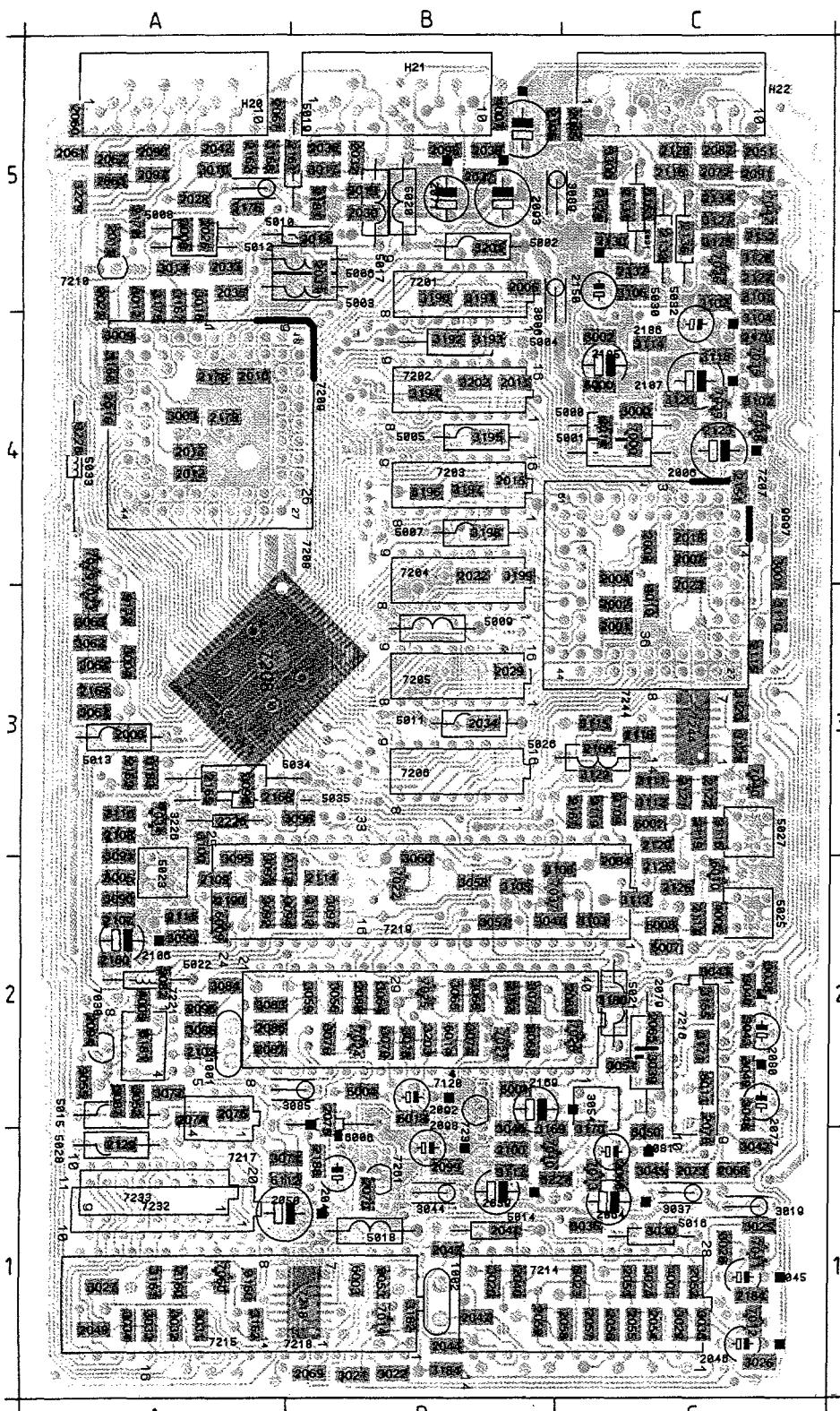
100 Hz ECO

	ECO BOX	ECO BOX 94
3104	31051	3104-317 66151
2046	100P	68P
2047	39P	9P2
2048	220P	47P
2049	18P	27P
3045	47	22
3046	230	56
3047	33	0
3048	220	47P
3049	33	0
3050	14	470
3140	165	-
3152	2K2	180
3179	2K2	1K3
5047	2K2	3u3
5049	1u5	3u3

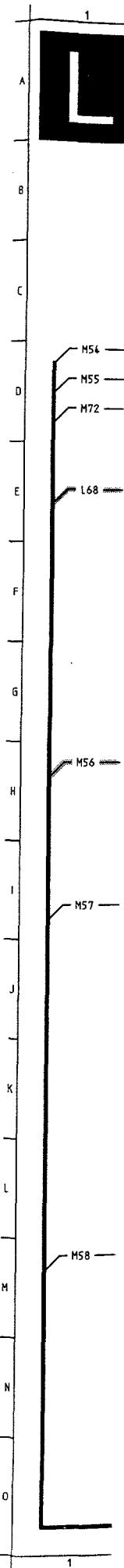




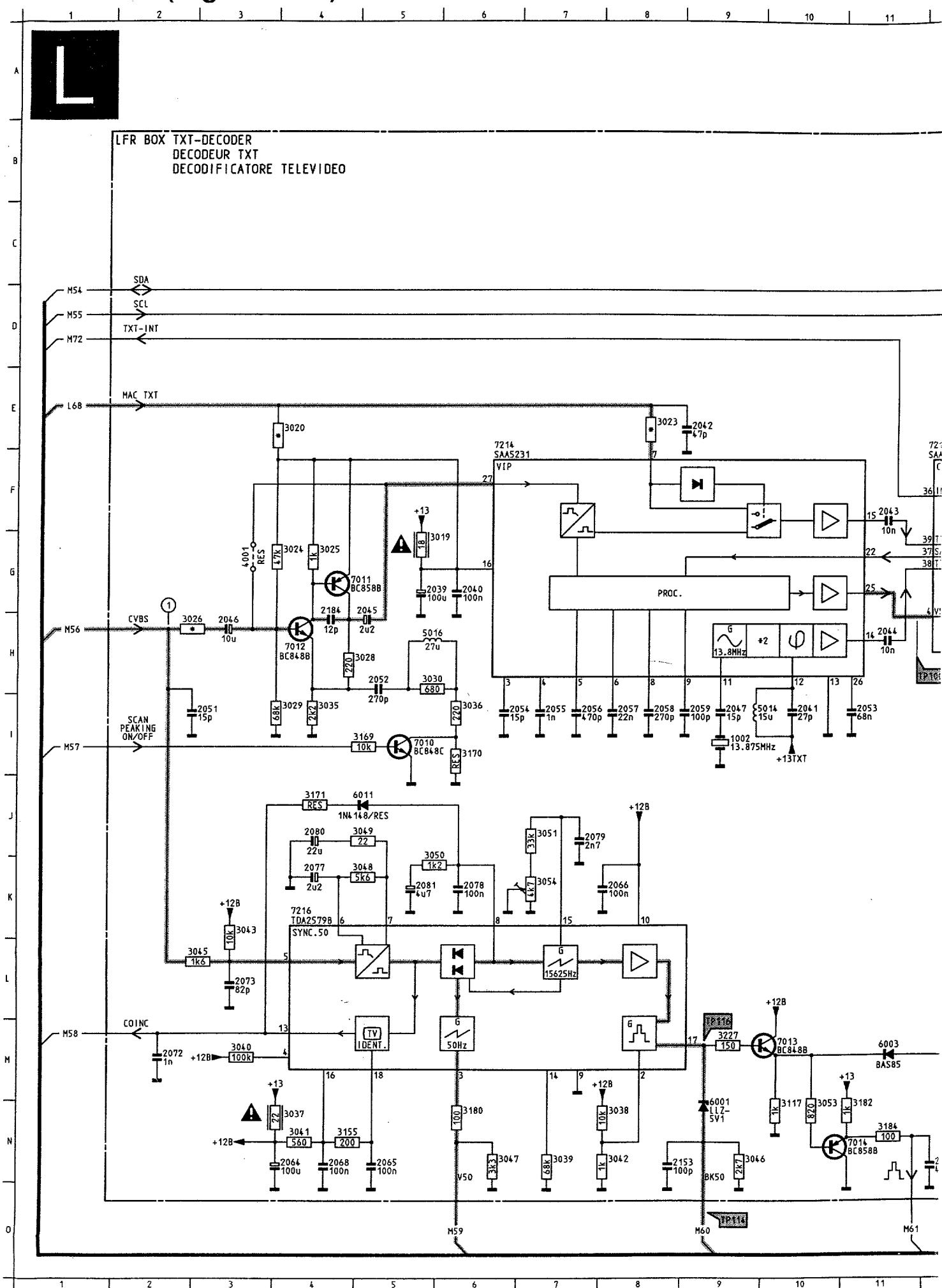
H20 A1	2013 C1	2037 B1	2058 A2	2090 A3	2115 C3	2151 B4	2169 A4	3004 B1	3159 B3
H21 B1	2016 C1	2038 A1	2060 A2	2091 A3	2116 C3	2152 B4	2170 A3	3005 C1	3160 A2
H22 C1	2019 C1	2040 B2	2061 A1	2092 C3	2117 C3	2155 C4	2175 A4	3009 C1	3161 A2
1064 A2	2024 C3	2041 B2	2062 A1	2093 C3	2118 C2	2156 C4	2176 A4	3010 C1	3046 A1
1162 B4	2025 B1	2042 B2	2063 A2	2094 B4	2122 B3	2157 C4	2177 A4	3011 C1	3047 A1
2001 C1	2026 B1	2046 A1	2064 A2	2095 B3	2123 C1	2158 C4	2178 A4	3012 B1	3048 A1
2002 C1	2027 C1	2047 A1	2065 A2	2096 C4	2125 C3	2159 C4	2179 B4	3013 C1	3049 B1
2004 C1	2028 C2	2048 A1	2066 B2	2097 B4	2126 C3	2160 C4	2181 A1	3014 C1	3143 C4
2005 C1	2029 C2	2049 A1	2070 A1	2100 B3	2127 C3	2161 C4	2182 A1	3015 B1	3144 C4
2006 B1	2030 C2	2050 B1	2071 A1	2101 C3	2128 B3	2162 B4	2183 A1	3016 C1	3145 C4
2007 C1	2031 C2	2051 A1	2072 A1	2105 C3	2140 A1	2163 B4	2200 C1	3017 C1	7240 B2
2008 C1	2032 C2	2052 A1	2074 C1	2110 C1	2141 C4	2164 B4	2201 C1	3018 C1	3146 C4
2009 C1	2033 C2	2053 B1	2075 C1	2111 C1	2142 C4	2165 B4	2202 C1	3019 C1	7241 B2
2010 C1	2034 C2	2055 A1	2083 B3	2112 C3	2145 C4	2166 B3	2210 A2	3024 C3	7242 B2
2011 B1	2035 B1	2056 A1	2085 B1	2113 C2	2146 C4	2167 B4	2211 A2	3025 B1	7243 A3
2012 B1	2036 B1	2057 B1	2086 B1	2114 C3	2150 B4	2168 B4	3003 C1	3026 B1	7244 A3



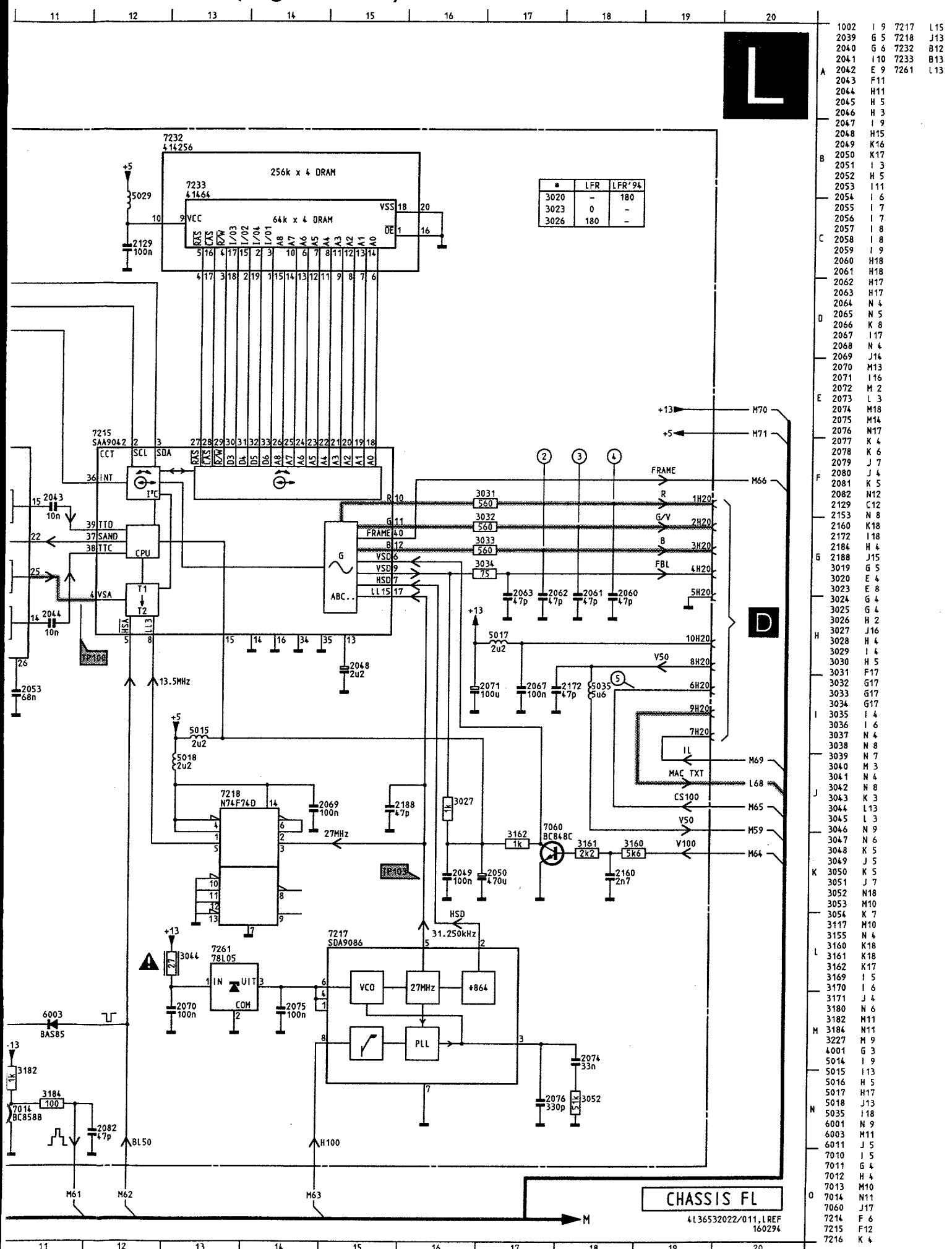
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2172 A5	3093 A2	5019 B5
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2179 A4	3095 A2	5021 C2
2180 A2	3096 B3	5022 A2
2181 B5	3097 B2	5023 A2
2184 C1	3098 A3	5025 C2
2185 C4	3099 A2	5026 C3
2186 C4	3100 A3	5027 C3
2187 C4	3101 C5	5028 A1
2188 B1	3102 C4	5030 C5
2190 A2	3103 C2	5031 C5
2226 A3	3104 C4	5032 C5
3000 C4	3105 B2	5033 A4
3001 A5	3106 C5	5034 A3
3002 C4	3107 C5	5035 A3
3003 A4	3108 B2	6000 C4
3004 A3	3109 C3	6001 B2
3006 B5	3110 C3	6002 C3
3007 C4	3111 C3	6003 B1
3008 A5	3112 C3	6004 B2
3009 A4	3113 C2	6005 A2
3010 A5	3114 C4	6006 B2
3011 B5	3115 C3	6007 C2
3012 A5	3116 C3	6008 C2
3013 B5	3117 B1	6009 A2
3014 A5	3118 C4	6010 C2
3016 A5	3119 C3	6011 C2
3017 B5	3120 C4	6013 B2
3019 C1	3121 C3	6014 B2
3020 B1	3122 C3	6112 A1
3021 B1	3123 C3	7000 C4
3022 B1	3125 C5	7010 B1
3023 C1	3127 C5	7011 C1
3024 C1	3128 C5	7012 C1
3025 C1	3155 C2	7013 C1
3026 C1	3160 A1	7014 B1
3027 A1	3161 A1	7022 B2
3028 C1	3162 A1	7023 A3
3029 C1	3163 C5	7024 B2
3030 C1	3166 A4	7025 B2
3031 A1	3167 A5	7026 C2
3032 A1	3168 A5	7027 B2
3033 A1	3169 B1	7029 A4
3034 A1	3170 C1	7030 A2
3035 C1	3171 C2	7034 A3
3036 C1	3172 A3	7035 C4
3037 C1	3175 A5	7036 C5
3038 C2	3176 A5	7037 B2
3039 C2	3180 C2	7038 C4
3040 C2	3181 A2	7039 C4
3041 C2	3182 B1	7040 C3
3042 C1	3183 A3	7042 C5
3043 C2	3184 B1	7060 A1
3044 B1	3190 B5	7120 B2
3045 C1	3191 B5	7201 B5
3046 B1	3192 B4	7202 B4
3047 B2	3193 B4	7203 B4
3048 C2	3194 B4	7204 B4
3049 C2	3195 B4	7205 B3
3050 C1	3196 B4	7206 B3
3051 C2	3197 B4	7207 C4
3052 A2	3198 B4	7208 A3
3053 B1	3199 B4	7209 A4
3054 C2	3201 B5	7210 A5
3055 A2	3202 B4	7214 C1
3056 B2	3203 B2	7215 A1
3057 B2	3226 A3	7216 C2
3058 B2	3227 B1	7217 A2
3059 B2	3228 A4	7218 B1
3060 B2	3229 A5	7219 B2
3061 A3	3300 C5	7221 A2
3062 A3	4001 C1	7231 B2
3063 A3	4005 A2	7232 A1
3064 B2	4006 C2	7233 A1
3065 B2	4007 B5	7244 C3
3066 B2	4010 C3	7261 B1
3067 A3	5000 C4	9997 C4
3068 B2	5001 C4	
	3071 A1	5002 B5
	3074 B2	5003 B5
	3075 B2	5004 B4
	3076 B2	5005 B4
	3077 A2	5006 B5
	3078 B2	5007 B4
	3079 B2	5008 A5
	3082 A2	5009 B3
	3083 A2	5010 B5
	3084 A2	5011 B3
	3085 B2	5012 A5
	3086 A2	5013 A3
	3087 A2	5014 B1
	3089 B5	5015 A2
	3090 A2	5016 C1
	3091 A3	5017 B5

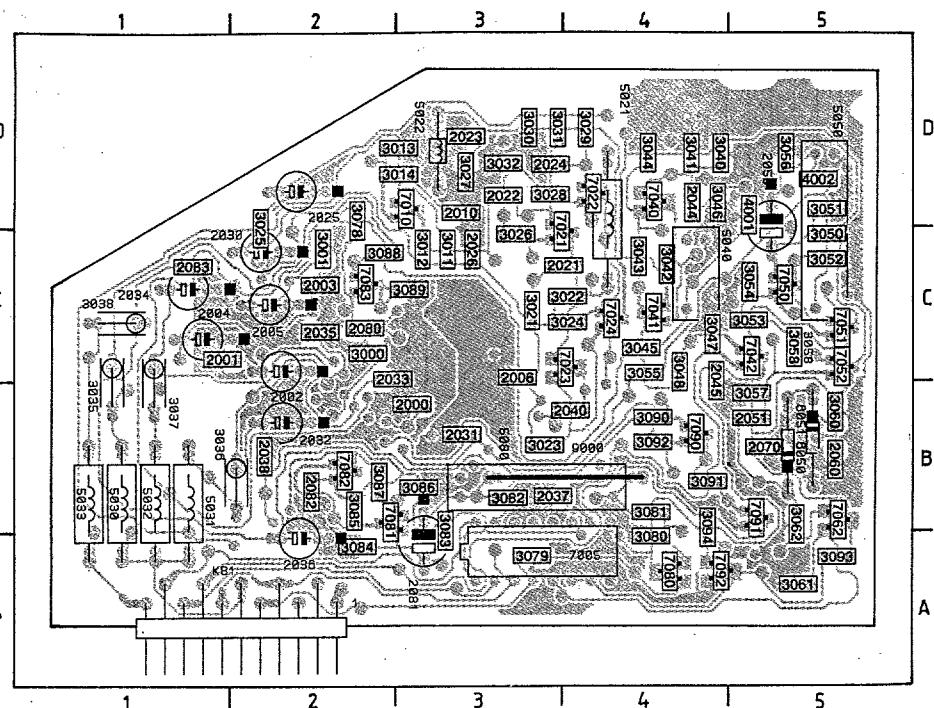


## LFR box (Digital Scan)

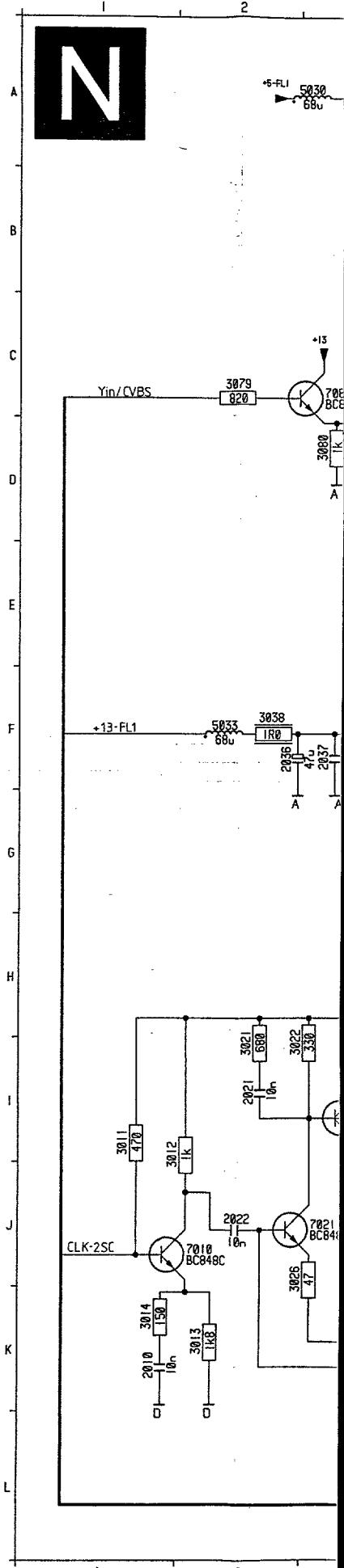
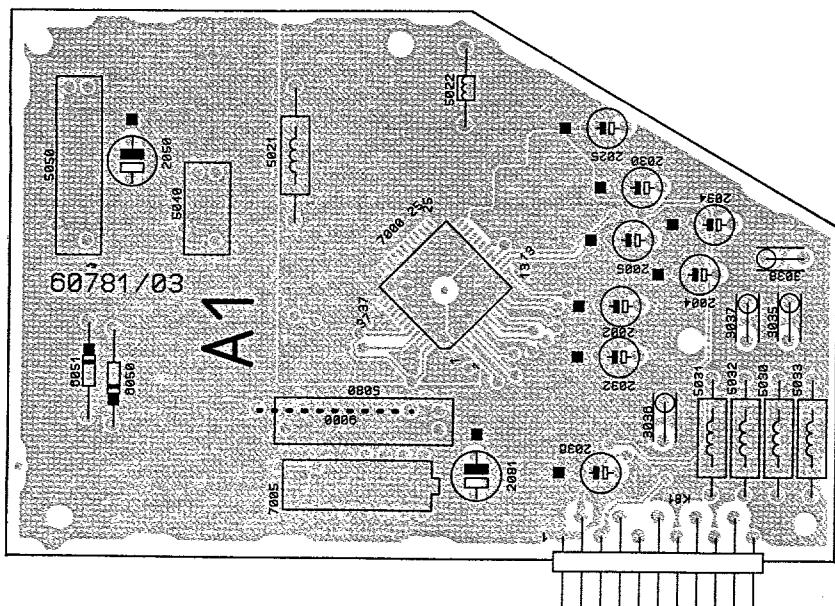


# LFR box (Digital Scan)

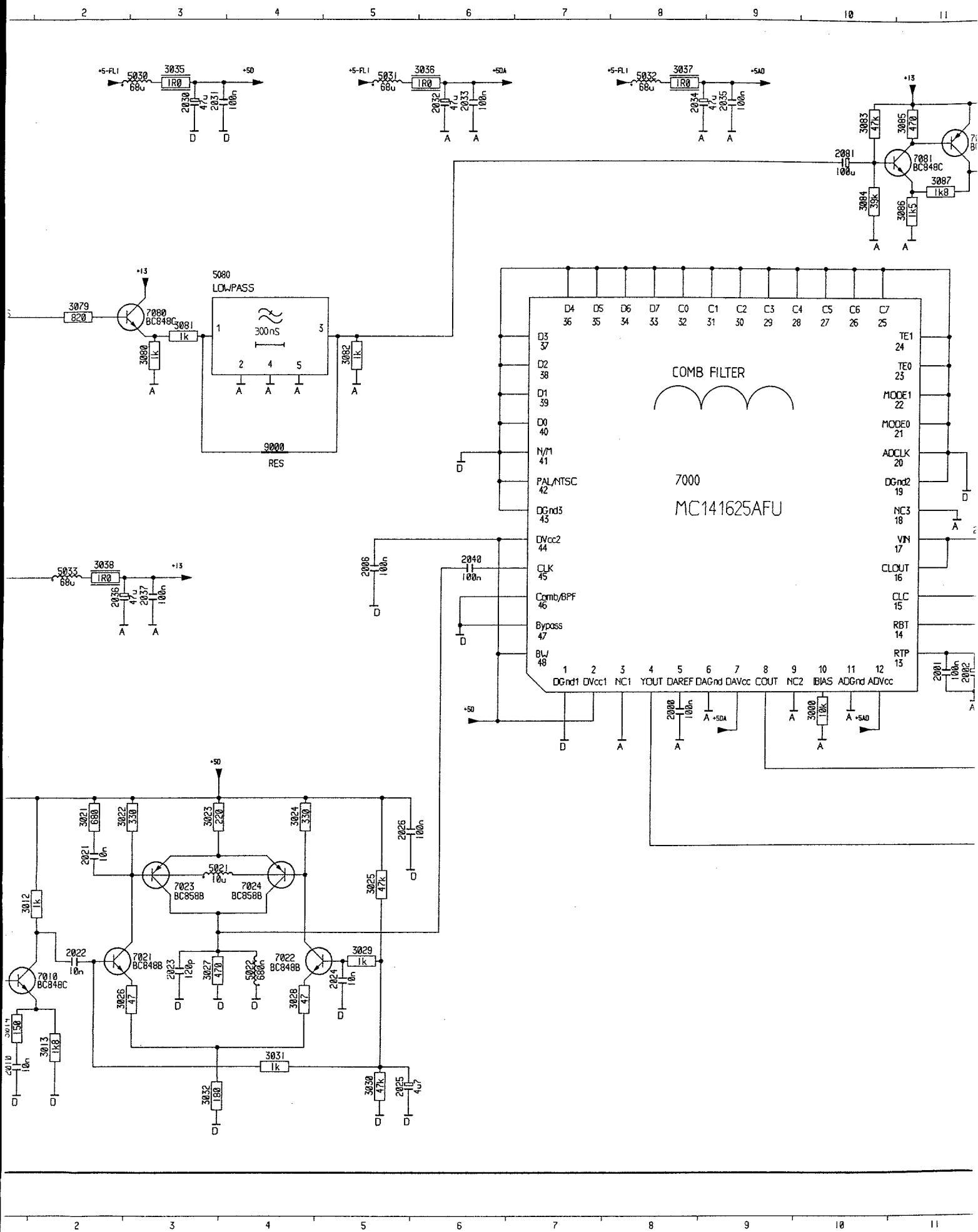




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2001 C1	2033 C3	2083 C1	3030 D3	3050 C5	3082 B3	5022 D3	7024 C4	
2002 C2	2034 C1	3000 C2	3031 D4	3051 D5	3083 B3	5030 B1	7040 D4	
2003 C2	2035 C2	3001 C2	3032 D3	3052 C5	3084 A2	5031 B1	7041 C4	
2004 C1	2036 A2	3011 C3	3035 B1	3053 C5	3085 B2	5032 B1	7042 C5	
2005 C2	2037 B3	3012 C3	3036 B2	3054 C5	3086 B3	5033 B1	7050 C5	
2006 C3	2038 B2	3013 D3	3037 B1	3055 C4	3087 B2	5040 C4	7051 C5	
2010 D3	2040 B4	3014 D3	3038 C1	3056 D5	3088 C2	5050 C5	7052 C5	
2021 C4	2044 D4	3021 C3	3040 D4	3057 B5	3089 C3	5080 B3	7062 B5	
2022 D3	2045 C4	3022 C4	3041 D4	3058 C5	3090 B4	6050 B5	7080 A4	
2023 D3	2050 D5	3023 B3	3042 C4	3060 B5	3091 B4	6051 B5	7081 B2	
2024 D3	2051 B5	3024 C4	3043 C4	3061 A5	3092 B4	7000 C3	7082 B2	
2025 D2	2060 B5	3025 D2	3044 D4	3062 B5	3093 A5	7005 A3	7083 C2	
2026 C3	2070 B5	3026 C3	3045 C4	3078 D2	3094 B4	7010 D3	7090 B4	
2030 C2	2080 C2	3027 D3	3046 D4	3079 A3	4001 D5	7021 C4	7091 B5	
2031 B3	2081 A3	3028 D3	3047 C4	3080 A4	4002 D5	7022 D4	7092 A4	

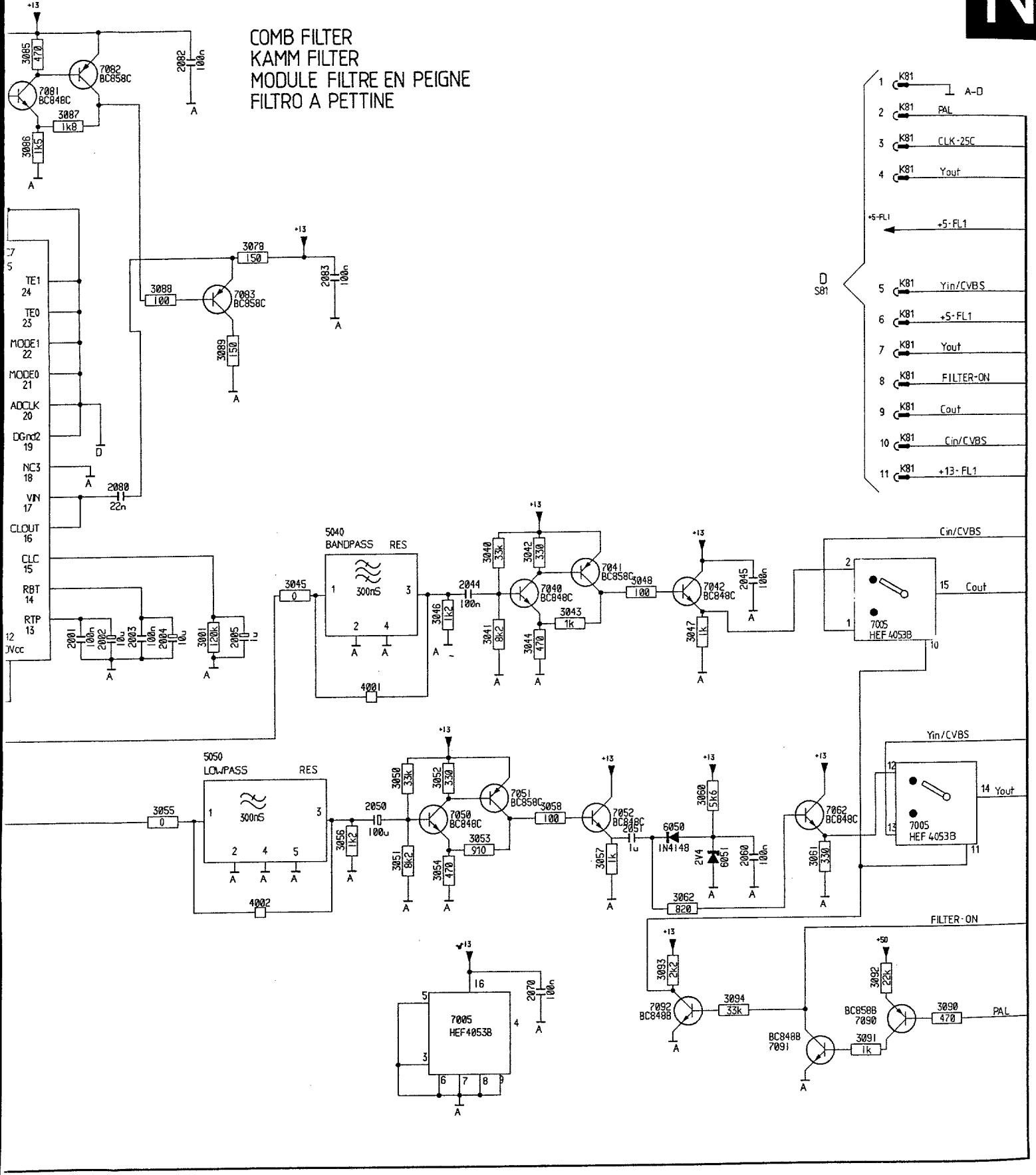


# Comb filter / Kamm-Filter / Filtre en peigne



N

**COMB FILTER  
KAMM FILTER  
MODULE FILTRE EN PEIGNE  
FILTRÓ A PETTINE**



N

A-D

K-25C

ut

FL1

n/CVBS

S-FL1

out

FILTER-ON

out

Cin/CVBS

13- FL1

n/CVBS

5 Cout

CVBS

14 Yout

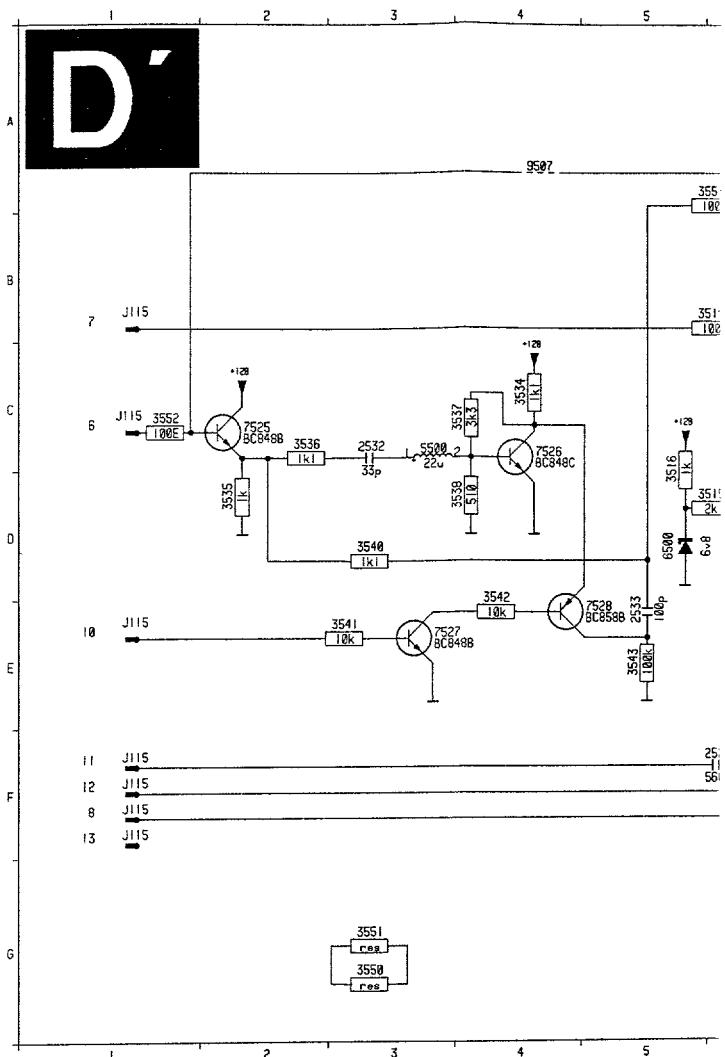
S3B

LTER-ON

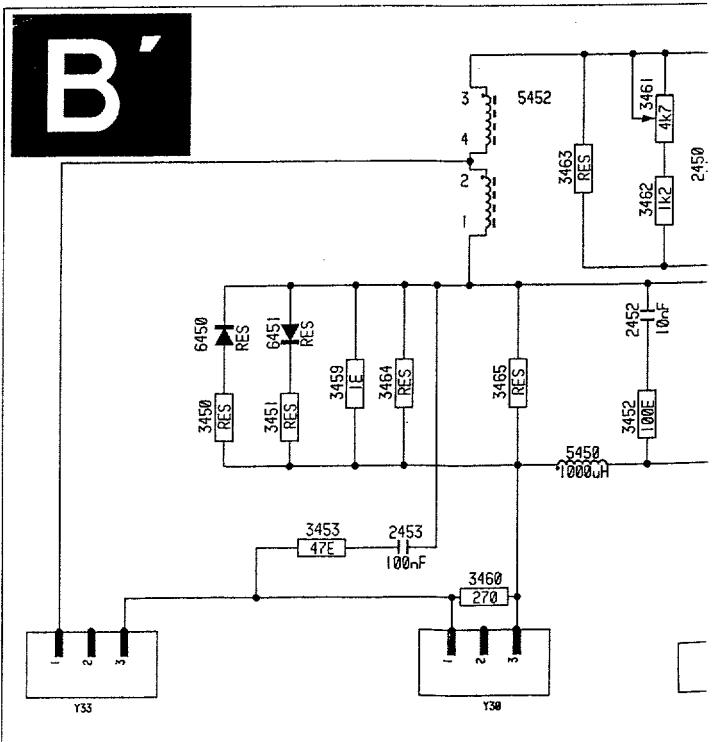
3090  
470 PAL

2000 G 8 K81 B19  
 2001 G11 K81 B19  
 2002 G11 K81 C19  
 2003 G12 K81 D19  
 2004 G12 K81 D19  
 2005 G13 K81 D19  
 2006 F 5 K81 E19  
 2010 K 12 K81 E19  
 2021 J 12 K81 E19  
 2022 J 13 K81 E19  
 2023  
 2024  
 2025 K 15 K81 E19  
 2026 A 3 K81 E19  
 2027 A 3 K81 E19  
 2028 A 6 K81 E19  
 2029 A 8 K81 E19  
 2030 A 9 K81 E19  
 2031 F 2 K81 E19  
 2032 F 3 K81 E19  
 2033 B18  
 2034 F 6  
 2044 G15  
 2045 G18  
 2050 H4  
 2051 H6  
 2050 I18  
 2070 K16  
 2080 F11  
 2081 B10  
 2082 A12  
 2083 D14  
 3000 G10  
 3001 G12  
 3011 I 1  
 3012 I 1  
 3013 K 2  
 3014 K 2  
 3021 I 2  
 3022 I 3  
 3023 I 3  
 3024 I 4  
 3025 J 3  
 3026 J 3  
 3027 J 3  
 3028 J 4  
 3029 J 5  
 3030 K 5  
 3031 K 4  
 3032 K 3  
 3035 A 3  
 3036 A 6  
 3037 A 8  
 3038 F 2  
 3040 F15  
 3041 G15  
 3042 F15  
 3043 G16  
 3044 G15  
 3045 G13  
 3046 G15  
 3047 G17  
 3048 G17  
 3050 H14  
 3051 H14  
 3052 H15  
 3053 H15  
 3054 H15  
 3055 H12  
 3056 H14  
 3057 H16  
 3058 H16  
 3059 H17  
 3061 I18  
 3062 J17  
 3076 C13  
 3079 C12  
 3080 D13  
 3081 D13  
 3082 D13  
 3083 A10  
 3084 B10  
 3085 A11  
 3086 B11  
 3087 B11  
 3088 D12  
 3089 D12  
 3090 K20  
 3091 K19  
 3092 J19  
 3093 J17  
 3094 K17  
 4001 H14  
 4002 J13  
 5021 I 3  
 5022 J 4  
 5030 A 3  
 5031 A 5  
 5032 A 8  
 5033 F 2  
 5040 F13  
 5050 H12  
 5080 C 3  
 6050 I12  
 6051 I17  
 7000 E 8  
 7005 K15  
 7005 G19  
 7005 I19  
 2010 J 2  
 2021 J 3  
 7022 J 4  
 7023 T 3  
 7024 I 4  
 7040 G 6  
 7041 F 6  
 7042 G 6  
 7050 I15  
 7051 I15  
 7052 I16  
 7062 I18  
 7080 C 3  
 7081 B11  
 7082 B11  
 7083 D13  
 7090 K19  
 7091 K18  
 7092 K17  
 5000 E 4  
 K81 B19

## Black stretch

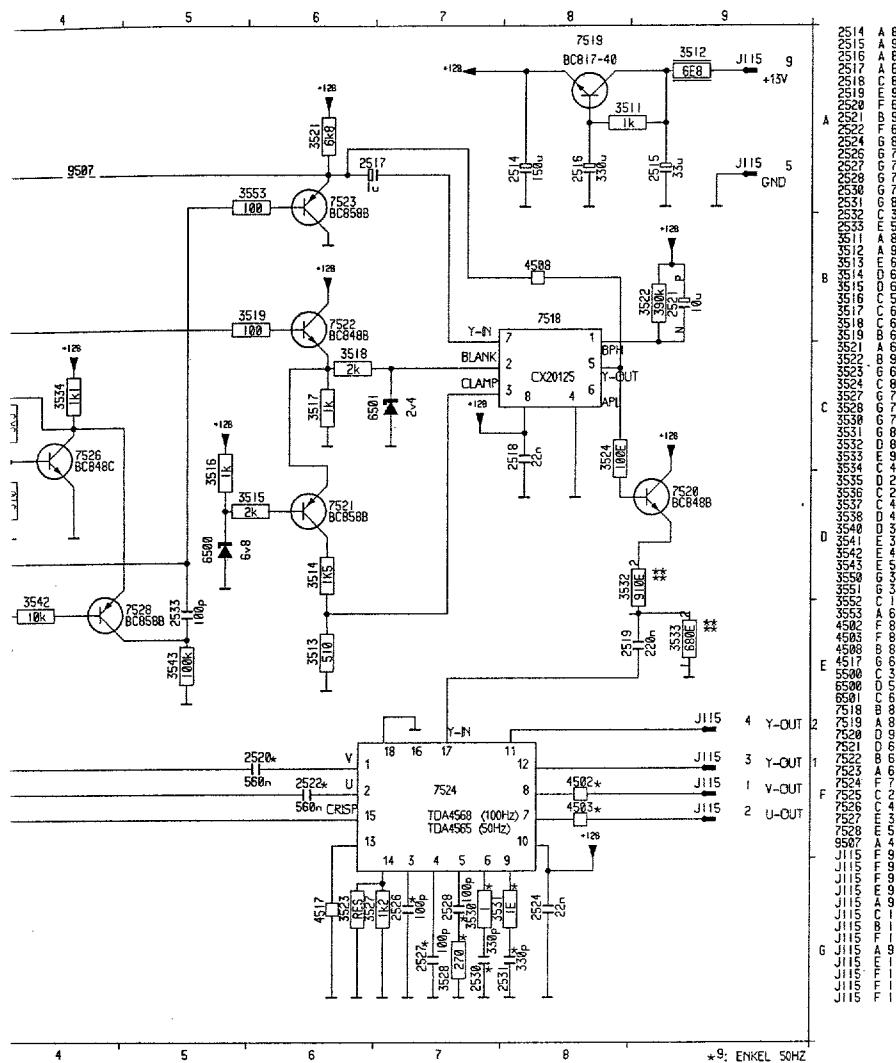


## North-South (only 29")

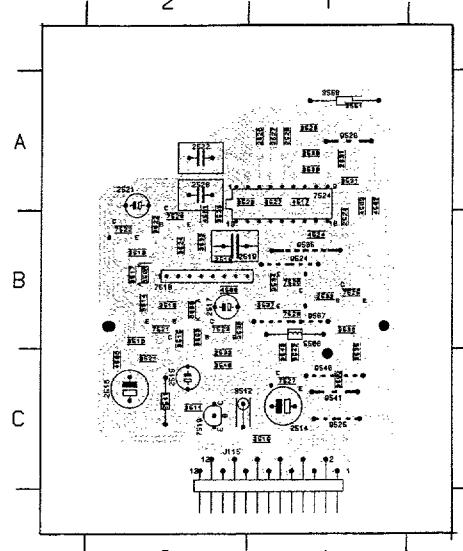


Euro

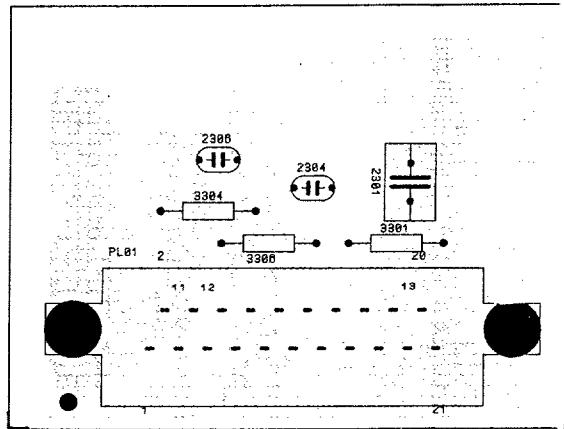
Black stretch



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2599I
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2599K
2599L
2599M
2599N
2599O
2599P
2599Q
2599R
2599S
2599T
2599U
2599V
2599W
2599X
2599Y
2599Z
2599AA
2599AB
2599AC
2599AD
2599AE
2599AF
2599AG
2599AH
2599AI
2599AJ
2599AK
2599AL
2599AM
2599AN
2599AO
2599AP
2599AQ
2599AR
2599AS
2599AT
2599AU
2599AV
2599AW
2599AZ
2599BA
2599CA
2599DA
2599EA
2599FA
2599GA
2599HA
2599IA
2599JA
2599KA
2599LA
2599MA
2599NA
2599OA
2599PA
2599QA
2599RA
2599SA
2599TA
2599VA
2599WA
2599ZA
2599AA'
2599CA'
2599DA'
2599EA'
2599FA'
2599GA'
2599HA'
2599IA'
2599JA'
2599KA'
2599LA'
2599MA'
2599NA'
2599OA'
2599PA'
2599QA'
2599RA'
2599SA'
2599TA'
2599VA'
2599WA'
2599ZA'



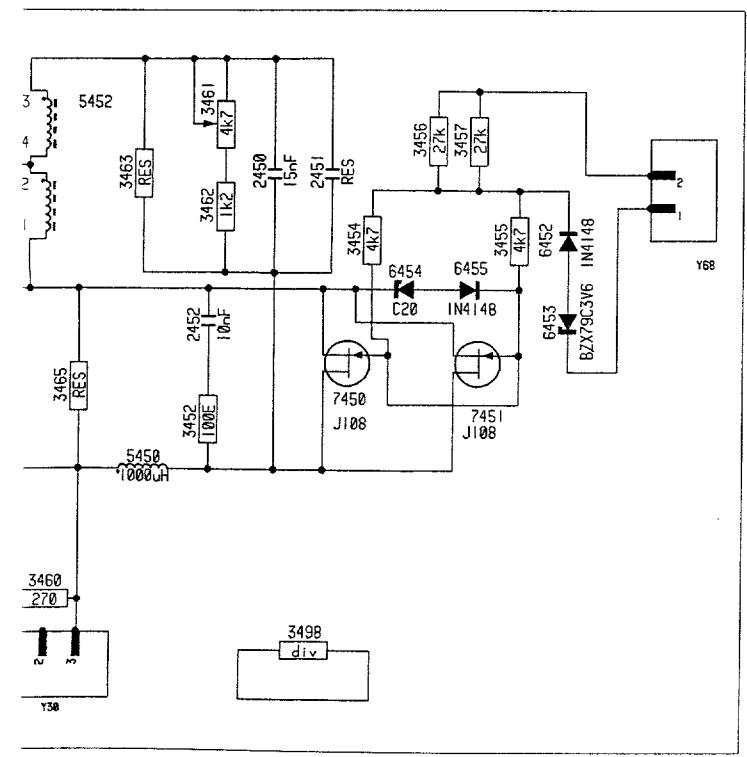
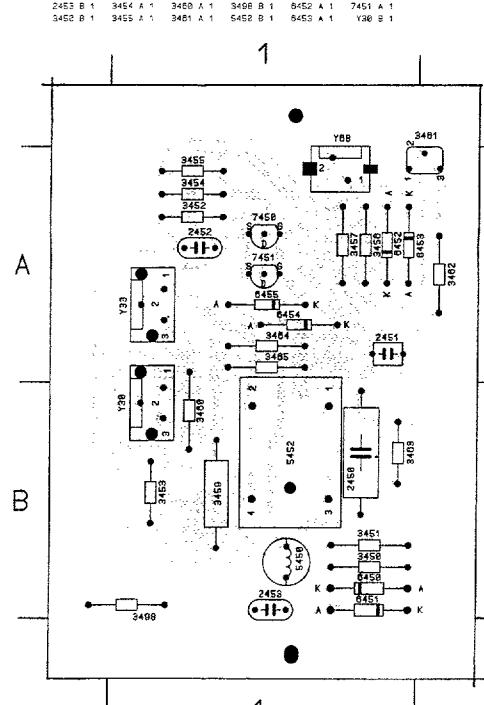
Euro AV3 Connector



Euro

North-South (29")

2450 B 1
2451 A 1
2452 A 1
2453 B 1
2454 A 1
2455 B 1
2456 A 1
2457 B 1
2458 A 1
2459 B 1
2460 A 1
2461 B 1
2462 A 1
2463 B 1
2464 A 1
2465 B 1
2466 A 1
2467 B 1
2468 A 1
2469 B 1
2470 A 1
2471 B 1
2472 A 1
2473 B 1
2474 A 1
2475 B 1
2476 A 1
2477 B 1
2478 A 1
2479 B 1
2480 A 1
2481 B 1
2482 A 1
2483 B 1
2484 A 1
2485 B 1
2486 A 1
2487 B 1
2488 A 1
2489 B 1
2490 A 1
2491 B 1
2492 A 1
2493 B 1
2494 A 1
2495 B 1



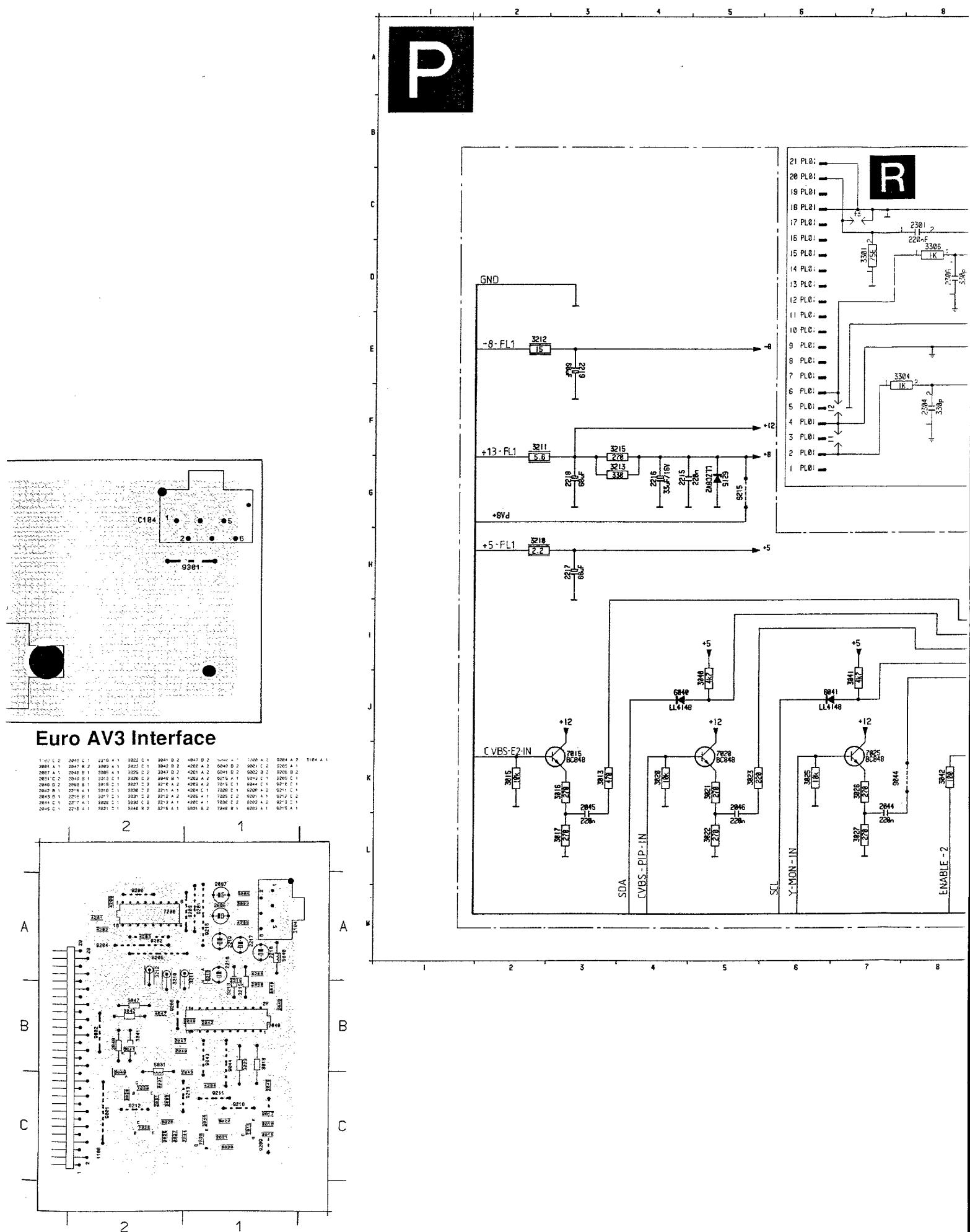
Euro

## Euro AV3 Interface / Connector

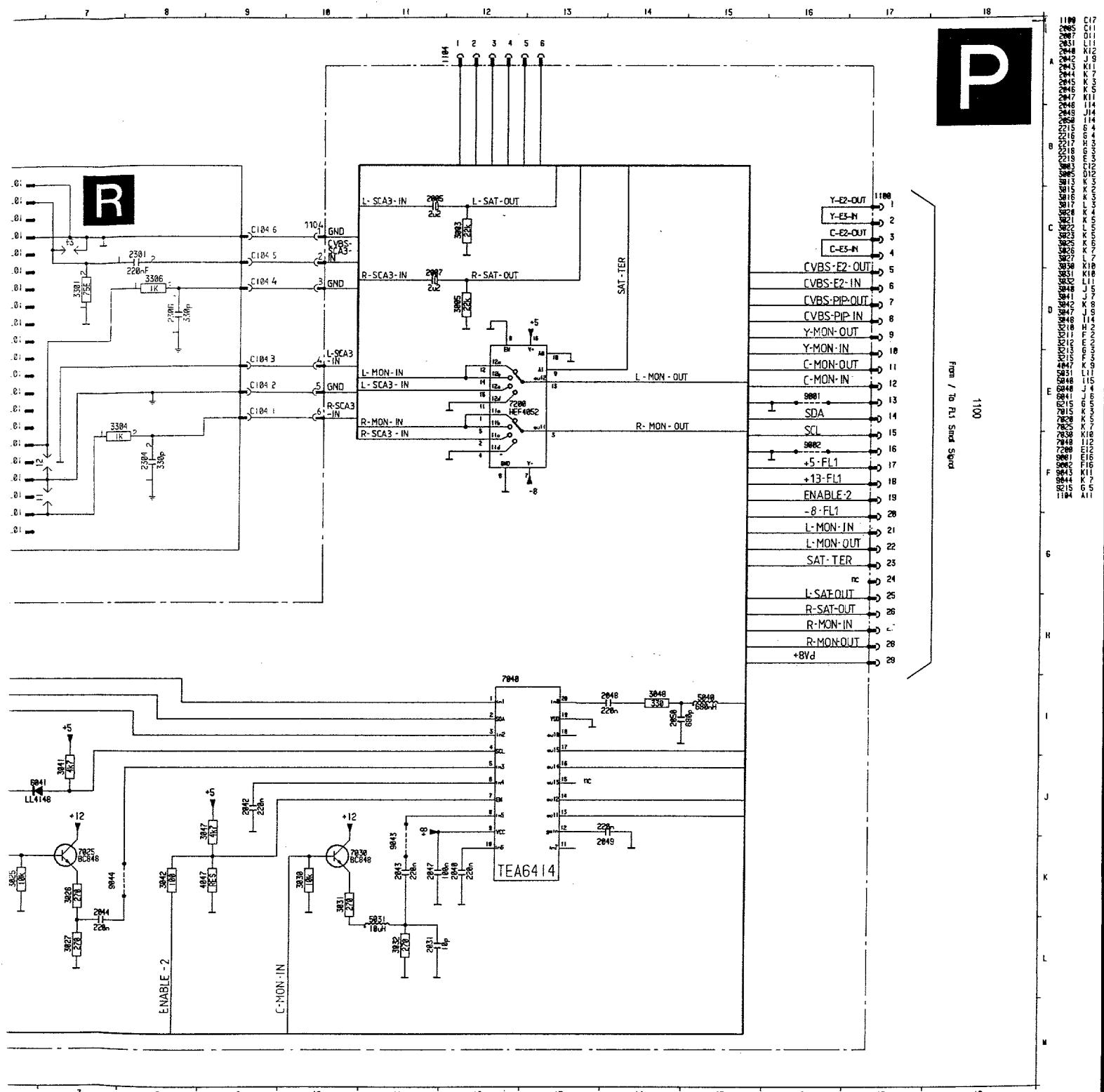
FLx.24/.26/.27

26

Interf



## Interface / Branchement Euro AV3



## **7. Electrical adjustments**

FLx.24/.26/.27 27

## Setting conditions

- Unless stated otherwise, the supply voltage used is:  
 $220 - 240V \pm 10\%$ ;  $50 - 60Hz \pm 5\%$   
 Voltages and oscillograms are measured in relation to tuner earth. **Never** use the cooling plates as earth.  
 Warming-up time  $\approx 10$  minutes  
 For all measurements it is true that:  
 probe  $R_i > 1M\Omega$ ;  $C_i < 10pF$

## 1. Electrical settings on the large signal panel

### 1.1 +141V supply voltage

Supply the mains voltage; this must be isolated from the mains.

Connect a voltmeter over C2238.

Using R3371, on the SOPS DRIVE CIRCUIT (fig. 7.2) set the supply voltage to + 141V  $\pm$ 0.5

### 1.2 +5V supply voltage (FLx.x6/FLx.x7)

Connect a voltmeter to pin 8 of L02

Adjust the voltage to 5.4V using R3558

### 1.3 +13V supply voltage (FLx.x6/FLx.x7)

Connect a voltmeter to pin 6 of connector L02  
Adjust the voltage to 14.2V using R3234.

## 1.4 Focusing

This is set with the focus potentiometer (top one on the Line output transformer/DAF Unit).

## 1.5 Dynamic 1) Astigmatic focus

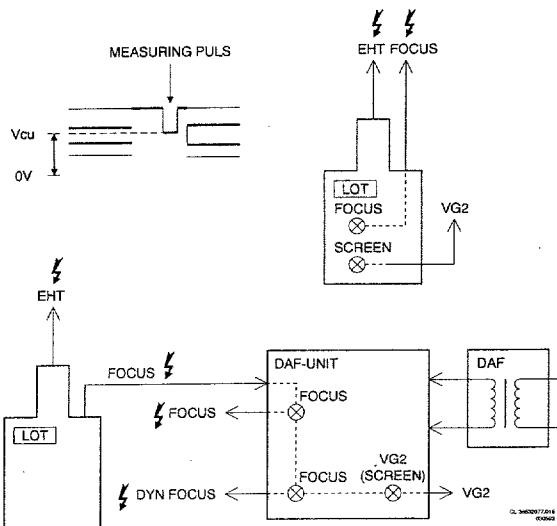
This is set with the aid of the potentiometer on the bottom right of the DAF transformer. Repeat the adjustment of the Vg2 and focus.

## 1.6 Vg2 setting

Supply an aerial signal.

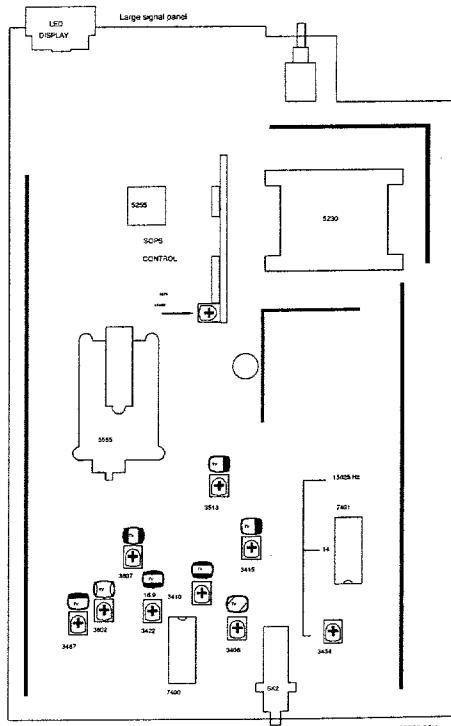
Set the contrast to maximum and the brightness and saturation to nominal.

Using an oscilloscope set to field frequency, measure the direct voltage level of the measurement pulse (fig. 7.1) on pin 9 of IC7705, IC7706 and IC7707 in relation to earth. Now adjust the highest voltage level found with the aid of the Vg2 potentiometer (bottom left on the Line output transformer/DAF unit) to 150V ±2V.



**Fig. 7.1**

- |      |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            |       |                                              |
|------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-------|----------------------------------------------|
| 1.7  | <b>Horizontal synchronisation</b><br>Connect point 5-IC7400 to point 9-IC7400.<br>Supply an aerial signal and set the receiver.<br>Adjust potentiometer R3406 until the picture is straight.<br>Break the through connection.                                                                                                                                                                                                                                                                              | 2.    | E<br>S<br>C<br>si<br>S<br>th<br>C<br>U<br>ar |
| 1.8  | <b>Horizontal centring</b><br>Feed in a test pattern that makes the horizontal linearity visible (e.g. a symmetrical cross pattern or a test circle).<br>Adjust the DC offset current through the horizontal deflection coil using R3513 so that the horizontal linearity is optimal (the distance between the two vertical lines should be equal on both the left and right hand sides of the picture). It is also possible to use a ruler for this purpose. The picture can then be centred using R3415. | 2.1   | S<br>C<br>U<br>ar                            |
| 1.9  | <b>Picture width</b><br>Set using potentiometer R3607.                                                                                                                                                                                                                                                                                                                                                                                                                                                     | 2.2   | 4<br>S<br>po<br>ar                           |
| 1.10 | <b>Vertical centring</b><br>Set using potentiometer R3467.                                                                                                                                                                                                                                                                                                                                                                                                                                                 | 2.3   | E<br>C<br>C<br>th<br>4.<br>pi                |
| 1.11 | <b>Picture height</b><br>Set using potentiometer R3410.                                                                                                                                                                                                                                                                                                                                                                                                                                                    | 2.3.1 | os<br>S<br>R                                 |
| 1.12 | <b>Picture height</b><br>Movie expand on: set using potentiometer R3422.<br>Movie expand off: set using potentiometer R3410.                                                                                                                                                                                                                                                                                                                                                                               | 2.3.2 | 4.<br>C<br>W<br>C<br>C<br>S                  |
| 1.13 | <b>East/West correction</b><br>Set using potentiometer R3602.                                                                                                                                                                                                                                                                                                                                                                                                                                              |       | C<br>C<br>S                                  |



**Fig. 7.2**

## 2. Electrical settings on the small signal panel

### 2.1 Stereo audio channel separation

Connect a signal generator with a 2 carrier stereo signal ("stereo" mode).

Select 1kHz for the right-hand channel and switch off the sound for the left-hand channel.

Connect an oscilloscope to pin 3 of Euroconnector EXT1

Using R3602 on the small signal panel, set the amplitude of the signal to minimum amplitude.

### 2.2 4.43 MHz chroma suppression circuit

Supply a colour bar signal. Connect an oscilloscope to point 17 of IC7324 and set L5305 to minimum amplitude of the chrominance signal.

### 2.3 Electrical settings IC7365 (TDA4650)

#### 2.3.1 Chroma bandpassfilter

Connect a signal generator (e.g. PM 5326) to pin 20 of the euroconnector (EXT1) and set its frequency to 4.286 MHz/0.2 Vpp. Switch the unit to EXT1. Connect pin 27-IC7365 to pin 13-IC7365 (+12V). Connect an oscilloscope to pin 15-IC7365.

Set L5345 to maximum amplitude.

Remove the interconnection.

#### 2.3.2 4.50 MHz NTSC sound suppression

Connect a generator to point 20 of Euroconnector EXT1 with a frequency of 4.50 MHz and 200mV<sub>rms</sub>.

Connect point 26-IC7365 to point 13-IC7365.

Connect an oscilloscope to point 15 of IC7365.

Set L5346 to minimum amplitude.

Remove the short circuit.

#### 2.3.3 6.50 MHz SECAM DK sound suppression

Connect a sine-wave generator to point 20 of Euroconnector EXT1 with a frequency of 6.50 MHz and 200mV<sub>rms</sub>.

Connect point 28-IC7365 to point 13-IC7365.

Connect an oscilloscope to point 15 of IC7365.

Set L5346 to minimum amplitude.

Remove the short circuit.

#### 2.3.4 Chroma 8.87 MHz auxiliary oscillator

Connect a pattern generator and supply a PAL colour bar pattern. Connect pin 17-IC7365 (TDA4650) to earth. Set C2380 so that the colour on the screen has practically stopped. Remove the interconnection.

#### 2.3.5 Chroma 7.16 MHz auxiliary oscillator

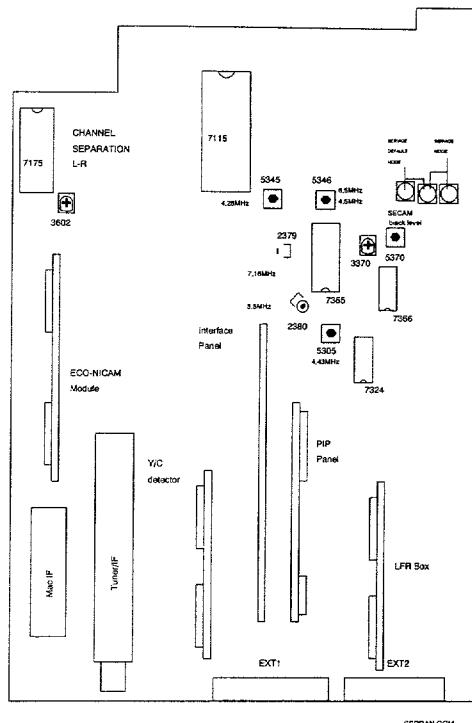
Connect a pattern generator and supply a PAL colour bar pattern. Connect pin 17-IC7365 (TDA4650) to earth. Set R2379 so that the colour on the screen has practically stopped. Remove the interconnection.

#### 2.3.6 SECAM demodulators

Connect a pattern generator and supply a SECAM black pattern. Connect an oscilloscope to pin 3-IC7365. Set L5370 to minimum amplitude.

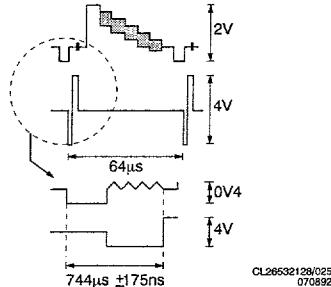
Connect the oscilloscope to pin 1-IC7365. Set R3370 to minimum amplitude.

SMALL SIGNAL PANEL



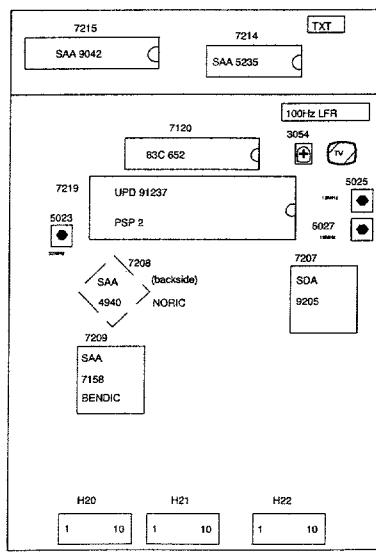
SSPPAN.COM

Fig. 7.3



CL26632128/028  
070892

Fig. 7.4



URIPAN.COM

Fig. 7.5

# Electrical adjustments

## 3. Electrical adjustments on the LFR box

### 3.1 Synchronisation

Connect point 5 of IC7216 to earth. Adjust R3054 until the picture is straight.  
Remove the short circuit.

### 3.2 16MHz oscillator

Apply a PAL/SECAM signal. Measure the signals at point 1 of IC7219 and at point 5 of IC7216 simultaneously with an oscilloscope (fig. 7.9). Adjust coil L5027 so that the positive-going flank of the signal at point 1 of IC7219 comes 7.62  $\mu$ sec after the negative-going flank of the sync pulse in the video signal (point 5 of IC7216).

### 3.3 32MHz oscillator

Force the STABLE OSD command to the microprocessor, by disconnecting the set from a possible antenna inputsignal. Measure the frequency at point 41 of IC7208. Using L5023 set the frequency to 32 MHz  $\pm$ 50 KHz.

### 3.4 12MHz oscillator

Switch on compress.  
Measure the signals on point 1 of IC7219 and on point 5 of IC7216 simultaneously with an oscilloscope (fig. 7.9). Adjust coil L5025 so that the rising flank of the signal on point 1 of IC7219 comes 7.62  $\mu$ sec after the negative flank of the sync pulse in the video signal (point 5 of IC7216).

## 4. Electrical settings on the ECO-NICAM decoder panel

### 4.1 Neutral frequency adjustment

Connect a frequency counter via a probe ( $C_i \leq 15\text{pF}$ ) to pin 19 of IC7001 (SAA 7280) and pin 15 (GND).  
Adjust C2015 in such a manner that the clock frequency is set at 728.025 kHz. ( $\pm 5\text{Hz}$ )

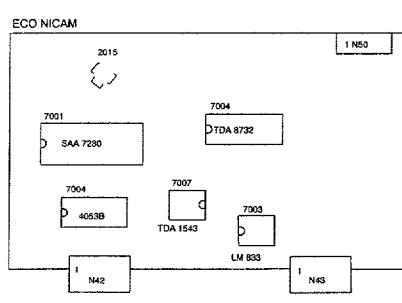


Fig. 7.6

## 5. Y/C detector adjustment

### 5.1 PAL/SECAM

Inject a chroma signal of 4.418 MHz/200mV on pin 15 of EXT2 SCART (PL05). Connect an oscilloscope to the collector of T7266 (T7). Using L5201 adjust the 4.418 MHz signal to maximum amplitude.

### 5.2 NTSC

As PAL/SECAM but with a signal of 3.582 MHz/200mV. Adjust with L5200.

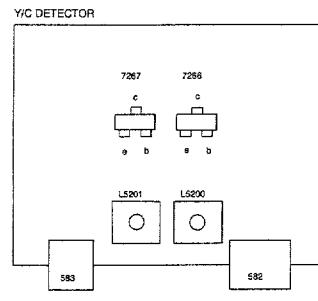


Fig. 7.7

## 6. Electrical settings on the PIP panel

### Setting conditions

Before carrying out each setting, it should be ensured that a P.I.P. picture with colour bar is visible on the screen and the unit should have reached its operating temperature (after  $\approx 20$  min.).

### 6.1 Horizontal synchronisation

Supply an aerial or generator signal. Connect pin 28-IC7125 to pin 13-IC7125. Connect pin 5-IC7755 to earth. Measure the frequency on pin 17-IC7755 and set this to 15,625 Hz  $\pm$ 25 Hz with R3239. Remove the short circuits.

### 6.2 AGC

If the picture from a strong local transmitter is distorted, adjust 3160 until the picture is not distorted.

### 6.3 Setting for PIP modules with TDA4554

#### 6.3.1 Chroma bandpass filter

Connect a signal generator (e.g. PM 5326) to pin 10 of P17 and set its frequency to 4.286 MHz/0.2 Vpp. Connect pin 27-IC7125 to 13-IC7125. Connect an oscilloscope to pin 15-IC7125. Set L5118 to maximum amplitude. Remove the interconnection.

#### 6.3.2 PAL chroma auxiliary oscillator

Connect a pattern generator and supply a PAL colour bar pattern. Connect pin 17-IC7125 (TDA4554) to earth. Set C2202 so that the colour of the PIP picture is practically still. Remove the interconnection.

#### 6.3.3 NTSC chroma auxiliary oscillator

Connect a pattern generator and supply an NTSC M colour bar pattern. Connect pin 17-IC7125 to earth. Set C2212 so that the colour of the PIP picture is practically still. Remove the interconnection.

#### 6.3.4 The delay line

Connect a pattern generator and supply a PAL colour bar signal. Connect the X-input of the oscilloscope to pin 1-IC7125 (TDA4554). Connect the Y-input of the oscilloscope to pin 3-IC7125 (TDA4554). Set the oscilloscope to the X-Y position.

Set L5155 and L5157 so that the vectors lie in one line (points which are furthest from the origin).

Set the pattern generator to the "DEM" mode.

Set R3157 so that the vectors lie on top of one another in the origin.

# Electrical adjustments

## 6.3.5 SECAM identification

Connect a pattern generator and supply a SECAM colour bar signal.  
Connect pin 27-IC7125 to pin 13-IC7125.  
Connect an oscilloscope to pin 21-IC7125.  
Adjust L5190 to maximum DC level.  
Remove the interconnection.

## 6.3.6 SECAM demodulators

Connect a pattern generator and supply a SECAM signal without contents (black). Connect pin 27-IC7125 to pin 13-IC7125. Connect an oscilloscope to pin 1-IC7125. Using L5175, set the DC level during the scan equal to the DC level during the flyback.  
In the same way set L5170, but now measure at pin 3-IC7125.  
Remove the interconnection.

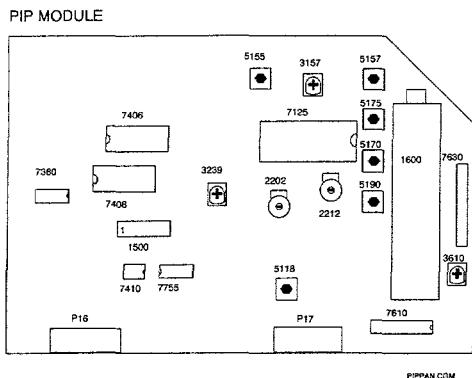
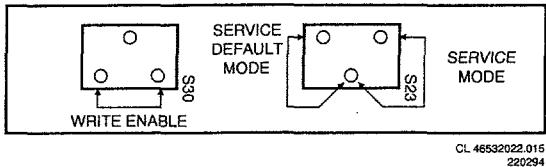


Fig. 7.8

## 7. Alignments in the Service Menu

The FL sets are equipped with EAROM protection. The EAROM protection will only work if pin 1 of IC7137 is high. If this point is made low by the pins of S30 on the SSP, the protection is switched off and the protected area can once more be written to. During adjustment in the service menu these pins must therefore remain connected together continuously.



**7.1** Switch in the Service Menu by momentarily connecting together pins 2S323 and 1S323 on the small signal panel (diagram H). The Service Menu will then appear on the screen. The procedure is as follows:

- Select the required alignment with the coloured keys A to E.
- Change the values set using the "Menu +/-" key.
- Store the values set in the EAROM and leave the Service Menu by selecting STORE.

● The error codes are only displayed when the 'Service Mode' or the 'Service Default Mode' are switched on.

## 7.2 White Drive Alignment

Switch the set into 4:3 mode.  
Switch out the DNR via the remote control.  
Select a white picture. (A black picture (e.g. VCR1) set at maximum brightness is also suitable).  
Switch the Service Menu in.  
Select the required white drive alignment by adjusting the colours red and blue in relation to green (green is the reference colour).

**Remarks:** In the original factory settings "white" has a colour temperature of 7600K (White with a bluish tint). The point of departure is green with a value of 44. The factory setting for blue is then approx. 44. The factory setting for red is then approx. 21.

## 7.3 Cut-off Alignment

Switch the set into 4:3 mode.  
Switch out the DNR via the remote control.  
Select a black picture (e.g. VCR1).  
Switch the service menu in.  
Set the brightness level so that the picture just (but clearly) illuminates.  
Using the Cut-off adjustments align the colour temperatures in such a manner that at minimum illumination of the picture they are the same as the colour temperatures at maximum brightness.  
(At minimum picture illumination it is possible that one colour may dominate. This is however normal and does not have to be (fully) compensated with the cut-off alignment).

**Remarks:** In the original factory settings "white" has a colour temperature of 7600K (White with a bluish tint). The point of departure is green with a value of 28. The factory setting for blue is then approx. 33. The factory setting for red is then approx. 25.

## 7.4 Option Alignment

The microprocessor communicates with a great number of components in the set. For correct communication the microprocessor has to know what IC's and modules are present in the set. This is done using option codes. An incorrectly set option code will give a communication problem and an accompanying error code. Every function has been allocated a value. The sum of 8 values forms an option code. This number can vary from 0 to 255. The option code tables are given at the end of this paragraph.

For example, a set has:

<b>Option code 1</b>	
<i>Function</i>	<i>Value</i>
Front end FQ916/ME/IF	2
PIP module	8
NTSC-M	16
NICAM module	64
2nd front end on PIP module	128 + -----
<b>Option code 1 is now:</b>	<b>218</b>
<b>Option code 2</b>	
<i>Function</i>	<i>Value</i>
100 Hz Digital Scan	4
100 Hz Digital Scan	64
Comb Filter	128 + -----
<b>Option code 2 is now:</b>	<b>196</b>
<b>Option code 3</b>	
<i>Function</i>	<i>Value</i>
16:9 PTV	64 + -----
<b>Option code 3 is now:</b>	<b>64</b>
<b>Option code 4:</b>	
<i>Function</i>	<i>Value</i>
50Hz-PIP	2
FL2/4 model	4
DAF	8
Mozaik screen on	32
Picture rotation	128 + -----
<b>Option code 4 is now:</b>	<b>174</b>
<b>Option code 5</b>	
<i>Function</i>	<i>Value</i>
Third SCART (Euro AV3)	1
SCAVERM	2 + -----
<b>Option code 5 is now:</b>	<b>3</b>

<b>Optioncode 1</b>	
<b>Nbr.</b>	<b>Function</b>
<b>0</b>	<b>Front end = FQ816 / FQ916</b> A reception of PAL BG or PAL BG and SECAM BG is now possible
<b>1</b>	<b>Front end = FQ844 / FQ944</b> Only reception of the UHF band is now possible
<b>2</b>	<b>Front end = FQ816/ME/IF / FQ916/ME/IF</b> Reception of SECAM L but not of SECAM L' is now possible (reception of NTSC-M is now usually also possible).
<b>4</b>	<b>Front end =FQ916/MF/IF</b> Reception of both SECAM L and SECAM L' is now possible (NTSC M reception is generally possible now via the Euroconnector).
<b>8</b>	<b>PIP module present</b> This makes it possible to show PIP (Picture in Picture) displays.
<b>16</b>	<b>NTSC-M reception possible</b> This is normally always in combination with front end FQ816/ME/IF or FQ816/MF/IF or FQ916/ME/IF or FQ916/MF/IF
<b>32</b>	<b>SECAM DK module fitted</b> In this case transmissions using the SECAM DK system can also be received.
<b>64</b>	<b>NICAM module fitted</b> In this case the digital sound with NICAM transmission can be received.
<b>128</b>	<b>Second front end for PIP fitted</b> If this second front end is fitted a second transmitter can be displayed in the PIP picture. The PIP function (number 8) still applies.

<b>Optioncode 2</b>	
<b>Nbr.</b>	<b>Function</b>
<b>1</b>	<b>Not in use</b>
<b>2</b>	<b>Not in use</b>
<b>4</b>	<b>100Hz</b> 0 for 50Hz or 100Hz-ECO (FLx.x7) 1 for 100Hz Digital Scan (FLx.x4/FLx.x6) See number 64 further.
<b>8-32</b>	<b>Not in use</b>
<b>64</b>	<b>100Hz</b> 0 for 50Hz 1 for 100Hz-ECO (FLx.x7) 1 for 100Hz Digital Scan (FLx.x4/FLx.x6) See number 4 further.
<b>128</b>	<b>Comb-filter</b> Select this bit for sets with a comb-filter with IC7000 = MC141625 on the comb-filter module (number 16 of option code 4 should now be zero).

## Electrical adjustments

Optioncode 3	
Nbr.	Function
1-32	Not in use (SAT)
64	16:9 present
128	"Videocolor 36" Picture tube

Optioncode 4	
Nbr.	Function
1	Teletext Peaking Filter on/off for LFR box <b>(Scandinavia)</b> In Scandinavia this number must be selected .
2	50Hz-PIP in a 100Hz set Applies to FLx.x7. Applies to Digital Scan sets (FLx.x4/FLx.x6) with the Multi-PIP possibility. (This option is 0 for the FL1.14 36" (no Multi-PIP))
4	<b>FL2/4 model</b> (see chapter 4 also)
8	<b>16:9 picture tube with DAF (Dynamic Astigmatic Focus)</b> Recognisable by the potentiometers for 'Focus' and 'VG2 (SCREEN)'; these are located on the DAF unit instead of on the high voltage transformer (LOT).
16	Not in use
32	<b>Mozaik screen on/off</b>
64	Not in use
128	<b>Picture rotation possible (frame rotation) (16:9)</b>

Optioncode 5	
Nbr.	Function
1	<b>Third SCART present</b>
2	<b>SCAVEM switchable present</b>
4	Not in use
8	<b>SCAVEM non switchable present</b>
16	<b>Auto TXT install enable</b>

## 8. Repair tips

FLx.24/.26/.27

29

### 1. The Service Default Mode

The FL is equipped with a service default mode. The service default mode is a fixed, definite state to which the set can be switched.

#### 1.1 Definition state

The definition of the fixed state in the service default mode is as follows:

- all sound and picture controls are in the central position (exception volume which is turned down)
- tuned to 475.25 MHz
- system:
  - \* PAL/SECAM BG for Multi Europe
  - \* PAL I for UK
  - \* SECAM L for Multi French

#### 1.2 Switch on and off

The service default mode is switched on by shorting pins 2S323 and 3S323 on the small signal panel.

The service default mode can only be switched off by switching the set to stand-by. If the set is switched off and then on again using the mains switch or the mains plug, the service default mode will remain on.

If the set switches to stand-by immediately after switching-on, the set cannot be operated and also cannot be switched to the service default mode. The child-proof lock has already been activated.

To deactivate the child-proof lock the following series of commands has to be given using the remote control (see also Section 9):

<MENU>-<BLUE>-<RED>-<MENU+>-  
<MENU OFF>

#### 1.3 Fault signals

To indicate that the set is in the service default mode, the following is displayed on the screen:

**SERVICE 00 00 05 06 05**

The five numbers after the word "service" stand for the last five fault signals noted by the operator(s). The number on the extreme right represents the last fault signal, that on the extreme left the last fault signal but 4. Since this enables fault reports to be looked at afterward, it means that intermittent faults can be traced.

When the set leaves the service default mode, the fault-report memory is cleared.

#### 1.4 Operation

During the service default mode the set will accept all operating commands. When, however, the set is switched off and on, it will return to the state as defined above.

### 2. Error messages

**The error codes are only displayed when the 'Service Mode' or the 'Service Default Mode' are switched on.**

In both FL1 and FL2/4 models the I<sup>2</sup>C error messages are indicated by a combination of flashing LED's. In FL1 7 LED's on the front of the set are used. In FL2/4 only 2 LED's have been fitted to the front of the set: 'on' and 'stand-by'; for service purposes the 7 LED's have been fitted inside the set in an SMD version. These are located on the solder side of the panel with buttons for local control. The 2 LED's on the front of the set are connected in parallel with the corresponding service LED's.

Figure 8.1 illustrates the situation for FL1 and FL2/4. A table of error messages is provided at the end of this chapter.

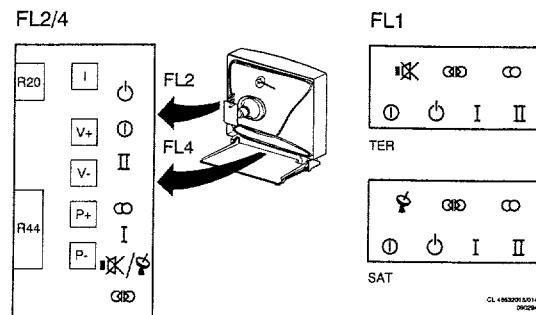


Fig. 8.1

### 3. Replacement of EEPROM IC7137

If, during a repair, the EEPROM has to be replaced, the microprocessor will detect that the EEPROM is empty. A fault signal (No. 21) will then be displayed.

If the service mode is now activated (see section 7), the microprocessor will load the EEPROM with a number of standard values for the white balance and the other linear settings. These values, however, must all be checked and, if necessary, re-adjusted.

All options have also to be set, the programs installed and the personal preference set.

### 4. Extension prints

To simplify the measurements ON the various modules extension prints are available for the modules fitted with BTB connectors. Modules can be placed in these connectors so that they stick out above the other prints when the chassis is in the service position.

The code numbers for the extension prints are:

5-fold	4822 395 30261
6-fold	4822 395 30259
8-fold	4822 214 31402
9-fold	4822 395 30258
10-fold	4822 395 30257

### 5. Removing the PIP module

The PIP module can be simply removed, leaving the set functioning normally (The LED display does however indicate an error condition). Following the removal of the PIP module the signal path is broken. The signal path can be restored by placing the 5-core flat cable with connector S56 in connector foot S16 (see diagram D). The error message can be removed through the application of the option codes (see chapter 7).

6. E

E  
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7. C

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## 6. Extension cables

Extension cables are available to lead the large signal and small signal panel signals (LSP and SSP) separately out of the set. These are made up as follows:

4822 320 20209 Set of 6 cables for LSP and SSP connections.

See chapter 4 also.

## 7. Central repair

For panels and modules which are difficult to repair there remains a possibility for central repair. Following receipt of a defective module a repaired and tested module is issued.

In order to guarantee the quality of the central repair service a certain amount of information regarding the defective panel is required. This information should be submitted together with the defective panel. This concerns the following information:

1. Clear description of the fault
2. Indication of intermittent or continuous fault
3. Type/version number of the set
4. AG-production code and week/year number
5. Serial number

The defective modules should be complete and free of mechanical damage.

These facilities are offered for the modules below:

LFR box [L]+[M]	4822 212 31233	FL2.2X
LFR box [L]+[M]	4822 212 31313	FL2.24/58
LFR box [L]+[M]	4822 212 31314	FL2.24/62
100Hz box [L]	4822 212 31392	FL4.27

## 8. Diagnosis and protection

### 8.1 Hardware and software protection

In case any serious fault occurs in the set, one of the protection circuits will activate. A protection circuit switches off the main power supply (SOPS) via the stand-by input (STBY) of the SOPS control panel. This input is located on pin 1 of connector pin L40 with test point number TP56, and is illustrated on diagram A. As the microprocessor is fed by a separate stand-by power supply (SOPS), the processor and the LED's will continue to operate, even when the main power supply is switched off.

A number of protection circuits can switch off the power supply independently and immediately (hardware protection). In two protection circuits the microprocessor itself switches off the power supply (software protection).

All protection circuits come together on the stand-by input (TP56 of the main power supply. A diagnosis determines which protection circuit is active.

### 8.2 Protection test point TP56 [diagram A]

The following voltages may be present on the stand-by input of the SOPS control panel (TP56): [see diagram A]

- |   |             |                                                                                                           |
|---|-------------|-----------------------------------------------------------------------------------------------------------|
| 1 | Approx. 17V | during operation;                                                                                         |
| 2 | 0.5 - 1V    | during hardware protection;<br>(this value is maintained by a thyristor circuit formed by TS7380/TS7381); |
| 3 | 0.5V        | during stand-by and software protection.                                                                  |

### 8.3 Hardware protection:

- 1 Power supply voltage +13 from the SOPS too high (+V) [diagram A].  
This protection circuit activates if the voltage in +13V circuit of the SOPS becomes too high during operation.
- 2 SOPS and/or +11/-11V for the audio output amplifier defective (SOUND-PROT). [diagram G]  
The protection circuit activates when the +11V and -11V voltages are no longer in balance, or when both voltages are absent. This protection circuit also operates when the SOPS does not function or is short-circuited.  
This protection circuit is fed by the start-up voltage 'Vstart' from the SOPS.
- 3 Beam current too high (I-BEAM) [diagram B]  
When the beam current becomes too high this protection circuit switches off the power supply.  
Before this protection circuit can activate the picture will first illuminate brightly. This fault occurs for example on the absence of the +200V power supply voltage on the picture tube panel.
- 4 Deviating LOT behaviour (EHT, LOT-PROT) [diagram B].  
This protection circuit becomes active when a 'unusual' voltage forms appear on the LOT outputs (5555). This may indicate defective or loose components in the line deflection circuit. (LOT, switching transistors, capacitors).
- 5 East/west output stage defective [diagram B].  
This protection circuit activates when the current through the east/west switching transistor T7610 exceeds a specific value. In this case transistor T7542 will conduct for a brief period.  
(the base-emitter voltage Ube from T7542 is then momentary greater than 0.6V).
- 6 Vertical deflection end stage (IC7450) defective [diagram B].  
The frame output stage IC7450 has a protection output (pin 7, TP62). This output becomes momentarily high on any defect in this IC or during the absence of the power supply voltage.  
During normal operation there are short pulses on this output.

The frame output stage is fed by a winding on the LOT (5555) (+28V or +32V).

During diagnosis a check should be made whether the +28/+32V power supply voltage continually drops before the protection circuit output is activated. If this is the case then one of the other protection circuits is responsible for switching out the power supply.

# Repair tips

By measuring the timing pulses between the protection output (pin 7) and the power supply voltage (pin 6) in relation to earth (pin 2 or 4) it can be determined whether the protection is originating from the frame output stage. The protection circuit overview at the end of this chapter provides a schematic overview of the measurements.

## 8.4 Software protection

### 8.4.1 Error message 99

Error message 99 is displayed when software protection is generated by the microprocessor. Software protection becomes active when the +13V and/or +5V power supply voltage is not present on the small signal panel (SSP). Due to the absence of the power supply the connected components are unable to provide an I<sup>2</sup>C signal to the microprocessor. The processor then sets the SOPS in stand-by. If this is the case error message 99 is then displayed. Software protection can be switched out by activating the 'Service Default Mode' (see §1).

If the +13V or +5V are absent as a result of hardware protection switching out the power supply, error message 99 will be displayed by the LED's following a short period, as the microprocessor is no longer receiving any signal from the connected IC's. The processor now bridges the hardware protection via the STBY signal. Each hardware protection will therefore eventually result in software protection, resulting in error message 99 being displayed.

During hardware protection the microprocessor makes repeated attempts to communicate with the connected I<sup>2</sup>C-IC's before making a decision for software protection.

During this period (up to approximately 5 minutes) the set will not react to any operational commands. Because none of the I<sup>2</sup>C-IC's responds in this period various error messages will be displayed by the LED's. If error message 99 does not eventually appear then the protection circuits are not operational and the cause of the fault can be sought elsewhere.

When the microprocessor generates a STBY signal for implementing software protection TP56 will be made lower than 0.5V by the STBY signal, through which any eventual hardware protection on TP56 will be bridged. In order to determine whether hardware protection is active via TP56 the voltage on TP56 should be measured with the set in the 'Service Default Mode' or measured before error message 99 appears on the LED display.

### 8.4.2 Software protection

#### 7 +5V on the small signal panel (SSP) [diagram B and C]

To test whether the +5V power supply voltage, from the LOT winding (5555) [diagram B], is reaching the small signal panel without short-circuiting, the front-end (1160 [diagram C]) must provide a signal to the microprocessor via IC within a specific time. If this signal does not arrive, the microprocessor switches the main power supply into stand-by, and the LED's will indicate error message 99 once more. To test whether the front-end is defective the service default mode will have to be selected. If the power supply voltages on the front-end are correct and a front-end error message persists (error 11), then the front-end is defective.

- 8 +13V on the small signal panel (SSP) [diagrams A, D and F]. To test whether the +13V power supply voltage from the main power supply (SOPS) [diagram A] is reaching the small signal panel without short-circuiting, IC7430 (TDA4680 video processor, [diagram D]) or IC7600 (TDA8417, stereo decoder, [diagram F]) or IC7680 (TDA8425, audio processor [diagram F]) must provide a signal via I<sup>2</sup>C to the microprocessor within a specific time. If none of these three IC's provides any signal the microprocessor switches the main power supply into stand-by. The LED's indicate error code 99.
- 9 SAT box power supply defective (only for set with a SAT box (D2-MAC)). When the SAT box microprocessor does not send a signal to the main processor in the set, the main processor, following error message 51 (SAT box processor), will switch the software protection in. The LED's now indicate error code 99. To test whether the SAT box processor is defective the service default mode must be selected. If only the error message from the SAT box is now indicated (error 51), and all power supply voltages on the processor are correct, then the SAT box processor is defective. The operation of the SAT box power supply [diagram O] can be checked as follows: Disconnect the SAT box and chassis from one another by disconnecting the band cable between the interface panel [diagram P] and the SAT box [diagram O]. When after a short time the set can be started up from stand-by the SAT box will have an incorrect power supply and error message 99 does not appear.

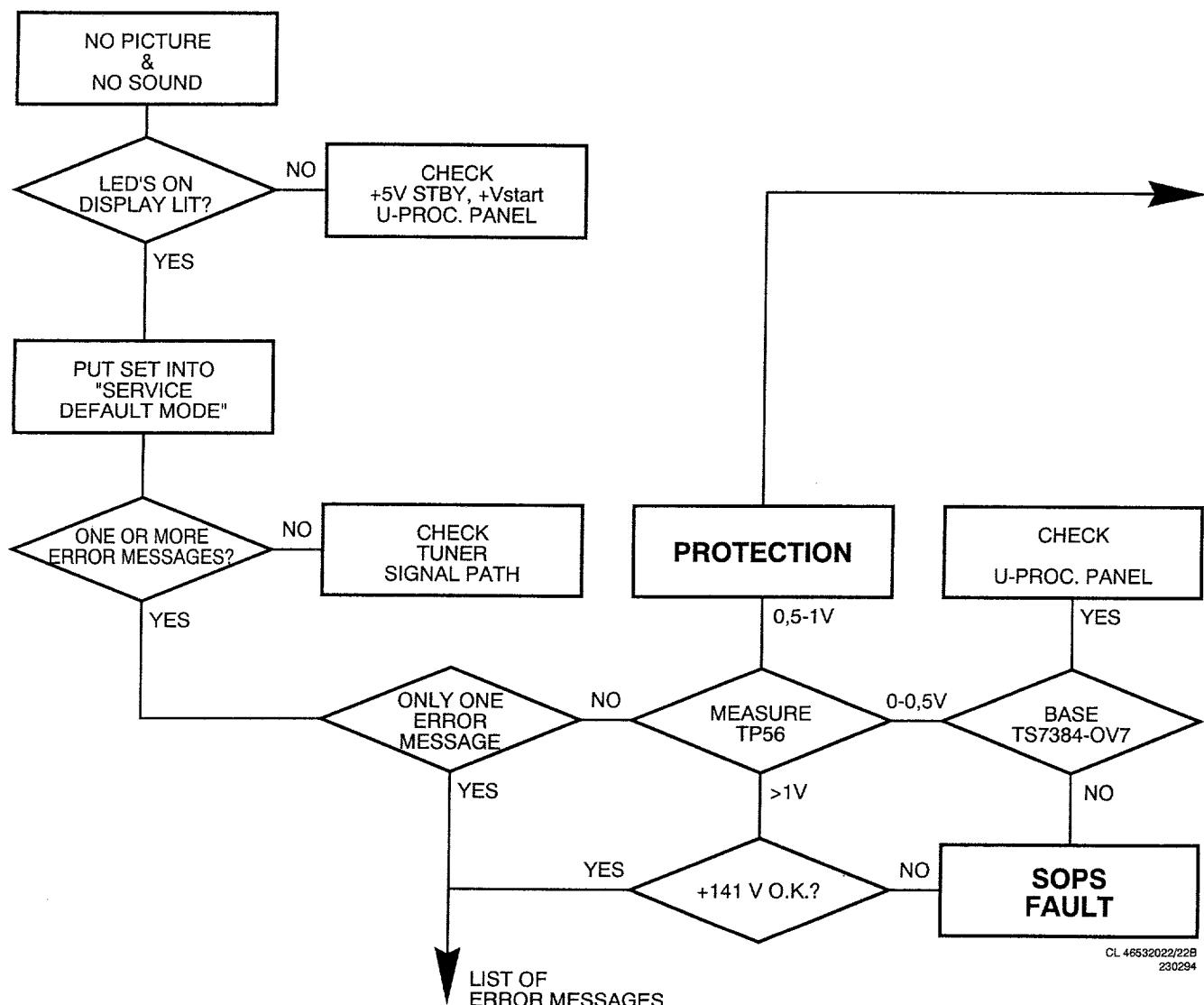
## 8.5 Measurements in the protection circuits.

All hardware circuits are illustrated in figure 8.2. The oscilloscopes indicate the voltages on the relevant test points immediately after the set is switched on. In this case the signals illustrated are for during:

- normal operation
- protection caused by this circuit (PROT);
- protection caused by another protection circuit (N-PROT).

# Faultfindingtree

Protect



CL 46532022/228  
230294

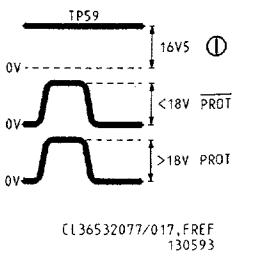
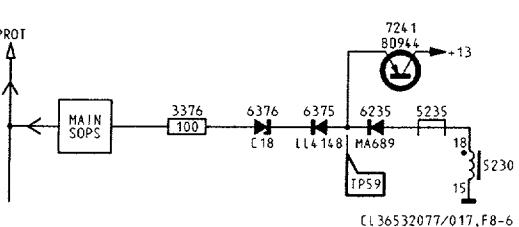
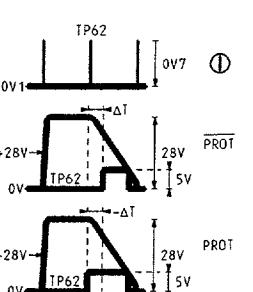
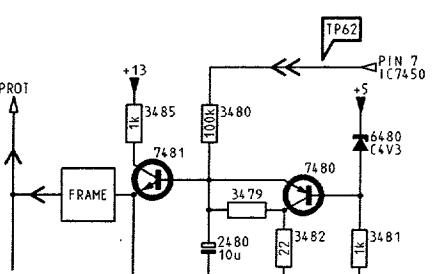
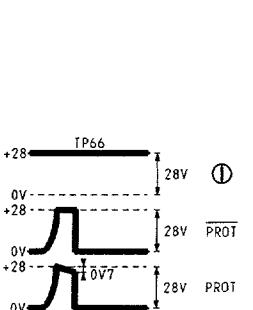
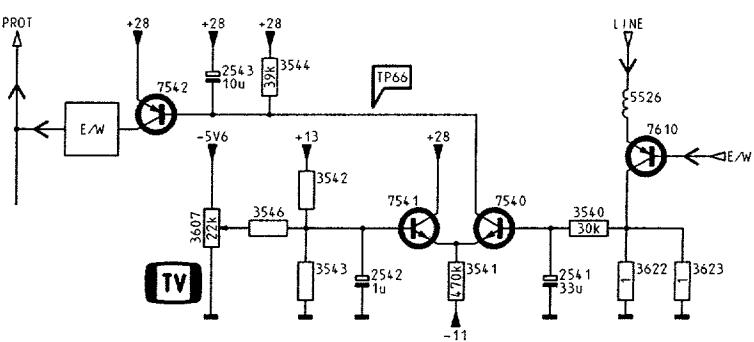
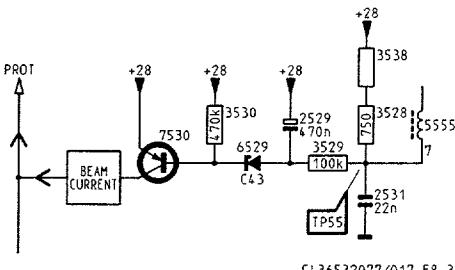
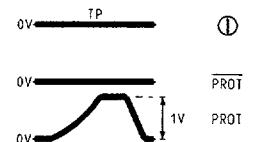
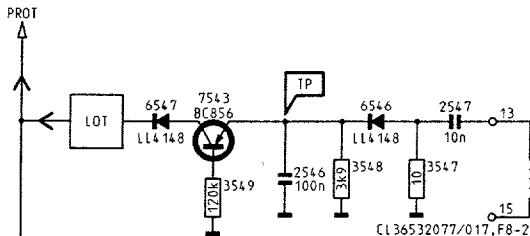
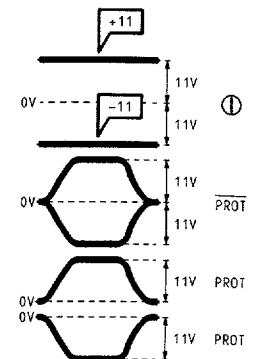
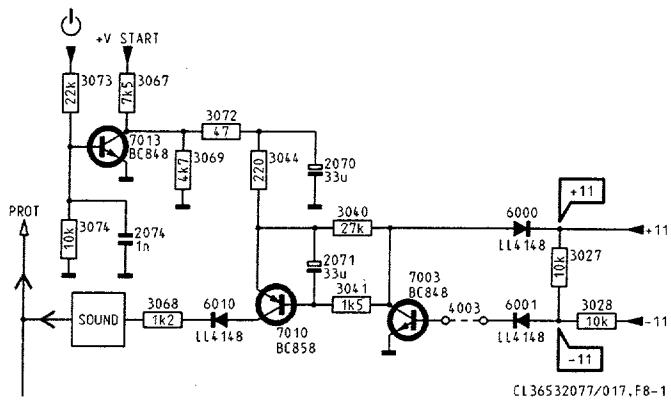
+11V  
-11V

EHT



+V

Fig. 8.2



CL36532077/017, FREF 130593

# List of error messages

Error number on screen	Flashing LED						Description of error
	① / ②	③	④	⑤	⑥	⑦	
1 <sup>1)</sup>		X		X	X		I <sup>2</sup> C, IC7108, SSP [H] (MSM6307)
3				X	X		I <sup>2</sup> C, IC7215, 100Hz SAA 9042 [L] I <sup>2</sup> C, IC7111, TXT SAA 9042 [L]
4				X		X	I <sup>2</sup> C, IC7220, 100Hz [M] [L'] J83C652
5				X			I <sup>2</sup> C, IC7408, PIP [J] (SDA9088)
6				X	X	X	I <sup>2</sup> C, IC7600, SSP [F] (TDA8417)
7						X	I <sup>2</sup> C, IC7680, SSP [F] (TDA8425)
8					X	X	IC7440, frame rotation [Y], PCF8574 (16:9)
9		X	X		X		I <sup>2</sup> C, IC7430, SSP [D] (TDA4680)
10				X	X		I <sup>2</sup> C, IC7395, SSP [D] (TDA8443)
11				X	X		I <sup>2</sup> C, front-end, SSP [C] (FQ 9XX)
12						X	I <sup>2</sup> C, IC7137, SSP [H] (X24C04)
13			X				I <sup>2</sup> C, bus on chassis blocked
14			X	X			I <sup>2</sup> C, IC7258, SSP [C] (HEF4094)
15			X	X	X		I <sup>2</sup> C, IC7219, SSP [C] (TEA6414)
16			X			X	I <sup>2</sup> C, IC7040, SAT Interface [P] (TEA6414)
17			X		X		IR-receiver on SSP [H] blocked (1100)
18				X		X	7115, SSP, μ proc. [H]
19			X	X	X	X	UART Bus blocked, 7115, SSP, μ proc. [H]
20				X	X	X	7115, SSP, μ proc. [H]
21				X			EAROM X24C08 empty, IC7137, SSP [H] (§ 8.3)
23	X				X		I <sup>2</sup> C, IC7080, convergence panel [V] (TDA8444) (PTV)
28		X					I <sup>2</sup> C, PIP tuner [J]
29		X			X		I <sup>2</sup> C, IC7638, PIP-modulo [J] (SAA1300)
30			X		X		I <sup>2</sup> C, IC7175, SSP [C] (PCF8574)
31			X		X	X	I <sup>2</sup> C, IC7001, NICAM-panel [K] (SAA7280)
33		X		X			I <sup>2</sup> C, PLL (1500) PIP modulo [J]
34 <sup>1)</sup>	X		X			X	LNC supply on SAT box [Q,R] not correct
35 <sup>1)</sup>	X		X		X		IM-bus on SAT box [Q,S] blocked
36 <sup>1)</sup>	X		X	X		X	I <sup>2</sup> C, bus on SAT box blocked
37 <sup>1)</sup>	X		X	X	X		I <sup>2</sup> C, IC7450, D2-MAC [S] (X24C02)
38 <sup>1)</sup>	X		X			X	I <sup>2</sup> C, SAT Tuner [Q] (SF914; SF916)
39 <sup>1)</sup>	X		X		X	X	HEF STROBE 1, IC7925, FSS [T] (HEF4094)
40 <sup>1)</sup>	X		X	X		X	D2-MAC [S]
41 <sup>1)</sup>	X		X	X	X	X	HEF STROBE 2, IC7475, D2-MAC [S] (HEF4094)
42 <sup>1)</sup>	X				X		IC7250, TUNER/CONTROL [Q]
43 <sup>1)</sup>	X			X		X	UART bus blocked IC7250, TUNER/CONTROL [Q]
44 <sup>1)</sup>	X			X	X		SAT Tuner [Q] (SF914/916)
45 <sup>1)</sup>	X					X	IC7250, TUNER/CONTROL [Q]
46 <sup>1)</sup>	X				X	X	IC7250, TUNER/CONTROL [Q]
47 <sup>1)</sup>	X			X		X	IC7262, TUNER/CONTROL [Q]
48 <sup>1)</sup>	X			X	X	X	D2-MAC [S]
49 <sup>1)</sup>	X			X			EAROM X24C02 empty, 7450, D2-MAC [S] (\$17)
51 <sup>1)</sup>					X	X	IC7250, TUNER/CONTROL [Q]
52 <sup>1)</sup>			X			X	D2B Bus EXT, SSP [H] blocked.
53			X			X	IC7330, MAC TXT [S], TPU2735
55			X	X		X	IC7140, Panorama [B], PCF8574 (16:9)
99	X		X		X		Protection

<sup>1)</sup> This error is only possible on sets with built in SAT box.

- The error codes are only displayed when the 'Service Mode' or the 'Service Default Mode' are switched on. In case an error indication on the set is not included in this table, then check the optional codes (see § 7).